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The Use of Modular Approaches for Robots to Learn Grasping and Manipulation

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The Use of Modular Approaches for Robots to Learn Grasping and Manipulation

submitted by

Bidan Huang

for the degree of Doctor of Philosophy

of the

University of Bath

Department of Computer Sciences

October 2014

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ABSTRACT

Modular approaches are widely used methods in AI and engineering. This approach reduces the difficulty of solving a complex problem by subdividing the problem into several smaller parts, i.e. modules, and tackle each independently. In this dissertation we show how modular approaches can simplify grasping and manipulation problems of service robots. We use the modular approach to tame the difficulties in solving three main research problems in this field: grasp planning, object manipulation and reach motion planning.

Different from industrial controlled environments, service robots have to handle abrupt changes and uncertainties occurring in dynamic and cluttered human centered environments. Planning behaviours in such an environment needs to be fast and adaptive to changing context. Programming robot with adaptive behaviours usually is a difficult task and takes a long time. By adopting modular approaches, the task difficulty is reduced as well as the programming time.

The proposed approach is based on the method of imitation learning, sometimes referred to as the Programming by Demonstration (PbD). In this framework, we first let human or robot demonstrate possible solutions of the problem. After collecting the demonstrations, we extract multiple modules from the data. Each module represents a part of the system and their corresponding demonstrations are modeled with a statistical method. According to the environment condition, a set of appropriate modules are chosen to provide the final solution.

In this dissertation we present three different modular approaches in tackling three subareas in robot grasping and manipulation: grasp planning, object manipulation adaptive control and planning reaching motions. In Chapter 3, we propose a fast method for computing grasps for known objects and extend this method by a modular approach to work with novel objects. We implemented this method with two different robot hands: the Barrett hand and the iCub hand, and show that the computation time is always in the millisecond scale. In Chapter 4, we present our modular approach in extracting adaptive control strategies using human demonstrations of object manipulation tasks. We successfully implement this method to teach a robot an manipulation tasks: opening bottle caps. In Chapter 5, we present a method to model reaching motion primitives that would allow humans to modulate robot motions by verbal commands.

This method is implemented to perform a bimanual lifting task. We show that the method can generate new motions to lift boxes with different sizes and at different locations. These three studies show that robot grasping and manipulation problems can indeed be divided into modules, the solutions of which can be combined to provide a whole solution to the original problems. With modular approaches, new solutions for novel scenarios can be integrated to the original solution without difficulty. This approach allow robots to accumulate their skills.

In summary, we contribute three modular and learning hybrid methods in this dissertation: (1) a fast method for grasp planning; (2) a method to extract human manipulation skills from demonstrations for object manipulation; (3) a method to recognize motions and generate motions according to human commands.

CONTENTS

1	Introduction	1
1.1	Modular approaches in related areas	2
1.2	Our modular approaches for robot to learn grasping and manipulation	4
1.3	Organization of the dissertation	6
2	Related work	7
2.1	A review of robot grasping and manipulation	7
2.1.1	Robot grasp planning	8
2.1.2	Robot manipulation	11
2.1.3	Reaching motion planning	12
2.2	A review of imitation learning	12
2.2.1	Robot imitation learning	13
2.2.2	Robot learning of grasping and manipulation	13
2.3	A review of modular approaches	15
2.3.1	Modular approaches in cognitive science	15
2.3.2	Modular approaches in control	16
2.3.3	Modular approaches in robotics	17
3	Modular approaches in grasping	23
3.1	Introduction	23
3.2	Fast grasp planning for familiar objects	24
3.2.1	Grasp generation given the hand kinematics	27
3.2.2	Model learning	31
3.2.3	Grasp planning	33
3.3	Experiments of planning grasps for familiar objects	36
3.4	Grasping novel objects based on familiar parts	42
3.4.1	Primitive grasp distribution	43
3.4.2	Combining grasp distribution	46

3.4.3	Plan Grasp by combined grasp distribution	47
3.5	Experiments of planning grasps for non-familiar objects	50
3.6	Conclusion	52
4	Learning human manipulation skills	56
4.1	Introduction	56
4.2	Modular approaches in manipulation	58
4.2.1	Human demonstrating tasks involving direct contact with objects	58
4.2.2	Learning a Multiple-Module Model	62
	Object centric manipulation strategy	63
	Decide number of modules	64
	Learning Internal Models for Each Module	68
4.2.3	Multiple modular adaptive control and integration	71
	Weight modules by responsibility factor	71
	Generate motor command by Inverse Model	72
4.3	Experiments on an opening bottle cap task	72
4.3.1	Human demonstration and experimental setup	73
	Demonstration in different task contexts	73
	Sensors	77
4.3.2	Data analysis	78
4.3.3	Learning Modules	80
	Data clustering	80
	Learning modules	83
4.3.4	Generating motor commands for manipulation	84
4.3.5	Experiment results	86
4.4	Conclusion	87
5	Learning motion primitives for manipulation tasks	94
5.1	Introduction	94
5.2	Learning by mimesis model	96
5.2.1	Human demonstration of motion primitives	97
5.2.2	Motion symbolization	99
5.2.3	Motion generation	102
5.2.4	Learning motion effects	103
5.3	Experiment of learning motion primitives	104
5.3.1	Grasping different sizes boxes	105
5.3.2	Grasping boxes from different positions	106
5.4	Conclusion	110

6	Discussion and future work	114
6.1	Advance of modular approaches	114
6.2	Comparison to other works	116
6.3	Limitations of current system	117
6.4	Directions of future work	118
7	Conclusion	120

LIST OF FIGURES

2-1	Structure of this literature review. This chapter reviews studies in three areas: robot grasping and manipulation (Section 2.1), imitation learning (Section 2.2) and modular approaches (Section 2.3). Approaches involving imitation learning in grasping and manipulation are reviewed in Section 2.2.2. Applications of modular approaches in grasping and manipulation are reviewed in Section 2.3.3.	8
2-2	Sketches of 2D grasp quality measurements by Ferrari and Canny (1992). F1, F2, F3 represent the forces applied on a circular object. As F1, F2, F3 all point to the center of the object, no torque is applied on the object. Green areas represent the wrench space. The red arrows are the minimum distance from the origin of the wrench space to it's edge. In this case, (a) has a higher quality compared to (b).	10
3-1	A human hands a can to an iCub	25
3-2	System overview. Our system takes a three-step approach. 1) Generating a set of good grasps for an object. 2) Modeling the grasp distribution. 3) Using the model to quickly generate a new grasp	26
3-3	Two robot platforms used in this work. This method is not bounded to these two robots. It can be applied to any other robot hands given their kinematics. .	27
3-4	An illustration of part of the grasp position lattice of an aeroplane model. Each grey dot in the lattice represents one robot hand position. The long arrows at each dot represent the hand normal directions and the short arrows represent the fix finger directions. The hand normals are initialized by pointing toward the center of the object, as shown in (a). A small random variance is then added to each grasp later to even the distribution and the final distribution is shown in (b).	30
3-5	The <i>Bayesian Information Criterion</i> and 5-fold cross validation test results of the training dataset of the Barrett hand and a joystick shaped object. For each number of Gaussians, the test is run 5 times. After empirical testing, the number of Gaussians is chosen to be 20. The corresponding experiment are shown in Section 3.3.	33

3-6	Two-dimensional illustration of the learned model. h_y and h_z correspond to the hand position along the y and z axis of the object reference frame. a, b and c are the initial query points, while d, e and f are their corresponding computed grasps. Green dots correspond to initial query inputs q , black dots correspond to found feasible query inputs q^* , contours correspond to parts of the space with constant likelihood, and the thick green contours correspond to threshold values $\eta = \exp(-\frac{1}{2}\sigma^2)$ of each Gaussian, where $\sigma = 1$ standard deviations. The initial finger joint angles in a,b,c are all set to zero. After each feasible query point is found, GMR is used to predict the finger configuration to get the final grasp d,e,f.	37
3-7	Examples of the iCub hand grasping a cuboid. The first row (a,b,c) shows the initial postures and the second row (d,e,f) shows the corresponding final grasps.	38
3-8	(a) The best grasp found for the Barrett hand and the ashtray. Grasp Quality is 0.16. (b) The nearest grasp of (a) in the training set. Note the gap between the finger and the object. Grasp Quality is 0.027. (c) The best grasp found for the Barrett hand and the joystick. Grasp Quality is 0.19. (d) The nearest grasp of (b) in the training set. Quality is 0.03	39
3-9	Examples of Barrett hand grasping different objects (ashtray, shoe). The first and third rows (a,b,c and g,h,i) show the initial postures and the second and forth rows (d,e,f and j,k,l) show the corresponding final grasps.	40
3-10	Examples of Barrett hand grasping different objects (joystick, aeroplane model). The first and third rows (a,b,c and g,h,i) show the initial postures and the second and forth rows (d,e,f and j,k,l) show the corresponding final grasps.	41
3-11	System overview for computing grasps for novel objects. This system takes a four-step approach. 1) Generating good grasps for a set of shape primitives. 2) Modeling the grasp distribution. 3) Combining the grasp distributions. 3) Using the models to quickly generate a new grasp for a novel object	44
3-12	Illustration of 3D superquadric shapes with varying rounding parameters ¹	45
3-13	A 3D visualization of the feasible grasp distribution for three shape primitives and the Barrett hand. The red contours are the isosurfaces of the grasp distribution. The “redder” the area is, the denser the distribution is.	46
3-14	(a) A combination of a cylinder and a sphere. (b) A 3D illustration of the grasp GMM of the cylinder. The red patch is the isosurface of the grasp GMM. (c) The grasp GMM of the sphere. (d) The combined grasp GMM of the whole object (d=e,f)). (e) The trimmed grasp GMM of the cylinder. The top part of the GMM is removed. (f) The trimmed grasp GMM of the sphere. Part of the bottom of the GMM is removed.	48

3-15	Examples of Barrett hand grasping of a novel object. (a-d) Initial hand postures and final grasps. (g) A 3D illustration of the projection between the initial hand postures and the final grasps. (h) a 2D illustration of the interaction of GMM at $z = 0$	51
3-16	(a) A spray flask. (b) A spray flask approximated by 3 boxes.	52
3-17	Examples of Barrett hand grasping of a spray flask.	52
3-18	(a) A bedside table. (b) A bedside table approximated by 7 boxes.	53
3-19	Examples of Barrett hand grasping of a complex shape bedside table (a-d) Initial hand postures and final grasps.	53
4-1	System overview. Our system takes a three-step approach. 1) A human demonstrates a task in a variety of contexts. In the opening-bottle-cap experiment, the demonstrations are done with different bottles and caps. The object-level exerted forces and torque, and the the object's movements are used for training. 2) Clustering is run over the data from the human control strategies. Each cluster is then modeled as one module. 3) The multiple modules are integrated to compute motor commands to control a robot performing the same task in similar contexts	59
4-2	Sensors used in the human demonstration of opening a bottle cap task.	60
4-3	Two time series aligned by DTW. Red and black lines are the raw time series. The blue lines connect the matching points between them. DTW wrap the two time series non-linearly so that the time independence similarity can be measured. The time series 1 is moved up by 0.5 for display reasons.	65
4-4	A sketch of the hierarchical agglomerative clustering method. The nearest two clusters are grouped into one at each iteration until a single cluster is formed.	67
4-5	Control flow diagram of forward-inverse model in motor control. (a) System overview. Pairs of forward and inverse models work together to generate motor commands. The detailed mechanism inside the red box is shown underneath. (b) An example of a 3-module model. The forward models predict the current task context (s_1, s_2, s_3) and estimate the accuracy of their prediction ($\lambda_1, \lambda_2, \lambda_3$). These accuracy estimates are called "Responsibility Factors" as they also determine how much responsibility each inverse model should take in the final command. The inverse models generate commands (a_1, a_2, a_3) and the final command is the summation of these, each weighted by its individual responsibility factor ($a_1\lambda_1+a_2\lambda_2+a_3\lambda_3$).	70
4-6	Exerted torque for opening three different bottles.	74

4-7	Bottles and caps for human demonstration. From left to right: b1 c1, b2 c2, b3 c3, b4 c4	75
4-8	Experimental setup for the task of opening a bottle cap. (a) Setup b3c4: bottle 3 combined with cap 4 (cap to grab). A force-torque sensor is mounted between the “cap of the bottle” and the “cap to grab”, so that the exert force and torque can be measured. A set of Optitrack markers are connected with the cap to record the displacement of it. The bottle is fixed on a table. (b) Human demonstrating opening a bottle cap. To avoid extra torque, only one hand is used during the demonstration. Human grip the cap from the top and apply torque to the system.	75
4-9	Aligned data of all three channels. Highlighted parts mark the turning process: blue blocks denote the first cycle, i.e. the phase I, and green blocks denote the later cycles, i.e the phase II. Phase I is significantly different from the phase II.	79
4-10	Exert torque for opening bottle b3 with three different cap sizes.	81
4-11	A heatmap representation of the distance matrix of 84 time series (7 setups \times 4 cycles \times 3 trials). The labels are in the format of “setup_cycle”. For example, “b1c2_1” represents the first cycle of the b1c2 setup. The yellow lines divide the x and y axis by the 4 cycles and hence form 16 big blocks. In each big block, the black lines divide the x and y axis by the 7 setups and hence form 49 small blocks.	82
4-12	BIC test result for clusters. (a) Cluster 1, (b) Cluster 2, (c) Cluster 3.	84
4-13	The robot opens bottle <i>b1</i>	88
4-14	The robot opens bottle <i>b4</i>	89
4-15	The robot opens bottle <i>b5</i>	90
4-16	The robot opens bottle <i>b6</i>	91
4-17	Robot exerted torque for opening four bottles: b1 b4 b5 b6. Time is warped and shifted for displace purpose	92
5-1	iCub grasping a box with both arms	95
5-2	System overview for learning motion primitives by Mimesis Model	98
5-3	Human bimanual grasps. (a) Human grasping a small box. (b) Human grasping a big box.	99
5-4	An illustration of encoding a motion by Continuous Hidden Markov Model ²	101
5-5	Proto-symbol space constructed by four motion primitives	106
5-6	(a)-(d): Human demonstrating bi-manual grasp of a small box (size 20cm(length) \times 15cm(width) \times 10cm(height)). (e)-(h): Human demonstrating bi-manual grasp of a big box (size 40cm(length) \times 20cm(width) \times 15cm(height))	107

5-7	Linear regression of the interpolation points	108
5-8	Robot grasping different boxes with the generated motions. (a)-(d) Box size 27cm. (e)-(h) Box size 30cm. (i)-(l) Box size 35cm. (m)-(p) Box size 40cm. . .	109
5-9	(a) Left arm motion of a human demonstration of grasping a low box. (b) Left arm motion of a human demonstration of grasping a high box.	110
5-10	Linear regression of the interpolation points	111
5-11	Robot grasping boxes from different heights with the generated motions. (a)- (d) Box at height 50cm. (e)-(h) Box at height 55cm. (i)-(l) Box at height 60cm. (m)-(p) Box at height 63cm.	112

LIST OF TABLES

3.1	Average computation time for generating new grasps for the iCub hand and the Barrett hand.	42
3.2	Success rate and computation time of different methods and objects	49
3.3	Shape primitives used in experiments	50
3.4	Comparison of computation time between our approach and other approaches .	54
4.1	Different setups of bottles and caps for demonstration. Bottle 1 to 4 are in increasing order of the difficulty to open. Cap 1 to 4 is in increasing order of the cap sizes, whose diameters are shown.	76
4.2	Clustering results	83
5.1	Mixing coefficient of the interpolation points and the box size of successful grasps (training)	107
5.2	Given Box Sizes (<i>cm</i>) and the Predicted Mixing Coefficient (testing)	108
5.3	Mixing coefficient of the interpolation points and the box heights (center of mass from the ground) of successful grasps (training).	110
5.4	Given Box Height (<i>cm</i>) and the Predicted Mixing Coefficient (testing)	111

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CHAPTER 1

INTRODUCTION

Grasping and manipulation are essential skills for service robots. Equipped with these skills, robots would be able to provide great assistance to humans in many aspects of daily life from hospital to household environments. Grasping and manipulation has been extensively studied for more than three decades. In industry, robot grippers have been widely used for fast and accurate operations such as welding, painting and assembly. Outside industry, however, there is still no universal robust solution for grasping or manipulation in a human dominated environment.

The main challenge of robot grasping and manipulation comes from the large variety of tasks and the complicated dynamics of the robot-environment interaction (Bicchi, 2000). A versatile service robot is expected to be able to handle many tasks in human daily life, from simple pick-and-place tasks to multifinger dexterous manipulation tasks like writing and using tools. Different tasks have different instructions and constraints. Programming each of them by hand coding is both time consuming and painstaking. Further, grasping and manipulation are contact tasks, for which handling contacts between the robot end-effector and the environment is essential. The dynamics of the contacts are usually complicated and involve the study of friction and materials. An analysis of the dynamics of contact tasks requires a deep understanding of the task, the mechanics of the robot and control theory. It is infeasible for the end user to program such tasks.

To tackle this problem, robot learning has been proposed as an alternative to an analytical solution. Learning by demonstration (also called imitation learning and programming by demonstration) has been extensively studied as a promising and user-friendly approach to build robot intelligence (Schaal et al., 2003; Dillmann, 2004; Demiris and Khadhour, 2006; Calinon and Billard, 2007). It is a data-driven approach, which extracts the success pattern of the solution of a particular task from the demonstration data (either from teaching or self-exploration). This approach allows us to model strategies for tasks without deriving the complex dynamics

of the environment. The strategies are usually encoded by statistical models allowing certain level of noise. It is particularly useful for tasks where analytical expression of the system is hard to derive, such as contact tasks.

Although the learning by demonstration approach provides a user-friendly method for the end-user to program robot, learning grasping and manipulation tasks is still challenging. Even for the same task, the planning or control strategy can be different according to the task context. A single model is not adequate for these tasks.

In this thesis, we exploit approaches to further reduce the difficulty for the users to program a robot: the modular approaches. This approach focuses on the problem of decomposing a complex task into small subsections and developing solutions for each subsection separately. These solutions are then recombined to provide an integrated solution of the task. The benefit of this approach is that it translates a complex problem into many smaller problems, the solutions of which are easier to find.

The modular approach is particularly suitable for tasks involving different contexts or requiring multiple strategies. While switching between multiple modules allows the robot to quickly adapt to a changing environment, combining the modules allows the robot to generate new skills to handle the new contexts. We apply this approach to the problem of grasping and manipulation tasks, to simplify the learning problem and to build an easy-to-use interface for teaching a robot. This dissertation introduces three different ways to modularize tasks and then to combine the modules to accomplish the tasks. A framework to model the modules via a learning approach is proposed. The work shows that the modular approach in robot grasping and manipulation is not only attractive theory but also a practical method.

In the next section, we provide a brief overview of the use of the modular approach in robotics¹. We first show the study of modularity in artificial intelligence (AI) and control theory and then show the application of modularity in robotics as the intersection of those two realms. In Section 1.2 and 1.3, we outline the contributions of this dissertation and present its organization.

1.1 Modular approaches in related areas

Robotics is an interdisciplinary area. It is an intersection of many fields in engineering and cognitive science. Two of the most important fields in robotics are AI and control theory. While AI concentrates on the high level perception and action planning, control theory focus on robustly and stably delivering the robot to the desired state. Modular approaches have been independently studied in these two areas and shown to be effective for developing autonomous and intelligent systems.

¹Hardware modularity is out of the scope of this dissertation and hence is not discussed here.

Modularity in AI AI is a field of studying how to enable machines to have animal level intelligence (Brooks, 1991). Modular approaches in AI are inspired by two factors: the evidence of modularity in cognitive science and the efficiency of the modular approach in software engineering. As a research area that aims to produce animal level intelligence in machines, one branch of AI studies the source of the intelligence, e.g. neuroscience and psychology, and tries to mimic the mechanisms. In both neuroscience and psychology, evidence shows that brain and mind have some modularized structures (Fodor, 1983; Peretz and Coltheart, 2003; Barrett and Kurzban, 2006; Sztarker and Tomsic, 2011). It is suggested that the modularity in brain and mind helps animals to organize the functionalities and handle complex situations. This evidence motivates researchers in AI to develop modular architectures for machine intelligence. Further, from the software engineering point of view, a modular approach is an effective way of building large complex systems. It is used for separating the functionality of a program into independent modules, such that each contains everything necessary to execute only one aspect of the desired functionality. Therefore building a complex intelligence system inevitably prefers a modular approach. Many forms of modularity have been proposed to study different aspects of AI, as reviewed by Bryson (2005).

Modularity in control Modular approaches are used in adaptive control and their benefit has been long discussed (Jacobs et al., 1991; Narendra and Balakrishnan, 1997). They are used to solve the control problem in a dynamic environment, where changes can happen rapidly or discontinuously. Classic adaptive control approaches such as model identification (Khalil and Dombre, 2004) are inadequate for these environments, as instability or error may occur during the optimization of the model variables. To quickly adapt, the multiple model approach (referred to as the modular approach here) has been proposed by Narendra et al. (1995). In this approach multiple controllers are designed, each of which is in charge of a certain task context. During control, the task context is estimated online and the corresponding controllers are activated. When the task context changes, the system automatically switches to another strategy that is suitable for handling the current context. This ensures that the system reacts quickly enough to adapt to the environment. A similar concept is used in our work presented in the Chapter 4.

Application of modular approaches in robotics Briefly speaking, modular approaches in AI mainly target decomposing tasks to simplify the design of agents, while control theory mainly aims to build a fast adaptive control policy. In robotics, modular approaches are used for both of these two purposes. Roboticists usually focus on more specific tasks, such as grasping and walking, and try to develop robust and stable plans to accomplish those tasks. In fact, the divergence of the research interests, e.g. grasping and walking, is itself a modular approach:

the high level modularity divides the research community into different interest groups that each try to provide a generic solution for a specific task.

Further, even for the same research interest group, modular approaches are used to reduce the complexity of design and increase the flexibility of the planning. Some of the most well known modular approaches in robotics use motion primitives for motion planning (Ijspeert et al., 2002; Inamura et al., 2004; Kulić et al., 2008; Peters and Schaal, 2008), hand synergies (Santello and Soechting, 2000; Gabbicini et al., 2011; Gioioso et al., 2013), eigen-grasp (Ciocarlie and Allen, 2009) and grasp by shape primitives (Miller et al., 2003; Huebner et al., 2008) for grasp planning and etc.

In conclusion, modular approaches are widely used in robotics. They are mainly used to tame the complexity of high level task planning and low level strategy selection. However, how to modularize a task in order to facilitate robot learning is rarely discussed in literature and remains an open problem.

1.2 Our modular approaches for robot to learn grasping and manipulation

The definition of a module varies by discipline. Here we define a module as a functional unit that takes certain inputs and provides certain outputs. The computation from the inputs to the outputs is independent to other units. Although the concept of modularity in cognitive science is still in debate, its efficiency in software design is well recognized. In this thesis, we do not try to argue the role of modularity in animals' cognition. We simply take the concept and exploit its effectiveness in programming robots to carry out tasks. The tasks we discuss here are primitive tasks that can be described by a simple language such as "grasp" and "turn" and no further subtask needs to be decomposed. Therefore the modularity we study is task-specific: multiple modules serve one task and each module serves one task context. We hence call our modularity "task level modularity". Not all primitive tasks are in need of a modular approach. Some simple tasks such as "close your eyes" have a simple solution. In grasping and manipulation, however, the tasks are usually not that simple. The contacts between the robot end-effector and the environment makes the robot-environment system's dynamics hard to analyze. Further, the large variety of objects to grasp and manipulate makes it hard to find a universal solution. In our studies, we explore a few possible ways to use a modular approach to tame these difficulties.

We apply the modular approach in the three main domains of grasping and manipulation: grasp planning, manipulation force control and reaching. These three tasks have different challenges and require different modularization methods. For grasp planning, we modularize

the strategy by the object shape and propose a method to quickly plan grasps for novel objects. For manipulation, we modularize the control policy by task context and equip the robot with human level adaptive skills. For reaching, we modularize the movement by human command, which builds an understanding base between robots and humans by language and allows the human user to easily teach robot new motion primitives.

These three approaches enable the robots to accomplish tasks that are complex but can be pre-planned (grasp planning), need to adapt in real time (manipulation), or need to follow human instructions (reaching motions). In the next three paragraphs, we give a overview of these approaches. These works are collaborated with other institutes (EPFL and NII), while I am the principle researcher in both developing the methodologies and conducting the experiments.

Grasp planning: modularize by object shape (Chapter 3) The first contribution is modularity in multifinger grasp planning. Previous research in robot grasping focuses on synthesizing grasps analytically, using precise and accurate models for the objects (Sahbani et al., 2011). Those approaches are usually computationally expensive for the high degree of freedom of the multifinger robot hand and the universal representation of the object, which usually have many variables. To tackle this problem, we modularize grasping by the shape of the objects. In our work, we first focus on fast generation of grasps for familiar objects and then extend the approach to generate grasps for novel objects. Initially, we learn the statistical model for the feasible grasps of a familiar object. This distribution is then used to quickly generate grasps. A novel object can then be represented as a compound of shape primitives, e.g. sphere, cylinder and box. The grasp distribution of these shape primitives are pre-trained and each acts as a module. We combine the grasp distributions of the shape primitives to form a new grasp distribution for the novel objects. When combined, the overlapping and conflicting regions between shape primitives are excluded. This approach does not require a general and accurate representation of the object. As grasps can be planned quickly, fast correction can be done for small modelling errors. The first part of the work, i.e. fast generation of grasps for familiar objects, is published in ICRA 2013 (Huang et al., 2013b).

Dexterous manipulation: modularize by task context (Chapter 4) The second contribution concerns manipulation. Object manipulation is a challenging task for a robot as the complicated physics involved in object interaction is hard to express analytically. In this work we introduce a modular approach to learn the human manipulation strategy. After a human demonstrates a task in different contexts, we modularize the control strategies according to the contexts. The strategy in each module is encoded by a pair of forward and inverse models. All modules contribute to the final control policy, according to their estimation errors of the current task context. We validate our approach on a robot platform with a task to open a bottle cap.

We show that our approach can modularize the adaptive control strategy to generate appropriate motor commands for the robot to accomplish the task. Fast estimation of the current task context and choice of the correct module enables the robot to react to changes of environment. This work is submitted to the journal *Autonomous Robots*.

Motion primitive: modularize by language (Chapter 5) The third contribution concerns learning reaching motion primitives for manipulation tasks. In this work, we develop an easy-to-use human interface for teaching and commanding a robot to carry out manipulation tasks. The human-demonstrated manipulation motion primitives are initially encoded by statistical models. The models are then projected to a topological space where they are labeled by a language description of their properties. We explore the unknown area in this space by interpolation between the models. New motion primitives are thus generated from the unknown area to meet new manipulation scenarios. Human commands are understood by matching with the labels of the motion primitives. Humans can give new commands during execution to correct improper robot behaviour. Here we make use of the modular nature of human language to modularise robot motion. This work is published in ROBIO 2013 (Huang et al., 2013a).

1.3 Organization of the dissertation

This dissertation has 6 chapters. Chapter 2 gives an overview of existing modular approaches in robotics, discusses its benefits and challenges and describes the framework of our approach. Chapter 3 to 5 detail our work in learning grasp planning, manipulation and reaching motions. We discuss the advantages of our modular approach in grasping and manipulation tasks and the potential to extend it to other areas. Chapter 6 discusses the achievement of our work and summarizes the contribution.

CHAPTER 2

RELATED WORK

This chapter gives an overview of the related research areas: robot grasping and manipulation, imitation learning and modular approaches. In Section 2.1 we summarise the studies in robot grasping and manipulation, outlining the current challenges in this area. In Section 2.2, we introduce the technique of robot imitation learning (program by demonstration) and particularly look at its applications in robot grasping and manipulation. In Section 2.3 we first discuss the motivation for modular approaches and its biological inspiration. We then give a brief review on modular approaches in control theory (multiple module adaptive control). The final part of this section focuses on the applications of modular approaches in robotics, especially in grasping and manipulation. Figure 2-1 depicts the structure of this chapter.

2.1 A review of robot grasping and manipulation

As discussed in the first chapter, grasping and manipulation problems are important but difficult to solve. Robot grasping and manipulation research aims to enable robots with a human level ability of handling objects. Grasping and manipulation are usually included in the same research category and are studied by the same robotics community, as they both try to tackle the “contact tasks”, which use robot hands (end-effectors) to get physical contacts and interact with target objects. Robot grasping focuses on how to stabilize the target objects with the support from the robot hand. This involves the problem of where and how to place the hand and fingers to contact the targeted objects. Robot manipulation focuses on delivering the targeted objects from the current state to a desired state, which involves the problem of how to apply forces and torques on the object to achieve the desired state. Besides grasp planning and manipulation, the reaching problem is also frequently discussed in the community. The problem studied in reaching is how to move the robot hand to reach the object so that the planned grasps or manipulation strategy can be achieved, for example making contacts in the right places to

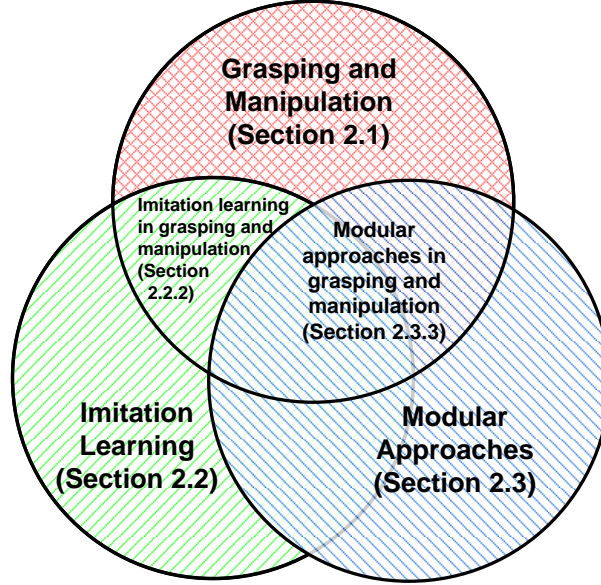


Figure 2-1: Structure of this literature review. This chapter reviews studies in three areas: robot grasping and manipulation (Section 2.1), imitation learning (Section 2.2) and modular approaches (Section 2.3). Approaches involving imitation learning in grasping and manipulation are reviewed in Section 2.2.2. Applications of modular approaches in grasping and manipulation are reviewed in Section 2.3.3.

pick up a box. In the later three sections, we will present an overview of these three topics.

2.1.1 Robot grasp planning

The studies of robot grasping have two main categories: geometric based planning and control based execution. The first category studies how to pose the hand and fingers form a stable grasp and the latter studies how to execute a grasp plan and how to make local adjustment to correct a unstable grasp. Early studies of grasping mainly focus on the first category and the second category raise increasing interests in recent years. In this review, we will first look into the planning problem and then move to the execution problem.

Given a robot hand and an object, there are an infinite number of ways to grasp the object. These grasps have different performances and functionalities. Grasp planning is usually formulated as an optimization problem of grasp performance, by finding the contact point locations or robot hand configuration. This technique is called optimal grasp synthesis. The most important criteria in the optimization is the stability of the grasp. In the robot grasping literature, two kinds of “closure” are the most extensively used mechanisms for guaranteeing stability: the force-closure and form-closure (Nguyen, 1987). A grasp is said to achieve force-closure when the fingers can apply appropriate forces on an object to produce wrench, i.e. the combination

of force and torque, in any direction (Salisbury Jr, 1985). Form-closure is a stronger condition than force closure, which can only be achieved if a grasp is force closure with frictionless contact points (Dizioğlu and Lakshminarayana, 1984).

To measure grasp stability qualitatively, the concept of grasp quality is introduced. Various grasp quality metrics are proposed. One important concept involves is the “grasp wrench space”, i.e. the space of the possible force and torque to be applied by the fingers. Based on this, the concept of “task ellipsoid” is proposed by Li and Sastry (1988) to represent the wrench required in a task. It is used to measure how suitable a grasp is for the task: the more overlaps between the task ellipsoid and the grasp wrench space, the more suitable this grasp is. Kirkpatrick et al. (1992) refer to the grasp quality as the “efficiency” of a grasp and define it as the ratio of the largest external wrench that can be balanced by at most one unit force at each contact point. Based on the same principle, Ferrari and Canny (1992) define the quality of a grasp to be the minimum distance from the origin of the wrench space to the edge of the grasp wrench space. Trinkle (1992) proposes a test to measure how far is a grasp away from the form closure. These metrics are “object-centric”, i.e. they only consider the contact point locations and the object geometry, while the robot hand configuration is not taken into account. Miller and Allen (1999) take one step further: they use a simulation method to compute the grasp quality of a given object and robot hand configuration. They later develop the physical simulator GraspIt! for grasp quality analysis (Miller and Allen, 2004). Our work in grasp planning described in Chapter 3 is based on this simulator.

Optimal force-closure grasp synthesis concerns determining the contact point locations so that the grasp achieves the most desirable performance in resisting external wrench loads. Based on the grasp quality concept, some approaches optimize an objective function according to a pre-defined quality criterion (Zhu and Wang, 2003; Zhu and Ding, 2004) in the grasp configuration space. These approaches do not take into account the kinematics of the hand. To bridge this gap, Khoury et al. (2012) propose a one shot grasp synthesis approach that formulates and solves the problem as a constraint-based optimization.

Multi-finger grasps usually involve a large number of degrees of freedom (Huang et al., 2013b). Searching the grasp space for an optimal grasp requires massive computing time considering the huge number of possible hand configurations. To solve this problem, imitation learning and modular approaches are introduced to constrain the searching space. The relevant literatures are reviewed in Section 2.2.2 and Section 2.3.3

The above methods are for static grasp planning that rely on precise and accurate object models. These methods are well suited to controlled industrial environments, for example picking up aligned boxes from the assembly line. However, they are not very applicable for service robots working in human dominated environments. For this reason, in recent years the research has shifted to tackle the problem of maintaining grasp stability in dynamic and

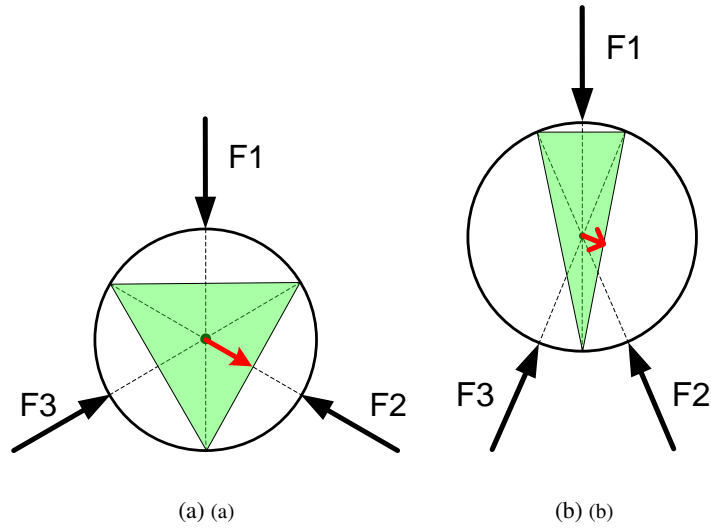


Figure 2-2: Sketches of 2D grasp quality measurements by Ferrari and Canny (1992). F_1 , F_2 , F_3 represent the forces applied on a circular object. As F_1 , F_2 , F_3 all point to the center of the object, no torque is applied on the object. Green areas represent the wrench space. The red arrows are the minimum distance from the origin of the wrench space to its edge. In this case, (a) has a higher quality compared to (b).

cluttered scenes. These studies include handling uncertainty and noise in perceptual data and handling unseen (novel) objects and unforeseen situations. To tackle the former problem, one approach is to take the uncertainty and noise into account in the planning and generate robust grasps (Brost, 1988; Zheng and Qian, 2005; Hsiao et al., 2011a). Brook et al. (2011) try to handle the uncertainties in object shape estimation by finding a common grasp of the few most possible object shapes. Besides synthesis, grasping motion is also studied (Kehoe et al., 2012), where the uncertainty is handled by the compliant finger motions. For grasping novel objects, different general object shape representations are proposed. The most studied representations are 2D or 3D local features such as edge, contour and color (Saxena et al., 2008; Detry et al., 2009; Kroemer et al., 2010), local principle curvatures (Kopicki et al., 2014), combination of shape primitives (Miller et al., 2003; Huebner et al., 2008; El-Khoury and Sahbani, 2010) and exclusive mathematical representation of the global object surface geometry and topology (El-Khoury et al., 2013; Pokorny et al., 2013). These features are associated to possible grasps. When a particular feature is identified in a novel object, it is used as a key to query suitable grasps for the object. Among these features and representations, local features allow quick computation of grasps on a sub-part of an object, while global representations allow a global search of good grasps with large computation expenses. Planning grasps for novel objects effectively and robustly remains a challenge. In chapter 3 we tackle this problem by using a

modular approach and plan grasps for novel objects in real time.

2.1.2 Robot manipulation

Manipulation differs from grasping in that it aims to change the object status, usually its position and orientation, from the current one to the desired one, whereas grasping merely aims to stabilize the object. This means the problem of manipulation is two-fold: controlling the hand movement to control the object movement. Studies in manipulation can also be split into two topics: manipulation planning and task execution. The former focuses on planning the hand movement, reasoning how to accomplish a complex task by a sequence of motions and behaviours, while the latter focuses on controlling the object movement, answering the question of how to apply force and torque to deliver a target object to the next desired status. The former problem is mostly addressed by learning from humans and extracting motion primitives from human demonstration, which can be used to build complex behavior for accomplishing a task. We will review those works in Section 2.2.2 that reviews imitation learning and Section 2.3.3 that reviews modular approaches. In this section we will concentrate on the latter problem of execution.

Control methods for manipulation can be roughly divided into two groups: hybrid position \ force control and impedance control. The hybrid control approaches directly control the force and the position of the robot hand (Li et al., 1989; Yoshikawa and Zheng, 1993). It specifies which directions to control the force and which directions to control the position, and control both force and position at the same time. On one hand, this direct control of force and position allows a precise control of the hand-environment interaction. On the other hand, it requires a fast reaction to task context changes, e.g. transition between contact and no contact, and a small delay in control may cause large force overshoot.

In the contrast, the impedance control method indirectly control the force via defining impedance of the hand (Howard et al., 2010; Wimböck et al., 2012). Given the desired impedance of a task, we can compute proper motor commands for the robot to accomplish it. Fixed impedance control is limited to simple tasks. In many manipulation tasks such as opening a bottle cap, variable impedance is required: at the beginning we need a large impedance to break the contact between the bottle and the cap, and later we need a small impedance to drive the cap smoothly. For such tasks fixed impedance control will either lead to task failure or cause hardware damage. However, computing the impedance for a given task involving variable impedance is difficult. In many cases the impedance is roughly approximated by a linear model, but this is inadequate for non-linear tasks.

Variable impedance can be learnt by humans physically correcting the robot impedance, i.e. wiggling the robot arm, in different stages of the task (Kronander and Billard, 2012). For learning manipulation, however, wiggling the robot fingers will interrupt the task and may

cause task failure. Variable impedance can also be learnt by the Policy Improvement with Path Integrals (PI^2) reinforcement learning algorithm, with a task specific cost function (Buchli et al., 2011). Designing this cost function requires insight into the task and is usually difficult.

Most of these control methods assume fix point contacts between robot and the environment. In reality, manipulation control always involves rolling and sliding between the contact surfaces. The dynamics of rolling and sliding are analysed in various of studies (Howe et al., 1988; Montana, 1988). These needs to be taken into account in order to rigorously implement the control methods. However, an analytical model of friction that can reliably predict sliding and can result in stable analysis of the system dynamics is no yet available (Bicchi and Kumar, 2001). This makes the manipulation process hard to predict and requires the robot to adapt to the current situation and tackle sudden changes in real time. This inspires us to learn how human adapt to changing contexts and accomplish manipulation tasks. We presents our study in this direction in the Chapter 4.

2.1.3 Reaching motion planning

Reaching motion is another key component in the robot grasping and manipulation problem. Given a computed stable grasp, the question to answer in this study is how to deliver the robot hand to the desired position and form the desired hand posture. This is not a simple path planning problem for the robot arm, but a high dimensional planning problem taking the multiple finger movement into account. On one hand, most studies try to plan a motion to avoid premature collisions between the hand and the object. To this end, the finger movement and the arm movement always need to couple in order to ensure the fingers clutch at the right moment (Shukla and Billard, 2011), and curve around the object to form the desired grasps (Kroemer et al., 2011). To increase the robustness of a grasp, the uncertainty in perception is also taken into account (Stulp et al., 2011). On the other hand, however, some researches study how to deliberately produce “premature” contact with the object.

Chang et al. (2010) study the human “pre-grasp” movements such as sliding a coin to the table edge in order to pick it up, and rotating the handle of a pan to a proper position to grasp it. These methods largely increase the chance of successfully executing a grasp by changing the object’s status.

2.2 A review of imitation learning

This section provides a brief introduction to robot imitation learning and then reviews its applications in robot grasping and manipulation.

2.2.1 Robot imitation learning

Since those first studies on robot imitation learning (Hayes and Demir, 1994; Friedrich et al., 1996), this approach has become one of most popular research areas in robotics. It is considered to be a designer-friendly approach to teach robots new tasks. The aim of imitation learning, also referred to as “Learning by Demonstration” (LbD) or “Programming by Demonstration” (PbD) in some of the literatures, is to enable a robot to learn new skills by observing human demonstrations and then to reuse these skills in similar tasks. In recent years, this approach has been extensively studied (Dillmann, 2004; Calinon et al., 2007; Calinon, 2008; Kulić et al., 2012) as a promising approach to build robot intelligence. Argall et al. (2009) give one of the most recent review of literatures in this area.

2.2.2 Robot learning of grasping and manipulation

As discussed in Section 2.1, conventional grasp and manipulation planning methods suffer from the curse of dimensionality. Learning techniques have been introduced to avoid the complexity of computing kinematic constraints guaranteeing stable grasps. Briefly speaking, robot grasping has two learning sources: imitation learning from human demonstration and learning from data collected from simulation. In imitation learning, some researchers use datagloves for human demonstration. The human hand configuration is then mapped to an artificial hand workspace and the joint angles (Fischer et al., 1998; Ekvall and Kragic, 2007), or hand pre-shapes (Kyota et al., 2005; Pelossof et al., 2004; Ying et al., 2007) are learnt. Some other researchers use stereoscopy to track the hand when a demonstrator is performing a grasp (Hueser et al., 2006) or to match the hand shape to a database of grasp images (Romero et al., 2008). For long term automatic learning, markerless methods to track human hand and arm movements in the approach and grasp execution are studied (Ekvall and Kragic, 2007; Do et al., 2009). These learning based approaches succeed in taking into account the hand kinematics and generate hand preshapes that are compatible with the object features. Human grasp postures are usually mapped to robot hand postures in fixed schemes, according to the type of grasp chosen by humans. To get around this mapping step, Herzog et al. (2014) directly demonstrate grasps from a real robot hand. This method is relatively time consuming and hence it focuses on finding a way to maximize the use of the grasping experience, i.e. reuse the grasping strategies and compute grasps for novel objects. Grasp demonstrations can also be generated in a virtual environment. For a given object shape and a robot hand, thousands of good grasps can be easily generated in a simulator. With simulated demonstrations, Pelossof et al. (2004) use a discriminative Support Vector Machine model to learn the correlation between the grasp configuration and grasp quality. The work we present in the Chapter 3 also generate grasps from simulator. We use a generative Gaussian Mixture Model to learn the distribution of force closure grasps

(Huang et al., 2013b). Both approaches are able to generate new grasps but our approach has the advantages of being able to compute stable grasps in real time for familiar and non-familiar objects.

To further reduce the complexity of the grasping problem, modular approaches are used. This will be discussed in the Section 2.3.

Besides reducing the complexity of the grasping problem, learning approaches are also used to tackle those common problems that appear in the human environment: uncertainty and noise in perception data, novel objects and unforeseeable situations. Most of these learning approaches study how humans handle those situations and imitate the strategies. Ekvall and Kragic (2007) and Stulp et al. (2011) study human grasp motion and try to learn how humans choose the approach vector that is robust to noise in pose estimation. Driven by the same idea, the human grasp postures are also studied and mapped to robot hands (Tegin et al., 2009). Inaccurate execution of a grasp can also cause problems. Humans handle this issue by using tactile feedback. With the recent advances in tactile sensing technology, many attempt to include the tactile sensory data in assessing the grasp stability. After grasp execution, feedback from tactile sensors provide a more accurate estimation of grasp stability than what is provided by vision. This allows grasp correction and can avoid failed lifting of the object caused by unstable grasp (Li et al., 2014a). Bekiroglu et al. (2011) integrate the information of the object shape primitive, approach vector, tactile data and hand joint configuration to estimate a grasp quality. In the later work, contact point locations are also taken into account (Dang and Allen, 2012, 2014b). The support vector machine (SVM) is the most used model in discriminating stable and instable grasps. These tactile based methods are also used to evaluate grasps of novel objects.

Human ability in generating grasps for novel objects is also studied and imitated. Detry et al. (2009) study the human Early-Cognitive-Vision (ECV), which includes colour and edge information that can be used to describe any objects. These features are associated with appropriate grasps and hence grasps of novel objects with matched features can be generated. El-Khoury et al. (2007) try to imitate the human mechanism of representing objects by segmenting objects into a set of superquadric shape primitives. The mechanism of a human choosing the grasp component is then learnt by a Neural Network (El-Khoury and Sahbani, 2010).

The human environment is dynamic and full of perturbations. These perturbations cannot be foreseen and can only be handled when they happen. A learning approach is also used here to provide methods for quick adaptation. Methods are proposed to simplify the computation of grasps such that a moving object can be caught (Harada et al., 2008; Kim and Billard, 2012). The work we present in the Chapter 3 shorten the computation time of a grasp to a few milliseconds. Besides using visual features, tactile sensors can provide additional useful information not accessible by vision. Many methods for quick adaptation to the actual contact

conditions are proposed (Hsiao et al., 2010, 2011b; Kazemi et al., 2012; Sauser et al., 2011; Li et al., 2014a).

2.3 A review of modular approaches

This section first briefly reviews the modular approaches studied in cognitive science (including AI, neuroscience and psychology) and control theory, and then concentrates on modular approaches in robotics.

2.3.1 Modular approaches in cognitive science

Beginning from the publication of Fodor’s book *The Modularity of Mind* (Fodor, 1983), the debate on modularity in cognitive science has lasted for three decades. The principle of this view is that there exists a certain number of subsystems in the brain, each of which independently in charge of a certain function. This idea is controversial and raise lots of arguments, along with many further developments of the modularity theory. One of the main developments is the “massive modularity” in evolutionary psychology (Samuels, 2000; Carruthers, 2006). Different from Fodor’s belief that modularity acts in the low-level systems such as vision, researchers with massive modularity viewpoint argue the high-level systems of mind such as reasoning, judgement and decision making also have modularity. They claims that human mind as a complex system is almost entirely modular. Debates of modularity last untill tody as reviewed in Barrett and Kurzban (2006) and we do not have a unified opinion of the mechanism of the brain. Despite this, none of these studies deny that modularity can help developing complex systems.

Studies and ideas of modularity is not confined to psychology. In AI, the modular approaches have been shown to be an effective architecture of building intelligent systems (Bryson, 2005, 2012). Neuroscientists also do researches on this topic. Much neuroscience evidence supports the hypothesis of modularity in motor control, that the vertebrate motor system generates motions by combining a small number of motor primitives (Mussa-Ivaldi et al., 1994; Mussa-Ivaldi, 1999; Bizzi et al., 2008; Grillner, 2011). The combination of motion primitives generates complex behaviours.

Based on this neuroscience evidence, researchers propose modular models to explain human motor control mechanism. One typical hypothesis is MOSAIC: the MODular Selection And Identification of Control (Haruno et al., 2001). It is a paradigm of multiple module motor control, where each module is composed of a pair of forward model and inverse model. The forward models are responsible for estimating the task context in real time, and the inverse models are used to generate appropriate motor commands for the context. The inverse models are weighted by the accuracy of the estimations of their corresponding forward models. The

final motor command is the linear combination of the commands factored by their weights. The work presents in Chapter 4 takes this paradigm and implement it to a robot. Details will be explain in that Chapter. As similar architecture with combinations of forward and inverse models is proposed by Demiris and Hayes (2002) to model the mechanism of imitation.

2.3.2 Modular approaches in control

In control theory, the main application of modular approaches is to handle the adaptive control problem. In many literatures this is referred to as multiple model adaptive control (MMAC) (Athans et al., 1977; Narendra and Balakrishnan, 1994; Petkos et al., 2006). Adaptive control is a method where the controller changes itself to adapt to the changes in the control condition. A commonly used example is where the controller of an aeroplane adapts to a reduction in the weight of the jet fuel. The concept of MMAC is as follow. There is a set of plants and multiple controllers. Any plant in this set can be satisfactorily controlled by at least on of the controllers. When the plant switch from one to another, i.e. the environmental condition or task context changes, the control system also switch from one set of controllers to another.

Compared to other single controller methods, MMAC has the advantage of fast and stable adaption. Conventional adaptive control methods rely on state estimation. The controller tries to estimate the changes of the system dynamics and then modulates its control parameters to adapt to the changes. For frequently changing environments, however, the period of modulation of the control parameters may cause a transient error, where strong fluctuations can downgrade the performance and damage the hardware. MMAC is used to reduce the transient error by conducting a fast adaption.

A paradigm of a MMAC system is a system composed of several different controllers and an environment monitor. During the control process, the environment is monitored in real time and one or more controllers suitable for this environment are activated to generate the control command. When the environment suddenly changes, the monitoring signal will activate another set of controllers. It does not need to re-optimize the control parameters to adapt. Hence with MMAC the reaction time is shorten and the transient error is reduced.

The literatures on MMAC dates back to the 1970s. Athans et al. (1977) use multiple Kalman filters in controlling equilibrium flight, to handle sensor errors in different flight conditions. The final adaptive control signal is computed by the linear combination of the control signal generated by each model, weighted by the associated probability. Later, a switching MMAC is proposed and its stability is proven by Fu and Barmish (1986). Narendra and Balakrishnan (1994) use MMAC to improve the performance of the controller in multiple environments, particularly to reduce the transient error that is caused during the transition of the control parameters from one set of optimal values to another. They later use neural networks to build models for the non linear system (Narendra et al., 1995; Narendra and Balakrishnan,

1997). This controller is implemented in a robot manipulator to follow a predefined trajectory and shows improved performance compared to single model control.

To apply MMAC to a practical control problem, the first step is to design how many modules to use and how to decompose the problem space. The previously mentioned methods do this manually. To automate this step, Anderson et al. (2000) propose a method for linear plants. They use the Vinnicombe distance (Vinnicombe, 1993) to span and decompose the space. Firstly, an initial random starting point is chosen, where a controller is determined. The controller finds its boundary in the neighborhood where it can control satisfactorily. At the boundary, a new starting point is chosen and a new controller is determined. This process continues until the whole space is covered. Based on this method, Lourenco and Lemos (2006) propose an approach to recognize the new condition and learn new controllers online to adapt. These methods, however, are only applicable for linear plants. How to apply MMAC in nonlinear systems remains an open question.

In robot control, MMAC has many applications for conducting a task in frequently varying environments. These changing environments can be caused by many factors, such as object interactions. Work on this topic includes Petkos et al. (2006) learning multiple inverse models for controlling robots to follow a trajectory with different workloads on the arm; Nakanishi et al. (2013) proposing a time-based switching method for robot systems with variable stiffness actuation to handle the different phases of interaction with the environment; and the “eMO-SAIC” (Sugimoto et al., 2012) to bring the MOSAIC from simulation to real robot control. In this last, the performance of MOSAIC under large observation noise is improved by using an optimal control technique. The last method is implemented on the 51 DOF humanoid robot CB-i for a squatting task and a carrying load task. As far as we know, this is the first MMAC implementation for a real robot.

Despite the remarkable theoretical accomplishments and many successful applications of MMAC, its application in controlling service robots is not flourishing. On one hand, this is because robotics always involves non linear control problems, for which the modularization remains an open question. On the other hand, a MMAC controller itself is difficult to design. Control problems in robotics are highly task specific and the service robots are expected to handle a huge number of tasks. Hand designing a MMAC for all tasks is not cost effective. This motivates our work presented in the Chapter 4 to extract multiple control strategies for nonlinear tasks from human demonstration.

2.3.3 Modular approaches in robotics

In recent years, there have been many studies in the modular approach in robotics, especially in motion planning, grasping and manipulation. This is mainly due to the recent trend of moving from the industrial robot to service robot, which have to handle dynamic and complex situations

in a human dominated area. Modular approaches in robotics often refer to “primitives”, such as “motion primitives”, “grasp primitives”, “shape primitives” and “manipulation primitives”. Among these, the most extensively studied area is motion primitives. Beside the application in pure motion planning, it also have applications in grasping and manipulation. In this section, we will first give an overview of motion primitives. Applications of modular approaches in grasp planning and manipulation, including motion primitives, will be reviewed in the second half of the section.

Motion primitives

To build a versatile service robot that can work in a human centered environment and assist a human, high level behaviour planning is required. This means robots need to be equipped with the ability to plan a sequence of movements that fulfil a commanded task, such as “passing me the box” and “open the door”.

The conventional method of motion planning is to search in a high dimensional space formed by the numerous degrees of freedom of the robot. The number of possible solutions to accomplish a task is therefore nearly infinite.

This redundancy is useful. In reality, additional constraints such as avoiding obstacles and robot joint limit may be added to a task. Due to the redundancy, we are able to find feasible solutions under multiple task constraints. However, this redundancy also makes planning difficult as it makes the search space extremely large. One common solution in planning is to carry out optimization for the robot motion with constraints that are mathematically equivalent to the task constraints. The drawback of this optimization approach is that defining a proper cost function and proper constraints for the task is not easy. This requires a certain amount of knowledge in mathematics and mechanics, as well as a deep understanding of the task.

As an alternative, modular approaches can be used to reduce the search space, without discarding good solutions. To this end, the concept of the motion primitive is introduced into robotics. This concept from neuroscience studies, as reviewed in Section 2.3.1, inspired roboticists to develop simple motion primitives and use them as substrates to form complex behaviours. Here motion primitives are defined as the most elementary motions, each of which serves one particular purpose such as reaching a target point. Modularized as a set of motion primitives, the motion planning problem is brought from a huge high dimensional search space to a finite low dimensional space.

Motion primitive studies mainly focus on three problems, which are also the typical problems in a modular approach: how to model the motion primitives, how to extract motion primitives from a complex motion sequence and how to combine them to form a complex behaviour.

In studies of the first problem, many roboticists encode the motion primitives with statistical or analytical models, which can be modulated to some extent by varying the parameters

according to the requirements of a certain task. The most used modeling methods for motion primitives are The Hidden Markov Model (HMM), mixture models such as the Gaussian Mixture Model (GMM) and the dynamical systems model represented by a set of non linear differential equations. HMM is used to encode temporal motions (Inamura et al., 2004; Kulić et al., 2008; Takano and Nakamura, 2008; Lee and Ott, 2010). The work we present in the Chapter 5 use HMM to recognize and generate motions (Huang et al., 2013a). For time independent motions, Gribovskaya et al. (2010) and Khansari-Zadeh and Billard (2010) use GMM to model multiple human demonstrations in the state space, while Ijspeert et al. (2002, 2003), Schaal et al. (2005) and Peters and Schaal (2008) use nonlinear differential equations to capture an observed behaviour in an attractor landscape. The latter is referred as the Dynamical Movement Primitives (DMP), of which the design principle and roadmap is reviewed by Ijspeert et al. (2013).

The pervasive way to generate motion primitives is to extract them from human demonstrations. Motion sequences demonstrated by humans are discretized to a sequence of motion primitives. Many of the algorithms mentioned above obtain the motion primitives from manual segmentation of motions. However, it is still not clear to us how many motion primitives we need to compose all the human daily behaviours and what these primitives should be. To obtain these primitives, demonstrating all primitives or manually extracting motion primitives from demonstrations is not practical. Even if a library of motion primitives existed, to learn a complex behaviour from human demonstration, a robot still needs to recover the motion primitives from demonstrated motion sequences. Hence, a general automatic mechanism to extract motion primitives is required.

To this end, segmentation of a motion sequence (Takano and Nakamura, 2006; Pais et al., 2013) and clustering of data (Kulic et al., 2009; Kulić et al., 2012) are the most used techniques. These approaches usually rely on a carefully chosen threshold to decide when to segment and stop clustering. A method is to set boundaries on the kinematic variables such as the velocity: Fod et al. (2002) segment a sequence when a Zero Velocity Crossing (ZVC) is observed. Takano and Nakamura (2006) perform the segmentation according to the correlation among short motions. They first divide the sequence into a set of notes, i.e. very small segments of motions. When a new motion is demonstrated, they segment it at the moment that the difference between the predicted next note and actual observed one is larger than a threshold. Kulić et al. (2008) use a hierarchical clustering method to extract primitives from human motion sequences. Different cut off parameters are tested to evaluate the trade off effect between facilitating quick group formation and introducing misclassification. Pais et al. (2013) extract the primitives according to the variances of the motions in a few demonstrations of the same task. Many other approaches have been proposed to extract motion primitives according to their task requirements. All of these approaches aim to extract a set of motion primitives that

are independent functional units and generalized enough to be reused in many tasks. With these pre-defined motion primitives, online recovery of a sequence of motion primitives is feasible. With the presumption of an existence of a motion primitives library we can reduce the segmentation problem to an online motion recognition problem (Meier et al., 2011).

The intention of modelling motion primitives is to use them to help with the motion planning problem. According to the task, the use of the motion primitives can be in the form of selecting, mixing or sequencing. The selecting and mixing are for adaptive behaviour: the robot needs to select one or mix a few motion primitives according to the current task context such that it can finish the task. Selection can be decided by a pre-learned correlation between the primitives and the task contexts: the highest correlated primitive with the current task context is the one to choose (Takano et al., 2006). On the top of this, Daniel et al. (2013) use Relative Entropy Policy Search (REPS) to optimize the joint state-action distribution and hence choose the optimal set of parameters for the primitive. Some others choose the primitive that can result in a system state closest to the desired next system state (Hauser et al., 2008). A similar idea is used in the mixing method, where more than one motion primitive can be activated at the same time. The weight of each motion primitive is computed to make sure the resulting motion can bring the system to the desired state (Huang et al., 2013a; Sugimoto et al., 2012). From the human robot interaction perspective, the robot should be able to understand human verbal commands and plan the action. Takano and Nakamura (2008) propose a method to associate morpheme words with motion primitives. This potentially enables the robots to understand human commands and plan motion by parsing the sentence.

Modular approaches in robot grasping and manipulation reduce the problem complexity. Modularization in grasping and manipulation are mainly done through two approaches: modularize by perception, i.e. shape primitives and modularize by action, which is referred to as task primitives. Perceptual modules are mainly used in planning, while action modules are mainly used in execution.

Shape primitives

The first step of making a plan of grasping and manipulation is observing the object. Most of grasp stability analysis is done based on the shape of an object. In human centered environments, the possible shapes of objects to grasp and manipulate is infinite. Conventional methods to model these object are only effective in convex models. For highly non-convex shapes, local vision features such as edges and colors are used to generate grasping plans at the local areas. To generate a grasp for the whole object, Miller et al. (2003) propose a modular approach, i.e. planning grasps by shape primitives. The key idea is to approximate a complex object, e.g. a non-convex shape, to a set of shape primitives such as boxes, cylinders and spheres. Planning on these shape primitives is relatively easier and can be pre-trained. Therefore the complex

planning problem is tamed to a set of simple problems. According to different purposes, different shape primitives are proposed. Miller et al. (2003) use four primitives including box, cone, cylinder and sphere; Huebner et al. (2008) use minimum bounding box to decompose an object and El-Khoury and Sahbani (2010) use superquadric, i.e. a family of geometric shapes that is widely used in computer graphics to approximate the shape of daily life objects, as the shape primitive. These methods are based on the complete object point clouds, which may not be fully accessible in the real scenario. Methods to split objects to shape primitives and detect primitives parts are proposed, which mainly exploit the techniques in graphics such as the RANdom SAMple Consensus (RANSAC) (Garcia, 2009; Gallardo and Kyrki, 2011). Faria et al. (2012) use multiple sensors to track human hand trajectory and tactile data, and hence extract motion primitives and contact primitives from the demonstration. This information is then merged to form a object probabilistic volumetric model, which is decomposed to multiple superquadrics.

Task primitives

The motion primitive concept is also introduced to grasping and manipulation. These differ from the reaching movement primitives discussed in the previous Section 2.3.3, where the goal is to reach the targeted points. The grasping and manipulation motion primitives are more task-oriented, i.e. each primitive is associated with a specific impact on the environment, such as getting contact with the object and pushing the object. Therefore we refer these primitives to as “task primitives” here (some of them are referred to as “grasp primitives” or “manipulation primitives” in literatures). Because of the variety of tasks and their complexity, these task primitives are usually manually defined. Transitions between them are usually decided by contact events that indicate the impacts on the environment (Morrow and Khosla, 1997). Michelman and Allen (1994) propose the representation of the relationship between task primitives by a finite state machine. Kazemi et al. (2012) define three task primitives for force compliant grasping of small objects from a table top. The Dynamical Movement Primitives (DMP) mentioned previously, which model desired motion by an attractor landscape, is extended to deal with various problems when executing a grasp. The combination of the DMP and the Early Cognitive Vision Descriptor (ECVD) for grasp planning enables a robot to plan the path of approach of the hand and the finger to avoid premature contact between finger and object (Kroemer et al., 2011). Taking the object poses distribution into account, a new optimization method of the DMP is proposed to find an approach trajectory that produces robust grasps with object pose uncertainty (Stulp et al., 2011). In a later work, the uncertainty of object shape is also taken into account. The DMP can change the end point of the movement according to the shape of the object (Stulp et al., 2012).

A number of frameworks are proposed to model and organize the task primitives. Laak-

sonen et al. (2010) and Felip et al. (2013) propose a hierarchical framework to solve the embodiment problem of sharing experience among different robot platforms. The task primitives are defined in an abstract layer and an embodiment layer. The former can be translated to the latter. This enables the robot to plan tasks with the higher level abstract primitives, and execute them with the embodiment specific task primitives. To facilitate manipulation motion planning, Barry et al. (2013) use a Rapidly exploring Random Tree (RRT) to sequence motion primitives. Detry et al. (2013) modularize a grasp planning task by two constraints: gripper constraints and task constraints. While the former modules handle grasp stability, the latter modules select grasps from the task requirements.

Besides task-specific motion primitives, modular approaches are also used to tame the complex grasp planning problem. The concept of “hand synergies” for example, is a modular approach originating in neurophysiological studies (Santello et al., 1998; Santello and Soechting, 2000). In this field of study, roboticists try to understand how the human central neural system (CNS) simplifies the grasping strategy and how to mimic this mechanism in robot systems. This concept is used in grip force control (Gabbicini et al., 2011) as well as grasp planning (Gioioso et al., 2013). Similar to this idea, robot “Eigen grasps” have been proposed to study the modularity in robot embodiment. Instead of directly searching for good grasps in the high dimensional configuration space of robotic hands, this space can be reduced by generating a set of grasp starting positions, hand preshapes Miller et al. (2003) or eigengrasps Ciocarlie and Allen (2009) that can then be tested on the object model. Such approaches reduce the dimensionality of the hand configuration space, but doing so implies a corresponding reduction in the accessible hand postures.

In summary, modular approaches have been widely used in robotics. Despite the many applications of modular approaches, the questions of how to modularize a task and how to combine modules to generate new solutions do not have generic answers yet. In the next three chapters (3-5), we propose three different modular approaches to handle the problems in grasp planning, manipulation and reaching motion planning. These three methods answer three different questions for modular approaches: Chapter 3 shows how to combine finite number of modules to compute grasps for daily objects, which can be any shape; Chapter 4 shows how to modularize a manipulation task – finding an appropriate number of modules for the task and extracting multiple strategies from demonstrations; Chapter 5 shows how to modulate the motion primitives (modules) to generate new motions that satisfies task requirements.

CHAPTER 3

MODULAR APPROACHES IN GRASPING

3.1 Introduction

To serve in a human centered environment, a robot needs to react quickly to changing dynamics and fast perturbations. Therefore, real time planning strategy is crucial for service robots. Because of the complexity of the problem, real time grasp planning has not been extensively studied. In this chapter, we propose an approach for grasp learning that enables robots to plan new grasps in real time, according to the objects position and orientation. Two scenarios are considered here: grasping familiar objects and grasping non-familiar objects. By familiar objects we mean that we have already have the object shape models and we can use them to generate training grasps offline. By non-familiar objects we mean those objects we have not generate training grasps for.

Given an object and a multi-fingered robotic hand, generating a set of contacts on the object's surface which ensure grasp stability while being feasible for the hand kinematics is a common problem in grasp synthesis. Over the last few decades, robot grasping has been a popular topic and numerous approaches for grasp planning have been proposed Sahbani et al. (2011). Most of these approaches adopt iterative methods, which are usually able to find a solution within a finite number of iterations and the average computation time is usually in the range of a few to tens of seconds. However, the number of iterations required grows quadratically with the size of the problem and this creates an uncertainty of the time for the robot to plan a grasp. The upper bound of the computation time is barely analyzed in the literature.

Moving from the traditional engineering environment into a human dominated environment necessitates a fast grasp planning strategy to respond in real time. For example, when reaching

out to grasp an object, a robust grasping strategy must be able to adapt rapidly to external perturbations that can modify the initial object position and orientation relative to the robot hand. In the case of catching a flying object, the robot has only a few milliseconds to plan a grasp before the object touches the floor (Kim and Billard, 2012).

Another application is receiving objects handed over by humans with a robot hand (Fig. 3-1). In many circumstances the object must be grabbed quickly: one such example is when the object is heavy or hot; other examples involve time-pressing situations, e.g. in surgery a robot assistant must react sufficiently quickly to doctors handing back implements to ensure smooth running of the surgery.

Besides human-robot interaction, real time planning for the pick-and-place task in the industrial environment may also be necessary: spare parts could be randomly placed on the conveyor belt. The conveyor belt runs constantly at a high pace and leaves no time for the robot to stop its action and replan. The robot must therefore respond swiftly to avoid incurring delays in production. Given the limited computational power available in computers embedded in the robot, a computationally expensive algorithm would result in a prohibitively long decision time, leading to task failure in the above scenarios.

To plan grasps in a very short time, we propose a closed-form solution which requires at most three steps to compute a new grasp, and hence guarantee a short computation time and the uncertainty is reduced to the largest extent. In this chapter, we first present a real time grasp planning strategy for familiar objects (Section 3.2, 3.3). We then present an extension of this method to plan grasps for novel objects. This approach allow the robot to plan grasps for both familiar and non-familiar (novel) objects in millisecond scale.

3.2 Fast grasp planning for familiar objects

Traditional manipulation planning strategies usually involve inverse kinematics and optimization, which are computationally expensive. The reported computation time varies from 0.1sec to a few minutes. Recently, there have been some attempts to tackle the problem with real time solutions. Richtsfeld et al. (2008) use a laser scanner to detect cylindrical shapes and plan grasps. This method is limited to cylindrical objects. Harada et al. (2008) use approximation models of the friction cone and roughly estimate the force closure criterion. However, this approximation may limit their solutions. In the planning step, they use random sampling techniques to generate grasping postures and loop through the samples to find a grasp satisfying all the kinematic constraints. The reported computation time varies from 10sec to 25sec including path planning of the arm using a 2GHz core. Daoud et al. (2011) employ a genetic algorithm optimization approach to provide an initial grasp before online manipulation. This evolutionary approach relies on several iterations of optimization before reaching the solution. The reported

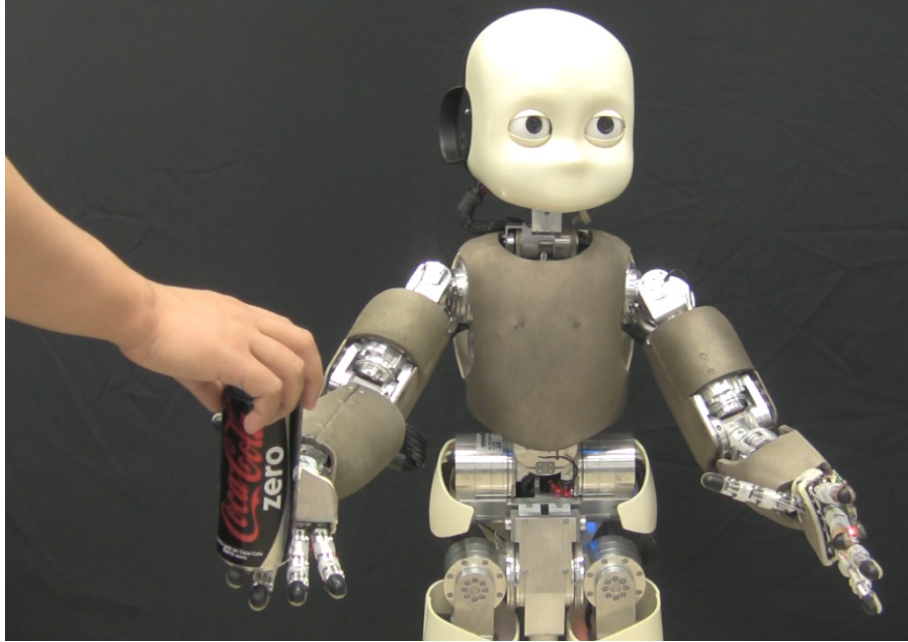


Figure 3-1: A human hands a can to an iCub

time is 12.61sec for a spherical object with a 2.2GHz core. The latter two methods, due to their iterative approaches, do not guarantee fast computation in all cases. In contrast, with our closed-form solution the computation time is bounded within a few milliseconds.

We avoid using these by adopting a learning approach. Our method for planning grasps for familiar objects starts by generating a training dataset of stable grasps for the objects. A *Gaussian Mixture Model* (GMM) (Cohn et al., 1996) is learned from the data, and the target pose is predicted via *Gaussian Mixture Regression* (GMR). Hence there is no inverse kinematics computation nor iterative optimization in our method. Generally speaking, our approach is to:

1. Generate a set of stable grasping demonstrations for a given object and a robot hand (Section 3.2.1).
2. Build a statistical model for the training dataset offline (Section 3.2.2).
3. Use the model to quickly generate a new grasp, given a starting object-hand configuration (Section 3.2.3).

Figure 4-1 shows an overview of our approach.

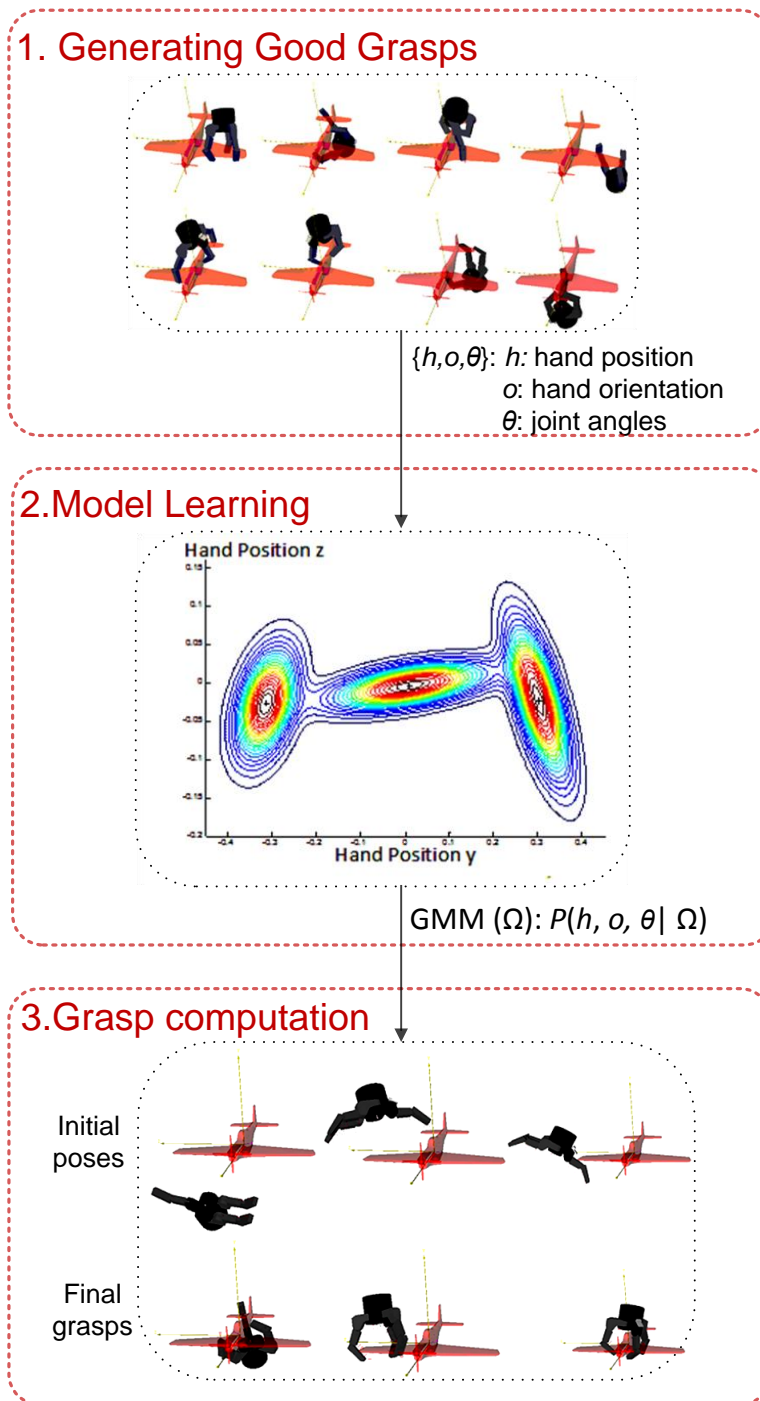


Figure 3-2: System overview. Our system takes a three-step approach. 1) Generating a set of good grasps for an object. 2) Modeling the grasp distribution. 3) Using the model to quickly generate a new grasp

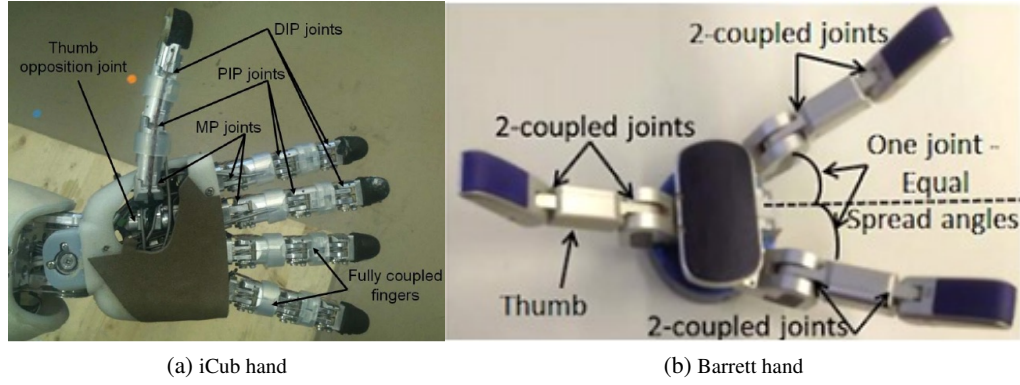


Figure 3-3: Two robot platforms used in this work. This method is not bounded to these two robots. It can be applied to any other robot hands given their kinematics.

3.2.1 Grasp generation given the hand kinematics

Two robot platforms available in our lab are chosen to perform the grasping tasks: the iCub and the Barrett hand. The iCub has an anthropomorphic hand with 9 degrees of freedom: 3 in the thumb, 2 in the index, 2 in the middle finger, 1 in the ring and little fingers and 1 for the adduction/abduction movement (Figure 3-3(a)). The Barrett hand is an industrial grasper with 3 fingers and 4 degrees of freedom: 1 for each finger and 1 for the separation between the second and the third finger (Figure., 3-3(b)). These two platforms differ drastically in the range of motion for each finger and provide very different grasp demonstrations. They will hence grasp objects in very different ways.

Starting from the geometry of an object and the kinematic property of a robot hand to compute a feasible grasp is time consuming. To achieve fast planning, we do this computation offline. There are numerous possible ways to grasp one object depending on the task's needs (Khouri et al., 2012; El-Khouri et al., 2013). To encapsulate all the possible ways, a large amount of training data is needed. Collecting this amount of data on a real robot is time consuming. Therefore, instead of using a real robot, we generate training data by synthesis.

Two different approaches are used here: optimization and simulation. We use a simulation method for the Barrett hand and an optimization method for the iCub hand. In simulation, we use a trial-and-error approach: in the state space we try to generate as many grasps as possible and select these feasible ones. In principle we can generate more variety of grasps by this method, as some of them might be hard to reach by optimization. The 4 d.o.f Barrett hand is particularly suitable for this approach. For the 14 d.o.f iCub hand, however, the state space is much larger and hence the trial-and-error approach is computationally expensive. Instead, for the iCub hand we use an optimization method.

Optimization ¹

We use the optimization algorithm proposed in the work of El-Khoury et al. (2013) to generate grasps for the iCub. The iCub hand is modelled in 8 dimensions in this algorithm and the thumb, index and middle finger are taken into account.

This optimization algorithm formulates the problem as a constraint-based minimization for a set of hand configuration parameters (hand position \mathbf{h} , hand orientation \mathbf{o} and finger joints $\boldsymbol{\theta}$). These parameters are subjected to a number of constraints to satisfy the following criteria:

1. The grasp is kinematically feasible for the robot hand;
2. The grasp is a force-closure grasp;
3. The robot hand is not penetrating the object;
4. The robot fingertips contact the object surface;
5. The force provided by the robot hand is able to raise the object.

The iCub's finger joints can only apply a limited amount of torque. The less joint torque required, the easier it is for the iCub to lift the object. For this reason, we choose the objective function to be the minimum joint torque required to balance the gravity wrench, formulated as:

$$J(\mathbf{h}, \mathbf{o}, \boldsymbol{\theta}) = \left\| \sum_{i,j} \tau_i^j \right\| \quad (3.1)$$

where τ_i^j is the i th joint torque of the j th fingers under the force feasibility constraints:

$$\tau_i^j \in [\bar{\tau}_i^j, \hat{\tau}_i^j] \quad (3.2)$$

where $\bar{\tau}_i^j$ and $\hat{\tau}_i^j$ are the lower and upper boundaries of τ_i^j . Minimizing this cost function is equivalent to minimizing the energy required in the joint space in order to accomplish the grasping task.

The optimization is solved by the Interior Point OPTimizer (IPOPT) method proposed by Wächter and Biegler (2006), written in the AMPL Model Language for Mathematical Programming. To generate a variety of grasps, we exploit the fact that the IPOPT solver converges to local solutions. We provide the solver with a large number of initial conditions, varying from 1000 to 2000 ². From these initial conditions, which are located in different areas of the space, the IPOPT converges to their corresponding local optima. By this means 500 to 1000 optimized grasps for an object can be obtained. They will be used as the training data

¹This work attributes to Sahar El-Khoury and Miao Li (El-Khoury et al., 2013)

²Starting from 1000 initial conditions, we add more initial conditions and see if they converge to new local optima. If no new local optima are found, we stop increasing the number of initial conditions.

in the next phase. The average computation time for the IPOPT to converge to one solution is $2.65sec$, with a standard deviation of $1.82sec$. As an additional information, the quality Q of each optimized grasp is calculated in the form of the distance between the center of mass of the object and the grasp polyhedron (Ponce et al., 1997):

$$Q = \left\| \frac{1}{3} \sum_j \mathbf{c}^j \right\| \quad (3.3)$$

where \mathbf{c}^j is the contact point (i.e. fingertip) position of the j th finger in the object frame of reference. A small value of this distance means a small amount of gravitational force require to support the object. Though it is not included in the optimization, the quality is used in the comparison between the training set and the result set shown in Section 3.3.

To ensure the robot fingertips contact the object surface, the object has to be expressed by an implicit equation. For example, a cylinder can be expressed as:

$$(x^2 + y^2)^{10} + z^{20} = 1 \quad (3.4)$$

This expression is in the form of superquadrics, which will be explained in detail in the Section 3.4.1.

During optimization, this will be used as a hard constraint for the all the fingertip positions. For more complex shapes, the implicit equation can be learned by a Gaussian process (El-Khoury et al., 2013).

The algorithm above can generate a variety of high quality force-closure grasps for a given robot hand kinematic structure and an object model. Since IPOPT is a continuous optimization solver, generating grasps on complex objects requires a continuous implicit representation of the whole object surface model.

Simulation

As the Barrett hand is modelled in the widely used simulator GraspIt! (Miller and Allen, 2004), we use simulation to generate its data. GraspIt! is designed for grasp analysis and it provides a library of robots and object models. Its quality measurement module computes the grasp quality according to all the contacts between the hand and the object, in the form described Ferrari and Canny (1992). A grasp planning module for primitive shapes, i.e cylinder, sphere, cuboid and cone, is available, allowing users to easily generate grasps (Miller et al., 2003). To sample grasps for objects with complex shapes, we alter the module and generate grasps as follows.

Firstly a robot hand position “lattice” is generated. Each vertex in the lattice represents one robot hand position, where the hand will be placed to grasp the object (Figure 3-4). The object is located in the center of the lattice surrounded by the grasping positions. All palm normals

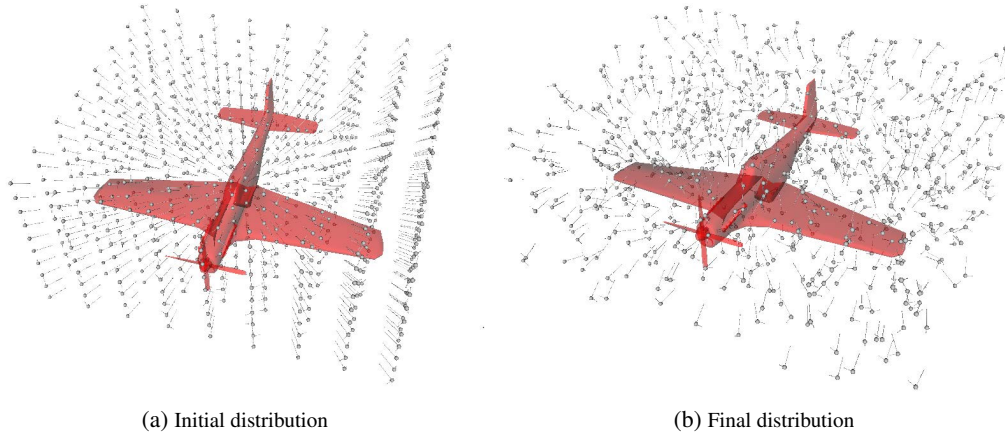


Figure 3-4: An illustration of part of the grasp position lattice of an aeroplane model. Each grey dot in the lattice represents one robot hand position. The long arrows at each dot represent the hand normal directions and the short arrows represent the fix finger directions. The hand normals are initialized by pointing toward the center of the object, as shown in (a). A small random variance is then added to each grasp later to even the distribution and the final distribution is shown in (b).

are initially pointing to the center of the object. Random finger separation angles are assigned to each point to form a list of grasp configurations for testing. According to the object size, 1000 to 20000³ testing grasps can be generated to ensure that the entire object is surrounded by the lattice and the farthest point to grasp the object is included. The density of the hand position lattice depends on the object shape. Objects with sharp edges, where the normals on the surface change sharply, should have a higher lattice density compared to those with smooth surfaces.

In the final step before testing, small random perturbations are added to each grasp so that the testing points are evenly and continuously distributed in all dimensions. To test these grasps, the hand is first placed at each position on the test list with the desired posture (hand orientations and finger joints). Next, the fingers clutch around the object until contacts or joint limits prevent further motion. We then use the quality measurement module to compute the quality of each grasp. The non-zero quality grasps, i.e. force-closure grasps, are recorded and used as training data. Note that not all the testing grasps result in feasible grasps. Points causing collisions are removed from the list and only the force-closure grasps are kept as the training data. The average generating rate for the feasible grasps is roughly one per five seconds.

The Barrett hand has one joint in each finger. These three joints can only rotate in one direction and how much they rotate is determined by the object surface, given the hand position, orientation and the separation angle. Therefore we drop this redundant information and model a Barrett hand grasp only with the hand position, hand orientation and the finger separation angle. The robot kinematics is programmed into the simulator and all simulated robot movement is

³More complex and bigger shapes need more testing points.

feasible.

The above two methods can be used to generate both simple shapes and complex shapes. The size of the generated training data varies from 500 to 1600 (Table 3.1). Each training dataset is split into 5 groups for the 5-fold cross validation in the later step.

3.2.2 Model learning

The second phase of the approach is to build a model Ω for the grasp demonstrations. A *Gaussian Mixture Model* (GMM) is used here to get a probabilistic encoding of the joint distribution $p(\mathbf{h}, \mathbf{o}, \theta \mid \Omega)$. We choose to use GMM because of its ability to effectively extrapolate the missing data, as has been exploited in many applications (Calinon et al., 2007; Sauser et al., 2011). It also has the advantage of capturing the non-linearity of the space, as well as determining how likely a point in the input space is under the model. The ability to estimate the likelihood of an input query point is crucial: an inference far away from the region covered by the training data can be unreliable, resulting potentially in an infeasible grasp. With GMM we are able to make sure that each input query point is located in or projected to a reliable region. Later we use the *Gaussian Mixture Regression* (GMR) to compute grasps from input query point of hand position. In the following paragraphs of this section, we first explain the general mathematical expression of GMM and the computation processes of GMR, and then we explain how we model the density distribution of good grasps, i.e. the grasp distribution, for a given object and robot hand. The method to compute new grasps by GMR is explained in Section 3.2.3.

Mathematical expression of GMM and computation process of GMR

With a Gaussian Mixture Model (GMM), the joint distribution Ω of a set of variables $\{\eta\}$ is expressed as a sum of N Gaussian components:

$$\begin{aligned} p(\eta \mid \Omega) &= \sum_{n=1}^N \pi_n p(\eta \mid \mu_n, \Sigma_n) \\ &= \sum_{n=1}^N \pi_n \frac{1}{\sqrt{(2\pi)^D |\Sigma_n|}} e^{-\frac{1}{2}(\eta - \mu_n)^\top \Sigma_n^{-1} (\eta - \mu_n)} \end{aligned} \quad (3.5)$$

where π_n is the prior of the n^{th} Gaussian component and the μ_n, Σ_n the corresponding mean and covariance, and D the number of variables.

Gaussian Mixture Regression (GMR) allows us to estimate the conditional expectation value of a variable η^e given a query point η^q where $\{\eta\} = \{\eta^q, \eta^e\}$. To compute this expect-

tation value, first we define:

$$\mu_n = \begin{pmatrix} \mu_n^q \\ \mu_n^e \end{pmatrix} \quad \Sigma_n = \begin{pmatrix} \Sigma_n^{qq} & \Sigma_n^{qe} \\ \Sigma_n^{eq} & \Sigma_n^{ee} \end{pmatrix} \quad (3.6)$$

Secondly we compute the expected distribution of η^e from the n -th component:

$$\hat{\mu}_n = \mu_n^e + \Sigma_n^{eq}(\Sigma_n^{qq})^{-1}(\eta^q - \mu_n^q) \quad (3.7)$$

$$\hat{\Sigma}_n = \Sigma_n^{ee} - \Sigma_n^{eq}(\Sigma_n^{qq})^{-1}\Sigma_n^{qe} \quad (3.8)$$

Finally, all the N Gaussian components are taken into account, and the expectation value of variable η^e is computed as the mean $\hat{\mu}^e$ with the covariance $\hat{\Sigma}^{ee}$:

$$\hat{\mu}^e = \sum_{n=1}^N \beta_n \hat{\mu}_n \quad \hat{\Sigma}^{ee} = \sum_{n=1}^N \beta_n^2 \hat{\Sigma}_n \quad (3.9)$$

where

$$\beta_n = \frac{\pi_n p(q|\mu_n^q, \Sigma_n^{qq})}{\sum_{n=1}^N \pi_n p(q|\mu_n^q, \Sigma_n^{qq})} \quad (3.10)$$

Note that in a multiple module model, different module may have different number of Gaussian components.

Encoding grasp distribution with GMM

Therefore, in the grasp planning phase, we first make sure that a new query point locates in a reliable region by checking its likelihood. Given a set of sample grasps represented by the hand position \mathbf{h} , orientation \mathbf{o} and the finger configuration $\boldsymbol{\theta}$, we model the distribution with a GMM as a sum of K Gaussian components:

$$P(\mathbf{h}, \mathbf{o}, \boldsymbol{\theta}|\Omega) = \sum_{k=1}^K p_k P(\mathbf{h}, \mathbf{o}, \boldsymbol{\theta}|\boldsymbol{\mu}_k, \boldsymbol{\Sigma}_k) \quad (3.11)$$

where k is the number of Gaussian components, p_k the prior of the Gaussian component and the $\boldsymbol{\mu}_k, \boldsymbol{\Sigma}_k$ the corresponding mean and covariance as:

$$\boldsymbol{\mu}_k = \begin{pmatrix} \boldsymbol{\mu}_{h,k} \\ \boldsymbol{\mu}_{o,k} \\ \boldsymbol{\mu}_{\theta,k} \end{pmatrix} \quad \boldsymbol{\Sigma}_k = \begin{pmatrix} \boldsymbol{\Sigma}_{hh,k} & \boldsymbol{\Sigma}_{ho,k} & \boldsymbol{\Sigma}_{h\theta,k} \\ \boldsymbol{\Sigma}_{oh,k} & \boldsymbol{\Sigma}_{oo,k} & \boldsymbol{\Sigma}_{o\theta,k} \\ \boldsymbol{\Sigma}_{\theta h,k} & \boldsymbol{\Sigma}_{\theta o,k} & \boldsymbol{\Sigma}_{\theta\theta,k} \end{pmatrix} \quad (3.12)$$

A GMM approach requires that the data space is locally convex. For a complex object shape, however, the grasp space of hand configuration — coupled with the finger joint space

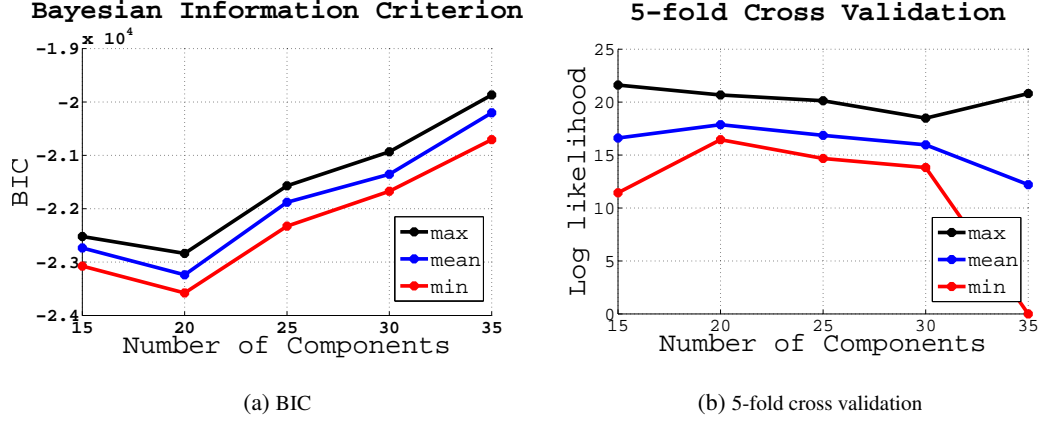


Figure 3-5: The *Bayesian Information Criterion* and 5-fold cross validation test results of the training dataset of the Barrett hand and a joystick shaped object. For each number of Gaussians, the test is run 5 times. After empirical testing, the number of Gaussians is chosen to be 20. The corresponding experiment are shown in Section 3.3.

and constrained by the geometry of the object surface — may be a non-smooth manifold. In both of the data generation methods described above, we evenly distribute the testing points so as to reduce the possibility of missing small good grasp regions. By these means we obtain most of the possible grasps for the object and approximate a locally convex data distribution, which is suitable for a GMM.

Before training we 1) convert all data into the object reference frame and 2) normalize the data so that all dimensions have a zero mean and a unit variance. Initialized by the K-means, the *Expectation-Maximization algorithm* (EM) (Dempster et al., 1977) is used to find the value of μ and Σ that maximizes the probability of the training data under the GMM. The number of Gaussian K is selected by the *Bayesian Information Criterion* (BIC) and verified by 5-fold cross validation to make sure the model is not overfitting (Figure 3-5).

3.2.3 Grasp planning

With the learned GMM model of the grasping demonstrations, we plan a feasible grasp given a current hand configuration $q = \{h, o\}$. As discussed above, we first need to determine whether the q is a valid query point. To do this we define a membership function $f(q)$ as:

$$f(q) = \sum_{k=1}^K \bar{N}(q; \mu_k, \Sigma_k) \quad (3.13)$$

where \bar{N} is the normal distribution with the output being normalized between 0 and 1:

$$\bar{N}(q; \mu_k, \Sigma_k) = \exp\left(-\frac{1}{2}(q - \mu_k)^T \Sigma_k^{-1} (q - \mu_k)\right) \quad (3.14)$$

We consider a point to belong to the model if its Mahalanobis distance to any Gaussian component is less than a given threshold σ . In our experiments, we find that within 1 standard deviation the success rate of finding a feasible grasp is constantly high. For example in the Barrett hand and the model plane grasping task, the rate of producing a feasible and stable grasp within 1 standard deviation is 85% (Table 3.1) while it is 64% within 3 standard deviations. On the other hand, it is possible that GMM encapsulates two different clusters of data within a single Gaussian, leaving the mean of the Gaussian at an infeasible point. This means getting closer to the means does not ensure a higher success rate. Taking this trade-off into account, we choose 1 standard deviation as our threshold, which gives us a cutoff criterion $\eta = \exp(-\frac{1}{2}\sigma^2)$. If the membership function of a point has a higher value than η , we consider this point as a valid query point. Note that the finger configuration θ is not part of this input query point as θ will be inferred by GMR later.

This membership function differs from the marginal likelihood $p(\mathbf{h}, \mathbf{o})$ in two aspects. Firstly, it gives each Gaussian component the same weight, regardless of their priors p_k . As the prior of each Gaussian is proportional to the number of data points that are explained by this Gaussian, using this information in our selection may bias our choice toward the “most popular” grasps, yielding less variety in the results. Secondly, \bar{N} is a normalized function bounded between 0 and 1. This ensures the points with the same Mahalanobis distance from a Gaussian will have the same membership value, regardless of the size of the covariance (Sauter et al., 2011).

In the case that \mathbf{q} is not a valid query point, we need to project it to a new point \mathbf{q}^* that has a membership function value higher than η . Here we use a closed-form solution by considering each individual Gaussian component. We first compare the Mahalanobis distances between the query point \mathbf{q} and each Gaussian to find the nearest Gaussian component. The projection point \mathbf{q}^* is found by projecting \mathbf{q} to this nearest component (Figure 3-6). In the Mahalanobis space the Gaussian is in a uniform shape. As a result, the projection point \mathbf{q}^* lays on the direction from the \mathbf{q} to the center of the Gaussian. Therefore the projection point \mathbf{q}_k^* of the k^{th} Gaussian can be written as:

$$\mathbf{q}_k^* = \mathbf{q} + \alpha_k(\mathbf{q} - \boldsymbol{\mu}_k) \quad (3.15)$$

where α_k is a scalar. With $\sigma = 1$ and the equation

$$\bar{N}_k(\mathbf{q}; \boldsymbol{\mu}_k, \boldsymbol{\Sigma}_k) = \exp(-\frac{1}{2}\sigma^2) \quad (3.16)$$

we have the equation to easily compute \mathbf{q}_k^* :

$$-\frac{1}{2}(\mathbf{q}_k^* - \boldsymbol{\mu}_k)^T \boldsymbol{\Sigma}_k^{-1}(\mathbf{q}_k^* - \boldsymbol{\mu}_k) = -\frac{1}{2} \cdot 1^2 \quad (3.17)$$

Once the projection point \mathbf{q}^* is found, the GMR is used to predict a feasible finger configuration $\boldsymbol{\theta}^*$ for it. First we define:

$$\boldsymbol{\mu}_{q,k} = \begin{pmatrix} \boldsymbol{\mu}_{h,k} \\ \boldsymbol{\mu}_{o,k} \end{pmatrix} \quad \boldsymbol{\Sigma}_{qq,k} = \begin{pmatrix} \boldsymbol{\Sigma}_{hh,k} & \boldsymbol{\Sigma}_{ho,k} \\ \boldsymbol{\Sigma}_{oh,k} & \boldsymbol{\Sigma}_{oo,k} \end{pmatrix} \quad (3.18)$$

and GMR then uses:

$$\hat{\boldsymbol{\mu}}_{\theta,k} = \boldsymbol{\mu}_{\theta,k} + \boldsymbol{\Sigma}_{\theta q,k} (\boldsymbol{\Sigma}_{qq,k})^{-1} (\mathbf{q} - \boldsymbol{\mu}_{q,k}) \quad (3.19)$$

$$\hat{\boldsymbol{\Sigma}}_{\theta\theta,k} = \boldsymbol{\Sigma}_{\theta\theta,k} - \boldsymbol{\Sigma}_{\theta q,k} (\boldsymbol{\Sigma}_{qq,k})^{-1} \boldsymbol{\Sigma}_{q\theta,k} \quad (3.20)$$

Finally, all the K components are taken into account and the target finger configuration $\boldsymbol{\theta}^*$ is predicted as the mean $\hat{\boldsymbol{\mu}}_{\theta}$ with the covariance $\hat{\boldsymbol{\Sigma}}_{\theta\theta}$ according to:

$$\hat{\boldsymbol{\mu}}_{\theta} = \sum_{k=1}^K \beta_k(\mathbf{q}^*) \hat{\boldsymbol{\mu}}_{\theta,k} \quad (3.21)$$

$$\hat{\boldsymbol{\Sigma}}_{\theta\theta} = \sum_{k=1}^K \beta_k(\mathbf{q}^*)^2 \hat{\boldsymbol{\Sigma}}_{\theta\theta,k} \quad (3.22)$$

where

$$\beta_k(\mathbf{q}^*) = \frac{p_k p(\mathbf{q}^* | \boldsymbol{\mu}_{q,k}, \boldsymbol{\Sigma}_{qq,k})}{\sum_{k=1}^K p_k p(\mathbf{q}^* | \boldsymbol{\mu}_{q,k}, \boldsymbol{\Sigma}_{qq,k})} \quad (3.23)$$

Due to the probabilistic nature of the GMR, the inferred result $\boldsymbol{\theta}^*$ is not a unique value but a mean value with variance. Though this mean does not guarantee a feasible solution, it provides a good estimation of a feasible one.

To find the closest Gaussian component we used the Mahalanobis distance rather than the Euclidean distance. The advantage of this is that it takes into account the correlations among each dimension of the hand configuration. In a space of different types of measurements, i.e. length and angle, Mahalanobis space is a better representation than the Euclidean space. Indeed, humans do not always use the Euclidean distance to select their grasps. We may move our hand further than needed to grasp an object, in order to avoid flipping our hand to another orientation. The performance of this method is discussed in the next section.

3.3 Experiments of planning grasps for familiar objects

This section presents a few results of our method (Figure 3-6, 3-7⁴, 3-9). As mentioned above, grasps of the iCub hand are described in 14 dimensions: hand position (3D), hand orientation (3D in Euler angles) and finger joint angles (8D). Grasps of the Barrett hand are described in 8 dimensions: hand position (3D), hand orientation (4D in axis-angle representations) and finger separation angle (1D). Six different objects are presented here: cylinder, cuboid, ashtray, shoe, joystick and aeroplane model. For each object, three different initial postures and their final grasps are shown. Figure 3-6 shows the results of the iCub grasping a cylinder, and the corresponding projections from the initial query points to the model. The results of the cylinder and cuboid show that a variety of grasps can be obtained for simple shapes to satisfy different task requirements. The ashtray, aeroplane model and joystick shapes are chosen from the GraspIt! object library, showing the method indeed works with complex shapes. In some figures the wrist may seem to rotate over 360 degrees to reach the final grasps from the initial pose. This is because the path planning of the arm is not taken into account in our approach. In terms of the hand orientation solely, a much smaller rotation is needed to go from the initial pose to the final grasp.

To test the computation time we generated 3000 random initial query points for each grasping task. The initial query points are placed at different distances away from the object surface, varying between 3cm to 50cm, and the hand orientation is random. The initial finger configuration is not taken into account in finding the feasible region and hence it is set to the robot hand starting values. The computation time and experimental details are shown in Table 3.1. The computation is done by Matlab on a machine with a 2.8GHz processor and a 4GB RAM.

Table 3.1 also shows the success rate of generated grasps with the iCub and the Barrett hand. A grasp is considered to be successful if it satisfies the force-closure criterion, is feasible for the hand kinematics and is not in collision with the object (see Section 3.2.1). When executing the obtained grasp, the fingers will continue to clutch until contact is made; if they contact the object surface before reaching the expected finger configuration, they will halt to avoid penetration. All the results shown in Figure. 3-6, 3-7, 3-9 are good grasps.

As can be seen from Table 3.1, the success rate depends on the dimensions of the grasp space and the surface geometry of the target objects. Grasps in lower degrees of freedom (the Barrett hand) have higher success rates than those in higher degrees of freedom (the iCub hand). This suggests that the higher dimension grasp space is more complex than the lower dimension grasp space and needs more data to represent the full complexity. On the other hand, objects with smooth surfaces have a success rate around 90%. Objects with a couple of prominences

⁴The small penetrations and gaps between the fingers and the object are caused by two factors, (1) that the width of the fingers are not taken into account in the optimization and (2) the variance of the results. A supplemental implementation will be applied on the real scenario to handle the variances.

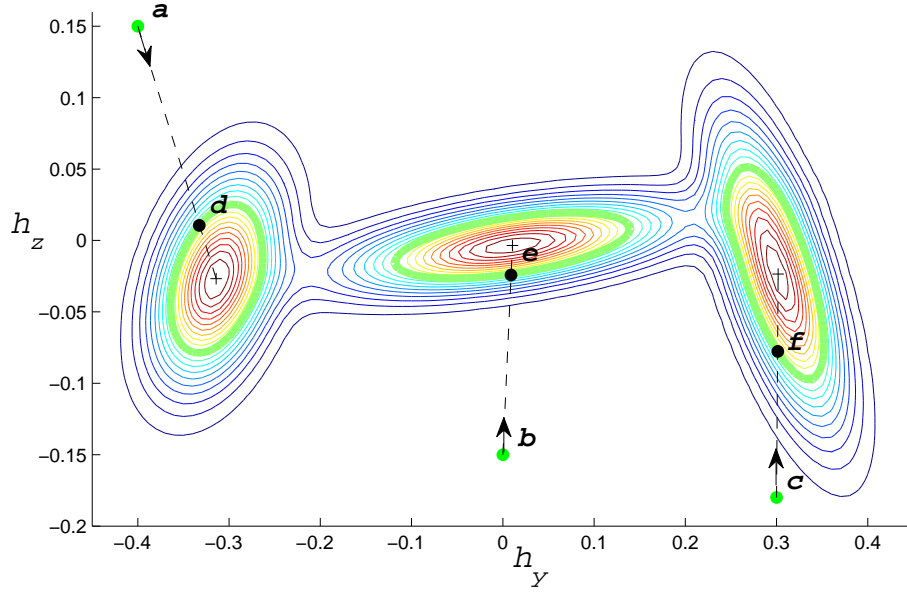
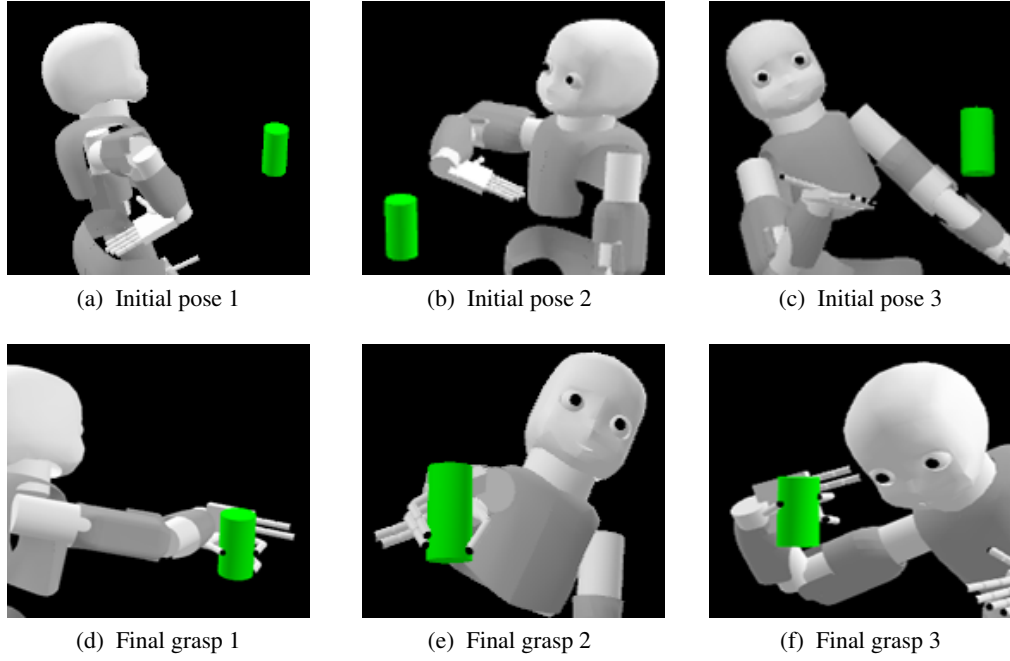
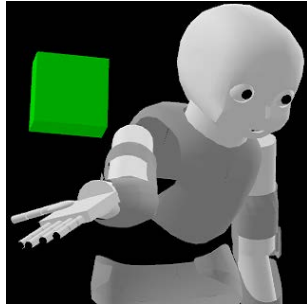
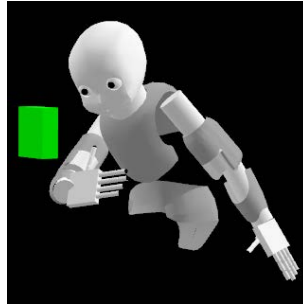


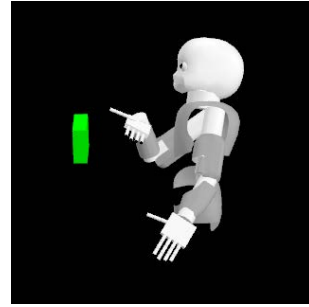
Figure 3-6: Two-dimensional illustration of the learned model. h_y and h_z correspond to the hand position along the y and z axis of the object reference frame. a, b and c are the initial query points, while d, e and f are their corresponding computed grasps. Green dots correspond to initial query inputs \mathbf{q} , black dots correspond to found feasible query inputs \mathbf{q}^* , contours correspond to parts of the space with constant likelihood, and the thick green contours correspond to threshold values $\eta = \exp(-\frac{1}{2}\sigma^2)$ of each Gaussian, where $\sigma = 1$ standard deviations. The initial finger joint angles in a,b,c are all set to zero. After each feasible query point is found, GMR is used to predict the finger configuration to get the final grasp d,e,f.



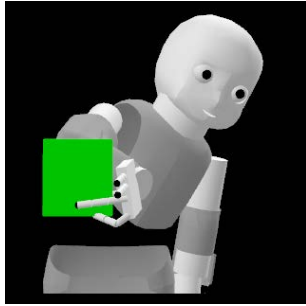
(a) Initial pose 1



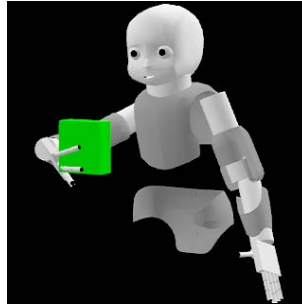
(b) Initial pose 2



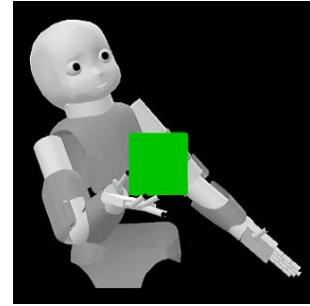
(c) Initial pose 3



(d) Final grasp 1



(e) Final grasp 2



(f) Final grasp 3

Figure 3-7: Examples of the iCub hand grasping a cuboid. The first row (a,b,c) shows the initial postures and the second row (d,e,f) shows the corresponding final grasps.

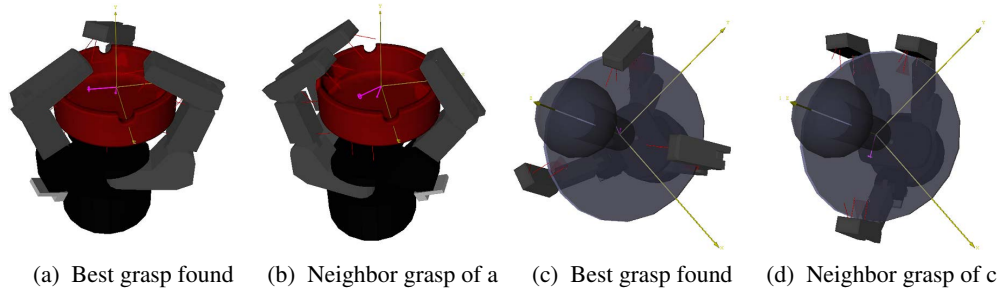


Figure 3-8: (a) The best grasp found for the Barrett hand and the ashtray. Grasp Quality is 0.16. (b) The nearest grasp of (a) in the training set. Note the gap between the finger and the object. Grasp Quality is 0.027. (c) The best grasp found for the Barrett hand and the joystick. Grasp Quality is 0.19. (d) The nearest grasp of (b) in the training set. Quality is 0.03

have success rates over 85% as the configuration space of grasping is discontinuous. In the Barrett hand and aeroplane model task, the failed grasps are concentrated on two places: the thin edges of the wings and the propeller. Grasping these places requires high accuracy and more training data on these parts would be needed.

To compare with the training data, we compute the grasp quality of the results with the same metrics we used in data generation. The mean of the grasp quality of the training set and the result set are similar, though the result set has a slightly higher value in most of cases. We are able to find some grasps of higher quality than all grasps in the training set (Figure 3-8). This shows that GMM is able to model and generalize the high dimensional grasp space, especially for objects with smooth surfaces.

To model the actual contact points between the robot hand and the object is difficult in real time because of the high dimensionality of the solution space and the non-linearity of the kinematic constraints. In our method, instead of computing the actual contact point position, we compute the most likely solution using a GMM. Though a certain amount of accuracy is traded off to achieve the real time goal, the overall performance is satisfying. In the experiments listed above, over 90 percent of the testing points find good grasps within a few milliseconds. This method is most efficient for objects with a smooth surface. For complex objects this method can achieve a high success rate of over 85%. When grasping the parts requiring high precision, additional feedback from visual or tactile sensors is needed for further refinement of the grasp.

This approach requires the object model to be pre-trained. This is to say, we can only plan grasps for familiar objects with this method. It is useful for a robot working in a controlled environment with a limited number of objects, such as in operating theatres. For domestic service robots, however, this is not enough. New objects will continuously come to the house and hence the robot has to be able to grasp novel object shapes. An extension of this method to work on novel objects is discussed in the next two sections.

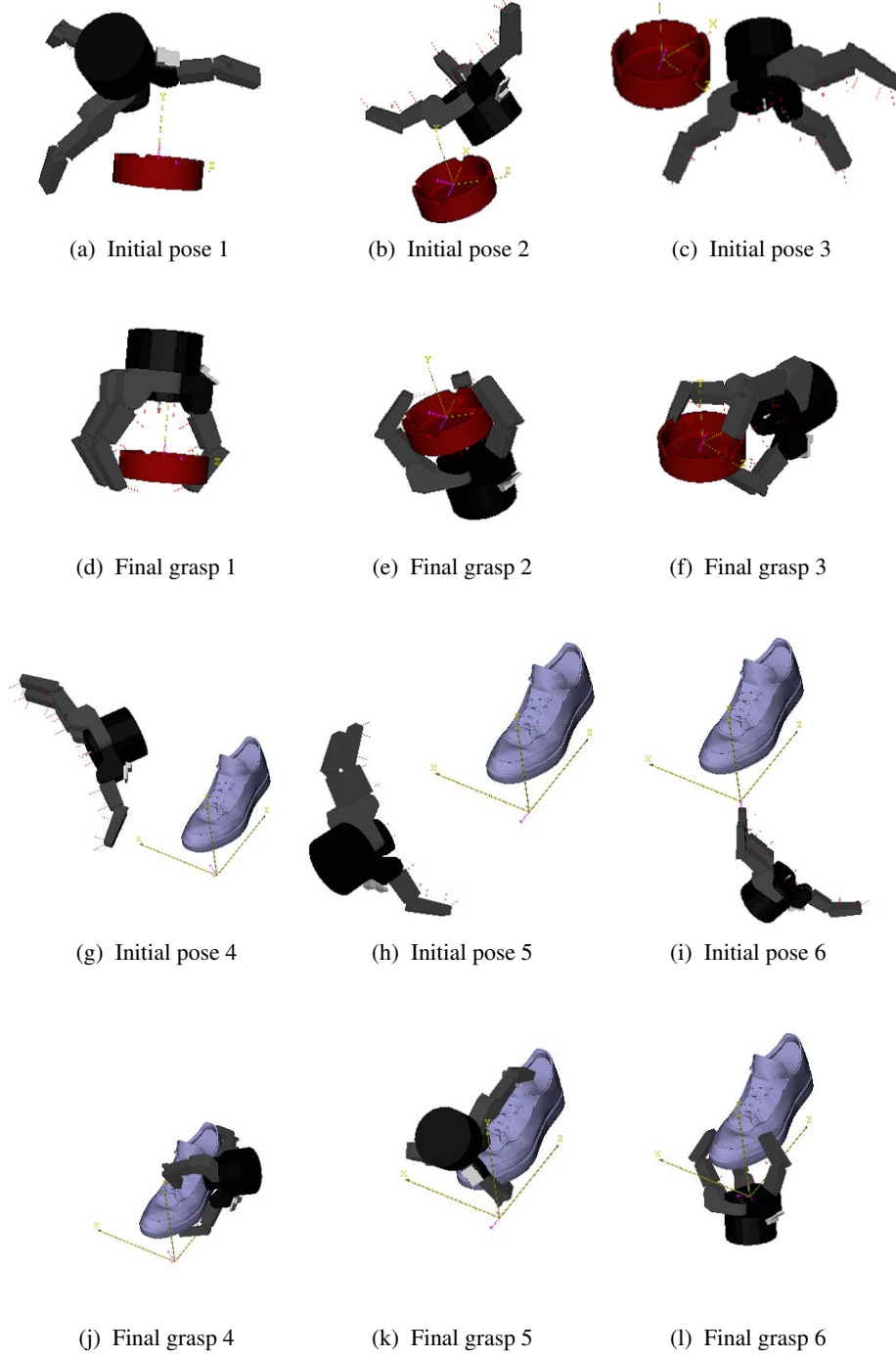


Figure 3-9: Examples of Barrett hand grasping different objects (ashtray, shoe). The first and third rows (a,b,c and g,h,i) show the initial postures and the second and forth rows (d,e,f and j,k,l) show the corresponding final grasps.

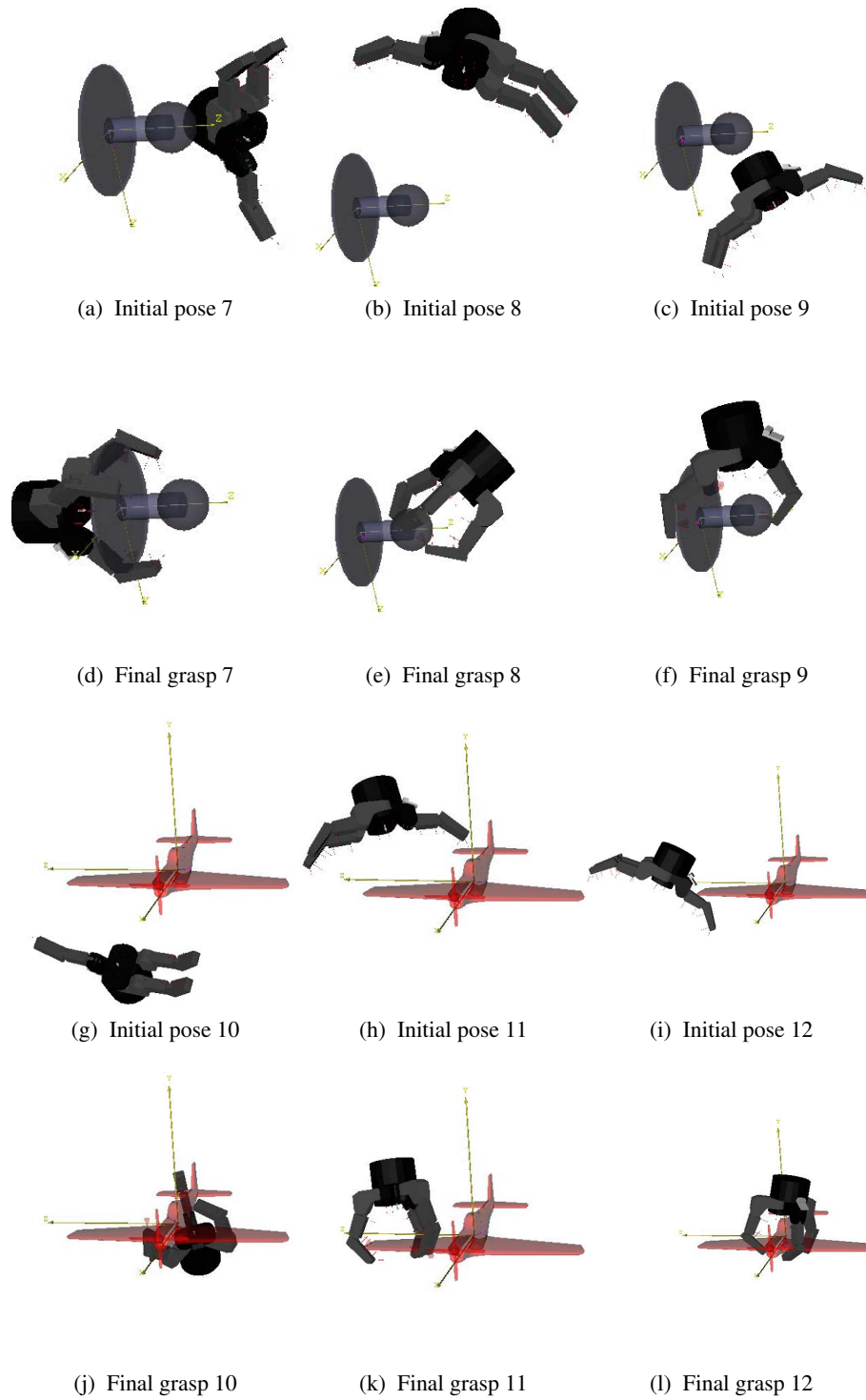


Figure 3-10: Examples of Barrett hand grasping different objects (joystick, aeroplane model). The first and third rows (a,b,c and g,h,i) show the initial postures and the second and forth rows (d,e,f and j,k,l) show the corresponding final grasps.

Table 3.1: Average computation time for generating new grasps for the iCub hand and the Barrett hand.

Object/Robot	iCub / Cylinder	iCub / Cuboid	Barrett / Ashtray	Barrett / Shoe	Barrett / Joystick	Barrett / Plane
Number of training data	621	532	1560	629	1500	1374
Average Grasp Qual- ity(train)	0.0965	0.1317	0.0975	0.0019	0.0061	0.0002
Number of Gaussians	40	40	15	25	20	55
Force- Closure Grasp Found	90%	89%	100%	99%	98%	85%
Average Grasp Qual- ity(result)	0.1008	0.1224	0.1644	0.0034	0.0064	0.0003
Mean of Computa- tion Time(<i>msec</i>)	9.1	9.4	4.3	6.9	5.9	15.1
Variance (<i>msec</i>)	0.0001	0.0007	0.0001	0.0001	0.0002	0.0003

3.4 Grasping novel objects based on familiar parts

A method to compute grasps for novel objects is in need for domestic service robots. In this chapter we study the problem of generating grasps for un-trained objects in real time.

Objects used in daily life have a variety of shapes. Very often they share similar shape parts, such as sphere, cylinder and box. These shapes repeatedly appear in our daily life, being the object shape or the part of the object shape. Hence we call them “shape primitives”.

To work with un-trained objects, we take the grasping by shape primitives approach (Miller et al., 2003). This approach makes the assumption that robot can observe the target object and obtain its 3D point cloud. This point cloud is able to be processed and decomposed into a set of primitive shapes where grasps can be planned easily. Based on this assumption, we firstly build a set of GMMs to model the grasp distribution ($\Omega_i, i = 1, 2, \dots, N$) for a set of N chosen shape primitives. When an unseen object is presented, of which the shape can be approximated

as a combination of known shape primitives, it's grasp distribution is built by combining the primitives' models. The combined model is then used to quickly generate new grasps.

Figure 3-11 shows an overview of this approach, with comparison with the one discussed in the last two sections for familiar objects.

3.4.1 Primitive grasp distribution

Here we define our shape primitives to be a set of superquadrics. We learn the grasp distributions for a set of superquadrics and use them as the “primitive grasp distribution”.

Superquadrics

Superquadrics are a family of geometric shapes that includes a large variety of shapes we use in daily life, such as cuboid, sphere and cylinder. We choose superquadrics as our shape primitives for three reasons. Firstly, superquadrics and their combinations can be used to represent most of the daily life objects. The wide use of superquadrics in computer graphics and the game industry for modelling object shapes shows its versatility. Secondly, all superquadrics are symmetric to their x, y, z axis. This can reduce the number of testing grasps to 1/8. Thirdly, it's implicit expression is convenient for combining the grasp density, which will be explained in detail in the Section 3.4.2.

To represent a superquadric we have:

$$r(x, y, z) = \left(\left(\frac{x - x_0}{a_1} \right)^{\frac{2}{\varepsilon_2}} + \left(\frac{y - y_0}{a_2} \right)^{\frac{2}{\varepsilon_2}} \right)^{\frac{\varepsilon_2}{\varepsilon_1}} + \left(\frac{z - z_0}{a_3} \right)^{\frac{2}{\varepsilon_1}} \quad (3.24)$$

where (x_0, y_0, z_0) is the center, a_1, a_2, a_3 define the scale in the x, y, z axis respectively, and $\varepsilon_1, \varepsilon_2$ define the shape of the superquadric. We use the value of r to measure the relative position of a point x, y, z to the superquadric shape:

$$r \begin{cases} < 1, & \text{inside the superquadric} \\ = 1, & \text{on the surface of the superquadric} \\ > 1, & \text{outside the superquadric} \end{cases} \quad (3.25)$$

For sphere, cylinder and box primitives, the shape parameters are:

1. Sphere: $\varepsilon_1 = 1, \varepsilon_2 = 1$
2. Cylinder: $\varepsilon_1 = 1, \varepsilon_2 = 0.1$
3. Box: $\varepsilon_1 = 0.1, \varepsilon_2 = 0.1$

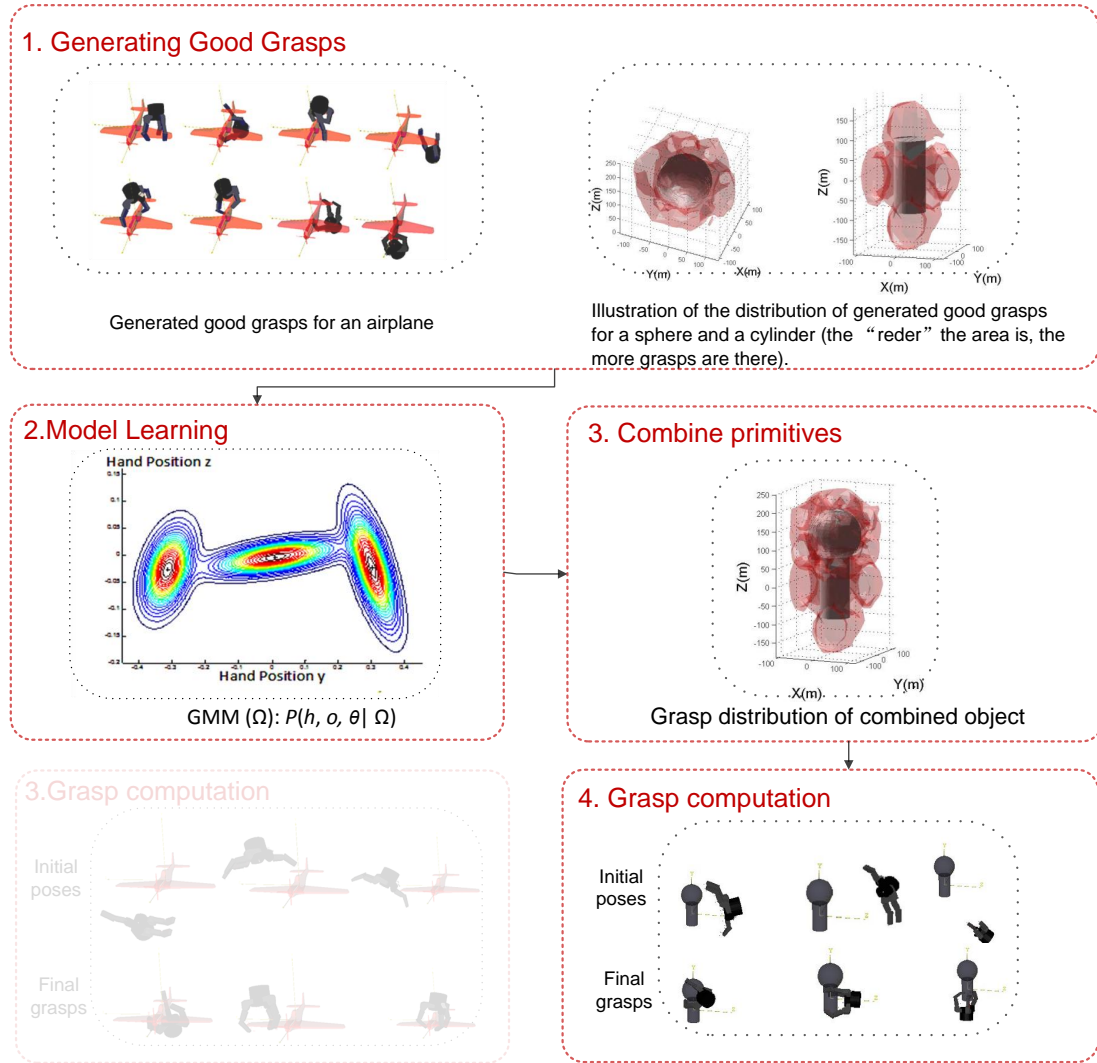


Figure 3-11: System overview for computing grasps for novel objects. This system takes a four-step approach. 1) Generating good grasps for a set of shape primitives. 2) Modeling the grasp distribution. 3) Combining the grasp distributions. 3) Using the models to quickly generate a new grasp for a novel object

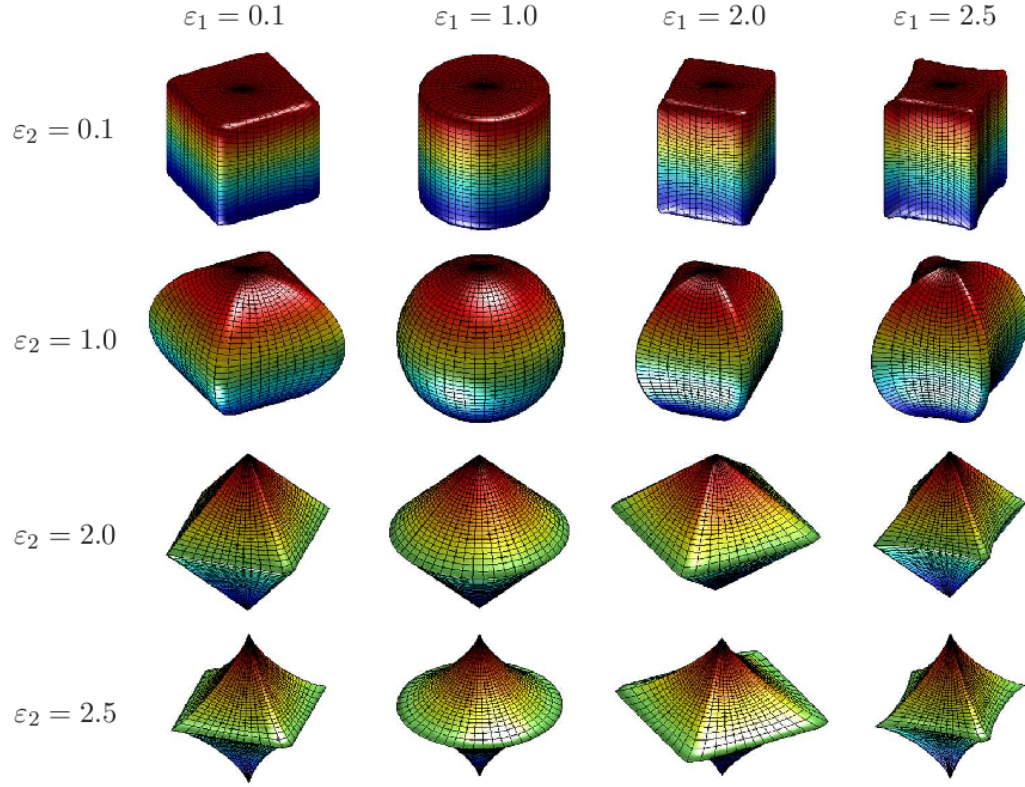


Figure 3-12: Illustration of 3D superquadric shapes with varying rounding parameters⁶.

Figure 3-12 shows how does the shape varies by these two factors ⁵.

Learning grasp distributions for shape primitives

With the method described in Section 3.2, we build GMMs for the feasible grasp distributions for a set of shape primitives, i.e. superquadrics. Again, we model the distribution with a GMM as a sum of K Gaussian components:

$$P(\mathbf{h}, \mathbf{o}, \boldsymbol{\theta} | \Omega) = \sum_{k=1}^K p_k P(\mathbf{h}, \mathbf{o}, \boldsymbol{\theta} | \boldsymbol{\mu}_k, \boldsymbol{\Sigma}_k) \quad (3.26)$$

where k is the number of Gaussian components, p_k the prior of the Gaussian component and the $\boldsymbol{\mu}_k, \boldsymbol{\Sigma}_k$ the corresponding mean and covariance.

Figure 3-13 visualizes the grasp distributions encoded by GMMs for three shape primitives: a box, a sphere and a cylinder. The robot hand we use here is the Barrett hand.

⁵Figure from internet source <http://www.vincent-morio.com/content/en/gallery.html>

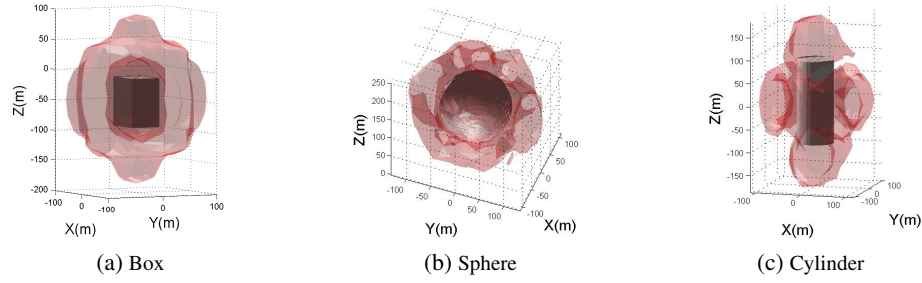


Figure 3-13: A 3D visualization of the feasible grasp distribution for three shape primitives and the Barrett hand. The red contours are the isosurfaces of the grasp distribution. The “redder” the area is, the denser the distribution is.

3.4.2 Combining grasp distribution

For an object composed of a few shape primitives, its grasp distribution is the combination of the the grasp distributions of its primitive components. However, this “combination” is not a summation of the GMMs: we need to exclude the grasps causing collision.

Before combining the grasp distributions, which are encoded by GMMs, of different shape primitive components of an object, we need to reshape each GMM by the object geometry. This is because when primitives combine to a more complex shape object, the grasp space of one part might be blocked by other part of the object.

For example, an object combined by a cylinder and a sphere is shown in Fig. 3-14(a) and it’s primitives with their grasp distributions are shown in (b) and (c). As can be seen in (b) and (c), the top part of the grasp distribution of the cylinder will be inside the sphere and the bottom part of the grasp distribution of the sphere will be inside the cylinder. Grasps generated from these parts will cause collisions between the hand and the object and hence they have to be excluded from the model. To avoid collisions, we use the “object sigmoid” function to remove the collision parts.

Object sigmoid

We define a shape descriptor “object sigmoid” for objects modelled by a superquadric. The object sigmoid is a 3 dimensional sigmoid function defined as:

$$s(x, y, z) = \frac{1}{1 + e^{-100(r(x, y, z) - 1)}} \quad (3.27)$$

where $r(x, y, z)$ is a function of the location defined in the form of a superquadrics. When we model an object shape with a superquadric, the object sigmoid has different values inside, on

and outside the object:

$$s \begin{cases} \rightarrow 0, & \text{inside the object} \\ = 0.5 & \text{on the surface of the object} \\ \rightarrow 1 & \text{outside the object} \end{cases} \quad (3.28)$$

In equation 3.27 we choose a large coefficient, i.e. 100, for r to make a sharp transition between 0 and 1 and hence a sharp cut on the object surface. Hence the object sigmoid gives a description of the shape of the object in the space: zero inside the object and one outside the object.

Each primitive component has its own object sigmoid. Before combining the individual distributions to form the whole distribution, each individual distribution is multiplied by all other components' object sigmoids. In this way, the likelihood inside the other parts of the object is reduced to zero, while the likelihood outside the object remains. The grasp distribution is hence “trimmed” by the other components of the object. The grasp distribution of the whole object is the summation of all the trimmed grasp distributions:

$$\Omega(x, y, z) = \sum_{i=1,2,..}^N \left(\Omega_i \prod_{j=1,2,..(j \neq i)}^N s_j \right) \quad (3.29)$$

where Ω_i , s_j , N is the grasp distribution of the i -th primitive component, the object sigmoid of the j -th primitive component and the total number of primitive components. The total number of Gaussians in the GMM of the whole object is the sum of the number of each primitives.

Figure. 3-14(d) shows the resulting grasp distribution of the whole object, which is the combination of the trimmed grasp GMM of the cylinder (Figure. 3-14(d)) and the sphere (Figure. 3-14(f)). Strictly speaking, the combined grasp distribution is not a density function, as the integral of the probability of the whole space is not normalized to one. Despite this, it does not effect the computation of a new grasp as we consider each Gaussian component individually.

The equation above removes the grasps inside the object and hence avoids the collision between the robot palm and the object.

3.4.3 Plan Grasp by combined grasp distribution

With the combined grasp distribution for the whole object, we can fast plan a grasp with the method described in Section 3.2. Starting from an initial hand position and orientation $q = \{h, o\}$, the first step to compute a new grasp is to project q to the feasible region of the GMM, where the probability of finding a stable grasp is high. This is done by finding the minimum Mahalanobis distance between q and its projection point q_k^* in each Gaussian component of the GMM.

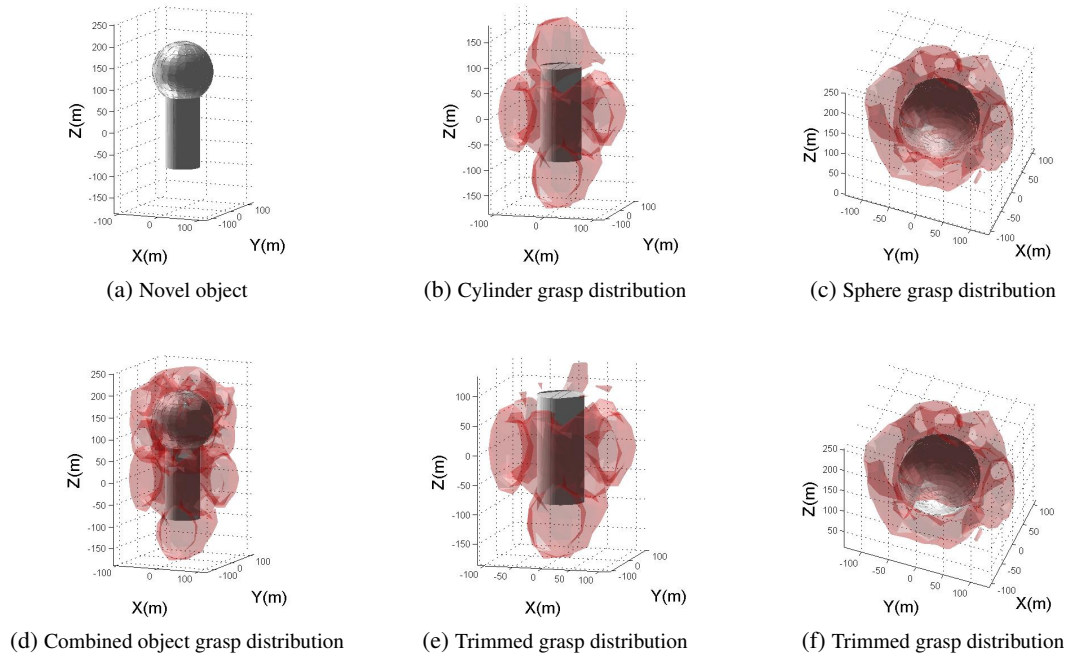


Figure 3-14: (a) A combination of a cylinder and a sphere. (b) A 3D illustration of the grasp GMM of the cylinder. The red patch is the isosurface of the grasp GMM. (c) The grasp GMM of the sphere. (d) The combined grasp GMM of the whole object (d=e,f). (e) The trimmed grasp GMM of the cylinder. The top part of the GMM is removed. (f) The trimmed grasp GMM of the sphere. Part of the bottom of the GMM is removed.

Table 3.2: Success rate and computation time of different methods and objects

Approach and object	Force-Closure Grasp Found	Mean of Computation Time(msec)	Variance (msec)
Pre-trained grasp GMM for the novel object	98.1%	13.8	0.015
Combined grasp GMM for novel object	92.1%	21.9	0.011
Combined grasp GMM for spray flask	91.0%	16.0	0.004
Combined grasp GMM for bedside table	82.2%	21.1	0.006

The projection point q_k^* of the k -th Gaussian component is computed as:

$$q_k^* = q + \alpha_k (q - \mu_k) \quad (3.30)$$

where μ_k is the mean of the k -th Gaussian and α_k is a scalar determined by the boundary of the feasible region.

For q_k^* we have

$$-\frac{1}{2} (q_k^* - \mu_k)^T \Sigma_k^{-1} (q_k^* - \mu_k) = -\frac{1}{2} \cdot 1^2 \quad (3.31)$$

with equation 3.30 and 3.31, α_k can be computed and hence q_k^* .

The feasibility of each projection point is checked by the object sigmoids:

$$l_k = \prod_{j=1,2,\dots,(j \neq k)}^N s_j \quad (3.32)$$

If l_k is smaller than 1, indicating that this point is inside or on the surface of the object, the likelihood at point q_k^* is zero.

We find the nearest projection point from the q_k^* with non-zero density. The nearest q_k^* is chosen to be the final grasp hand position and orientation q^* . The grasp distribution Ω^* which q^* locates in is used to compute the corresponding joint configuration though GMR. This allows us to compute the expected value of the finger joints from the conditional $p(\theta | q^*, \Omega^*)$ (Section 3.2).

Table 3.3: Shape primitives used in experiments

Shape primitives	Object	Size(<i>cm</i>)	Amount of training data	Number of Gaussians in GMM
Sphere 1	Novel object (Fig. 3-14)	radius 7	12096	60
Cylinder 1	Novel object (Fig. 3-14)	height 15 and radius 4	15608	60
Box 1	Spray flask (Fig. 3-16)	$6 \times 9.5 \times 8$	9256	40
Box 2	Spray flask (Fig. 3-16)	$4 \times 11 \times 4.5$	7544	40
Box 3	Spray flask (Fig. 3-16)	$2.5 \times 4 \times 7$	3400	30
Box 4	Bedside table (Fig. 3-18)	$52.5 \times 3 \times 52.5$	8668	20
Box 5	Bedside table (Fig. 3-18)	$2.8 \times 57.6 \times 2.7$	4392	20

3.5 Experiments of planning grasps for non-familiar objects

We test our approach initially on a novel object that is a combination of a sphere and a cylinder (Figure. 3-14(a) and Table 3.3). We choose to use the Barrett hand for the implementation as it is available in our lab. As explained above, the grasp of the Barrett hand is formulated as the combination of the hand position (h), orientation(o) and finger joint angles(θ). The grasp GMMs of the sphere and cylinder are pre-trained with randomly generated stable grasps from the simulator GraspIt!.

We compare this new approach with the previous approach that directly trained a grasp GMM for the whole object, by generating grasps for the object from 1000 starting points. Figure. 3-15 shows a few resulting grasps. As shown in the Table 3.2, the success rate and the computation time of the new approach is of the same scale as the previous approach. The computation time is computed by Matlab on the same machine we use for the experiments described in Section 3.3 (with a 2.8GHz processor and a 4GB RAM).

Further, we train 5 different boxes as our primitives (Table 3.3) and use them to approximate two daily life objects: a spray flask and a bedside table. The spray flask is approximated

as the combination of box 1, 2 and 3 (Figure. 3-16) and the bedside table is approximated as the combination of box 4 and 5 (three copies of box 4 as the surfaces and 4 copies of box 5 as the legs). The result is shown in Table 3.2. A few initial hand postures and their resulting grasps are shown in Figure 3-17 and 3-19.

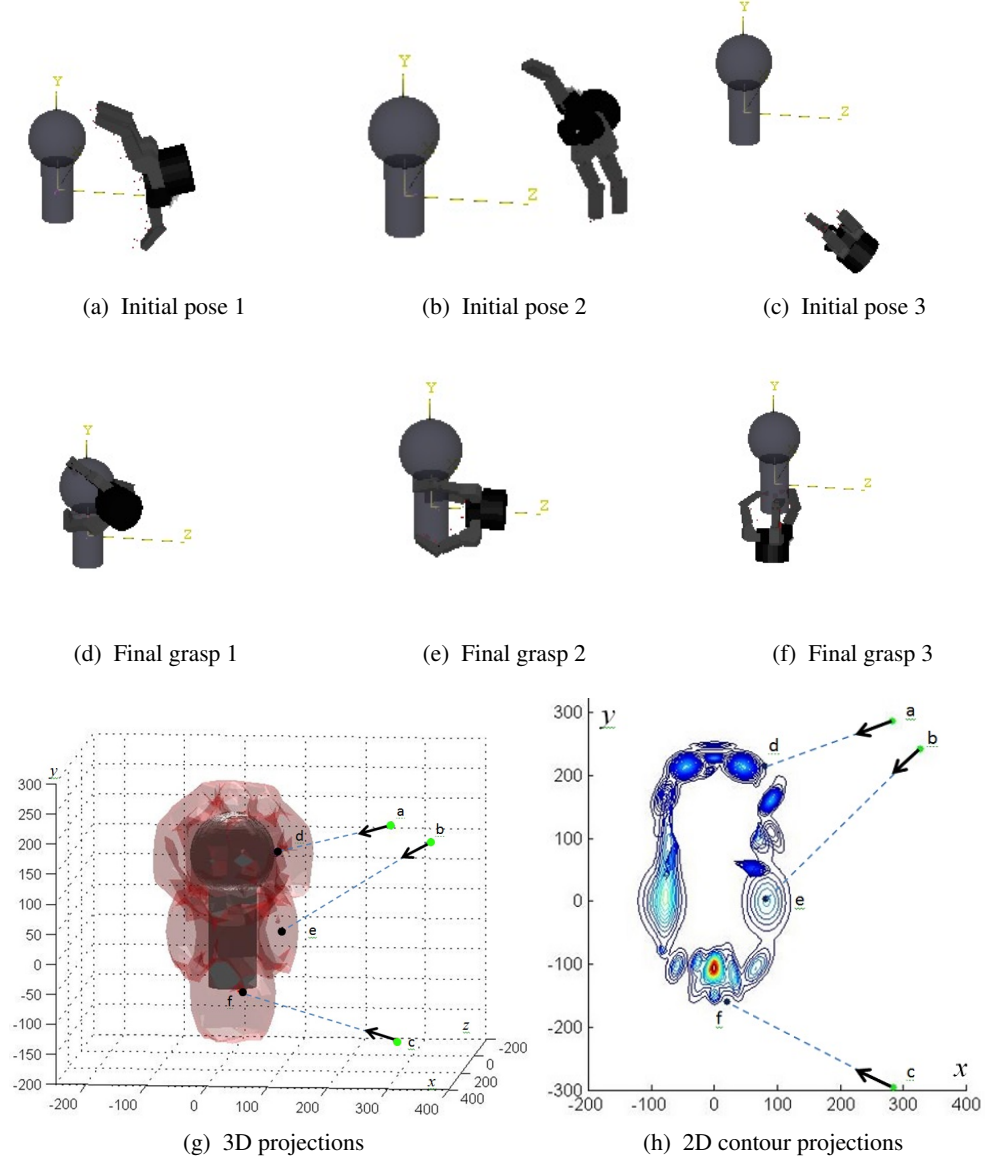


Figure 3-15: Examples of Barrett hand grasping of a novel object. (a-d) Initial hand postures and final grasps. (g) A 3D illustration of the projection between the initial hand postures and the final grasps. (h) a 2D illustration of the interaction of GMM at $z = 0$.

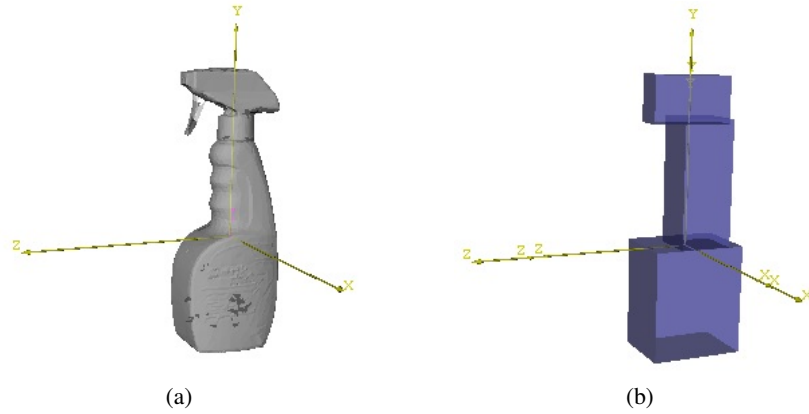


Figure 3-16: (a) A spray flask. (b) A spray flask approximated by 3 boxes.

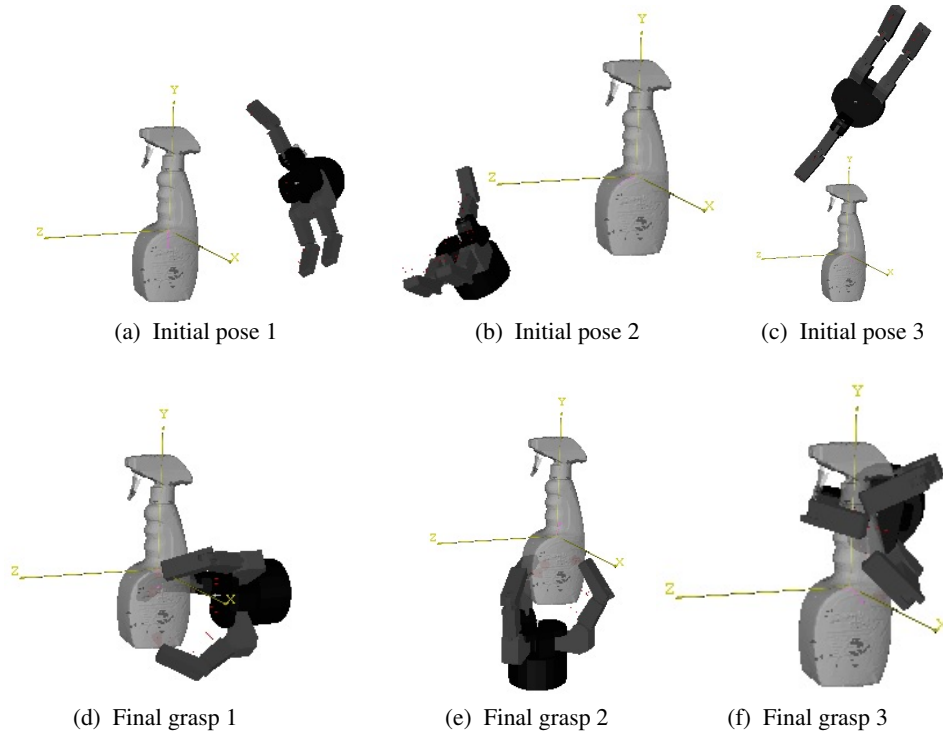


Figure 3-17: Examples of Barrett hand grasping of a spray flask.

3.6 Conclusion

In this chapter, we present a method for computing grasps in real time. With the computation time in the millisecond scale, this method would enable the robot to react quickly in robot-human interaction, such as picking up heavy or hot objects from a person's hand, as well as

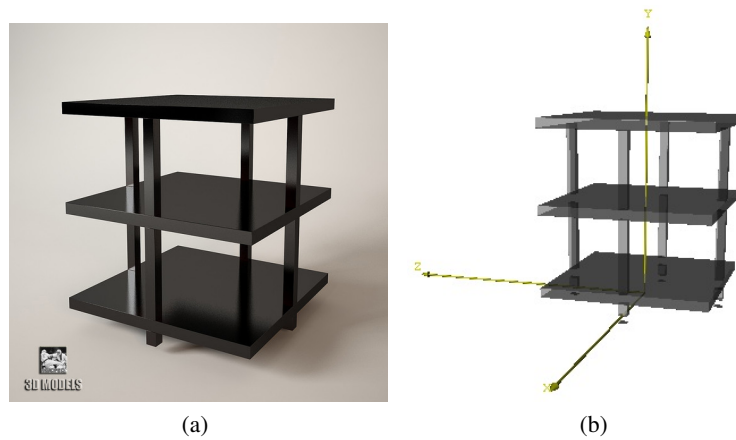


Figure 3-18: (a) A bedside table. (b) A bedside table approximated by 7 boxes.

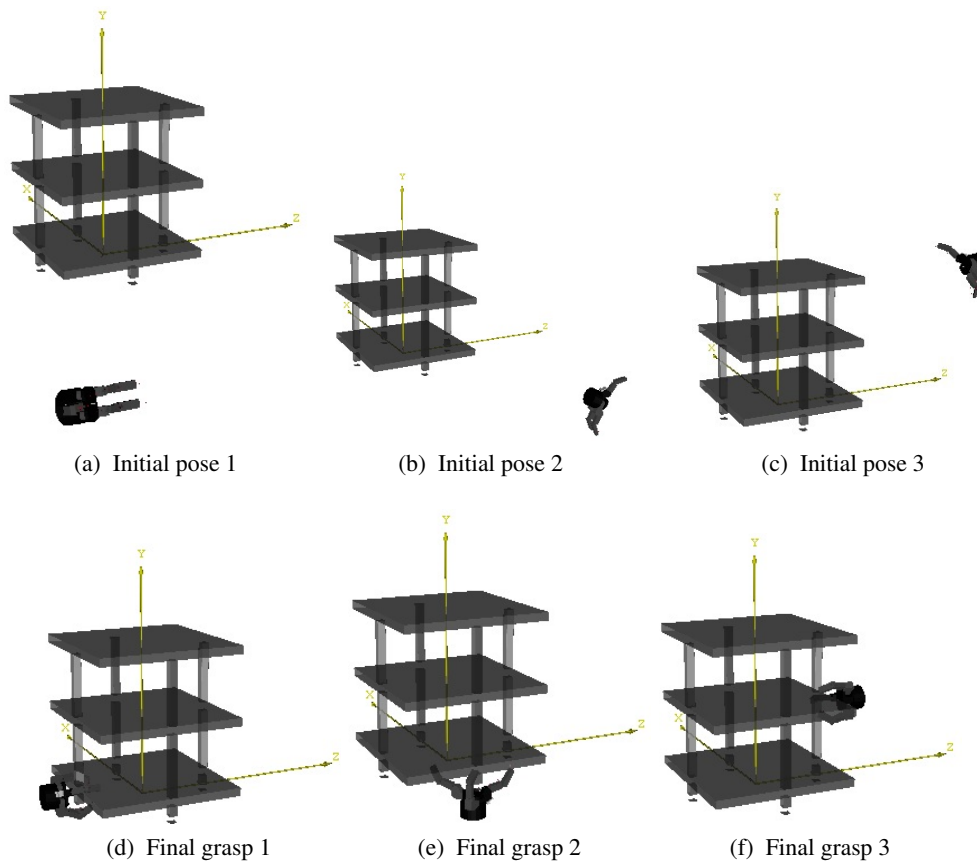


Figure 3-19: Examples of Barrett hand grasping of a complex shape bedside table (a-d) Initial hand postures and final grasps.

Table 3.4: Comparison of computation time between our approach and other approaches

Work	(Harada et al., 2008)	(Daoud et al., 2011)	(El-Khoury et al., 2013)	Our approach
Year	2008	2011	2012	2013
Approach	Rough estimation of force closure criterion. Random sampling techniques.	Genetic algorithm optimization approach	Optimization solved by Interior Point OPTimizer (IPOPT)	Modular approach based on learning, closed-form solution
D.O.F	7 (arm) + 17 (fingers)	12 (fingers)	8 (fingers)	8 (iCub hand) / 4 (Barrett hand)
Average Computation Time (msec)	10000 ~ 25000	12610	2650	4.3 ~ 20.1
Platform	2GHz CPU	2.2GHz CPU	2.4GHz CPU	Intel i5 2.8 GHz
Successful Rate	100%,(Loop until success)	100%,(Loop until success)	32.3% ~ 41.9%	82.2% ~ 100%

adapting to fast perturbations in a dynamic environment.

In the first part of the work we present in this chapter, we focus on quickly plan grasps for familiar objects. This is demonstrated on two very different robot platforms: the iCub hand and the Barrett hand. The result shows that the method can capture the versatility of grasps that are typical of grasps performed by an industrial gripper, and those that can be performed by a humanoid hand. We achieve this goal by using a closed-form solution. A GMM model is learned from the grasping demonstrations generated offline. During the online execution no iterative method is used, we only need to solve a few equations with basic arithmetic operations. Hence the computation time is significantly shorter than the conventional optimization methods. A comparison of computation time between our method and other methods is shown in table 3.4. Harada et al. (2008) and Daoud et al. (2011) adopt the “loop until success” strategy to compute a grasp, of which the computation time is about 1000 times more than our approach. El-Khoury et al. (2013) use the IPOPT to solve the optimization and bring the average computation time to a few seconds. By this method, however, not every initial point can converge to a good grasp. Hence the method is suitable for offline rather than online grasp generation. With our approach, the computation time is in the millisecond scale and success rate is high (over 82%). Though we need to pre-train the robot to grasp different objects, in many scenarios such as surgery assistance, robots and humans must work with a predefined set of objects. This allows us to build the grasping model for each object beforehand.

Our approach provides a good estimation of a stable and feasible grasp for the given object

and robot hand. To model the actual contact points between the robot hand and the object is difficult in real time because of the high dimensionality of the solution space and the non-linearity of the kinematic constraints. In our method, instead of computing the actual contact point position, we compute the most likely solution using a GMM. Though a certain amount of accuracy is traded off to achieve the real time goal, the overall performance is satisfying. In our experiments, over 90 percent of the testing points find good grasps within a few milliseconds. This method is most efficient for objects with a smooth surface. For complex objects this method can achieve a high success rate of over 82%. When grasping the parts requiring high precision, additional feedback from visual or tactile sensors is needed for further refinement of the grasp.

In the second part of our work, we extending this approach to plan grasps for non-familiar objects. To this end, we exploit a modular approach: grasp by shape primitives. The grasp distribution is learnt for each shape primitive and is combined to form the distribution for the whole object. This allows us to apply our close-form solution to plan grasps for the non-familiar objects. In the computation, the closest shape primitive, in terms of the Mahalanobis distance, is chosen to grasp. Experiments show that this method enables the robot to grasp complex objects with high success rate (over 80%) whilst maintaining the computation time within the millisecond scale. Compare to the original approach of using shape primitives to plan grasps (Miller et al., 2003), which provides a candidate list of grasps and need to test it in simulation in order to find a good grasp, our method directly compute new grasps without re-testing or re-training.

In contrast to the common approach of learning from human demonstrations, the training grasps are generated solely according to the mechanics of the robot hand. Some resulting grasps are markedly different from human grasps, especially for the Barrett hand which is very different from the human hand. Our method may therefore outperform human demonstrations in some contexts by better exploiting differences between human and robot “physiology”.

The modular approach we propose in this chapter enable us to fast compute grasps for any daily life objects. By combining the modules, i.e. grasp distribution of shape primitives, we obtain the whole grasp distribution of the object without re-training. This work shows the benefit of using modular approaches to quickly find out solutions for a new problem, by combining the corresponding local sub-solutions. Further, new solutions, i.e. grasp distributions of new shape primitives, can be easily merged into the existing model to improve the robot grasping capability. This modular approach makes robot grasping capability augmentable.

CHAPTER 4

LEARNING HUMAN MANIPULATION SKILLS

4.1 Introduction

In the last chapter, we present an approach to fast plan a hand posture to stably grasp a given object. This planning is “static” and does not change over time unless the object shape changes. Different from grasp planning, object manipulation is a “dynamic” process as it aims to change the object state. For example, holding a pen is grasping while writing with a pen is manipulation. Therefore besides the hand posture, the hand exerting force and torque are needed to be taken into account in manipulation. In this chapter, we look into the problem of object manipulation and propose a modular approach to generate adaptive motor commands in task execution.

In everyday life, object manipulation is one of the most commonly used manual skills. Object manipulation includes a large category of activities ranging from the simple pick-and-place task to the complicated dexterous manipulation task, like writing or using chopsticks. Service robots won’t be able to really “serve” humans without these manipulation abilities. Enabling robots to carry out manipulation tasks can alleviate human workload and free humans from many chores. However, robots with human level manipulation skills still only exist in science fiction.

Generally, manipulation tasks are very difficult. Distinct from pure motion planning, manipulation planning aims to not only move the robot to a desired state, but also to change the environment to a desired state. Therefore in addition to robot motion planning, the impact of the robot on the environment, i.e. robot environment interaction, has to be planned. The object interactions are usually complex and hard to predict as they involve complicated contact situations, and the changing kinematics and dynamic properties of the environment. The

complicated physics in object interactions make manipulation tasks difficult. The multi-body interactions and the effects of friction can cause abrupt changes in the environment. This makes the environment non-linear and non-stationary.

Control methods depending on invariant environmental parameters are not efficient for most manipulation tasks. Adaptive control methods, which focus on handling varying parameters and initial uncertainty, are required for manipulation. An adaptive control strategy is usually hard to design, especially when it involves a complex environment. This demands deep knowledge of the task and the kinematic and dynamic properties of the environment.

To this end, we conduct a learning from human demonstration approach to gain an adaptive control strategy. This approach has two-fold benefits: Firstly, we do not need to analytically derive the kinematic and dynamic properties of the environment in order to design the controller. Secondly, it provides a framework to easily program a robot with a task skill. With an increasing use of robots in daily life, more and more tasks will need to be programmed. Non-linear control methods are usually limited to narrow categories of tasks and hence need to be carried out task by task. It is impractical to pre-program all such object manipulation tasks manually. Learning from human demonstration enables even non-programmers to program robots to do various kinds of tasks quickly.

Humans can perform these skilled tasks and adapt to the changes in context without difficulty. At the heart of this skill is prediction Flanagan et al. (2006). Studies from neuroscience suggest that humans develop internal models for motor control, which allow us to predict the future state of the environment. By comparing the predictive state with the actual sensory state, the internal models monitor the progression of tasks, and launch any corresponding motor correction and motor reaction required to adapt to anything unexpected.

Inspired by this concept, we propose an approach to learn human adaptive control strategy. This adaptive control strategy is modeled by a modular approach. From multiple human demonstrations, we extract a set of strategies, each of which takes charge of one specific task context. Each strategy is encoded as a module, which includes a forward model for context estimation, and an inverse model for motor command generation. The forward and inverse models are learnt with a representation that can be easily transferred to a robot. When the robot executes a similar task, the forward models estimate the context of the task and ‘contextualize’ the inverse models, allowing them to generate the proper commands.

This approach does not require any prior knowledge of the kinematics nor dynamics of the system, nor is it restricted to a specific robot platform. The control strategy is learnt at the object level and hence can be transferred from human to robot directly. This work contributes a framework composed of both automated and bespoke components for creating the modular representation of human adaptive control-strategies and to transfer these learnt internal models to a robot. To verify our approach, we use an *Opening Bottle Caps* task as an experiment.

An adaptive control strategy is required here, because the friction between the bottle’s and the cap’s surfaces has multiple phases. We demonstrate the modularized version of the human control strategy in this task on a robot, which is used to open both familiar and novel bottles.

In the next few sections, I will present our approach of learning a multiple module model of a human manipulation strategy 4.1, detail the experimental setups 4.2 and discuss the results 4.3.

4.2 Modular approaches in manipulation

We have briefly introduced our method in the previous section and justified our design decisions in the light of related literature. In this section we present our method for modularizing human demonstrations of manipulation tasks. Our goal is to acquire a modular control policy for an object manipulation task from human demonstration. To this end, we take a three-step approach:

1. Human demonstration of a task in several different contexts (Section 4.2.1).
2. Extraction and modular decomposition of human control strategies for different contexts, building multiple internal models(Section 4.2.2).
3. Robot control using the integrated modules to compute motor commands (Section 4.2.3).

Figure 4-1 shows an overview of our framework.

4.2.1 Human demonstrating tasks involving direct contact with objects

The first step is to demonstrate a task to a robot. Demonstration-based learning has been extensively studied (Calinon et al., 2007; Dillmann, 2004; Kulić et al., 2012) as a promising approach for building robot intelligence. Learning manipulation tasks is one of the main application of this approach. The physical properties of a manipulation task is hard to express analytically, and as a result the control strategy is hard to derive. Modeling an expert’s demonstration of strategies has been used as an alternative to fully analytical solutions. In previous studies, two major forms of demonstration are used in teaching manipulation tasks: kinematics teaching and tele-operation.

Kinematics teaching

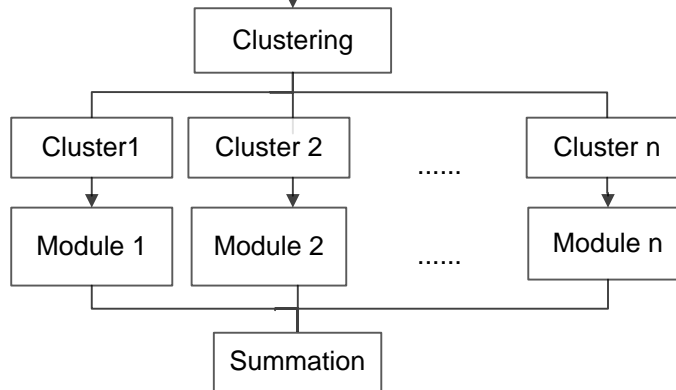
In kinesthetic teaching, a human directly contacts the robot and guides the robot’s movements to accomplish a task (Korkinof and Demiris, 2013; Pais and Billard, 2014; Pastor et al., 2011; Li et al., 2014b). The trajectory of movements and contact force are recorded by the robot’s sensors. This method is simple and effective, but it is limited in the number of controllable end

1. Human Demonstration in different contexts



$\{F, T, s\}$: object level exert force,
object level exert torque,
object movement

2. Model Learning



3. Robot Control

$\{F, T\}$: object level exert force
(converted to robot joint torque)

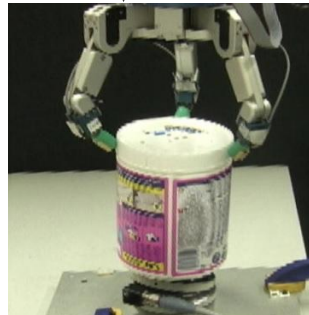


Figure 4-1: System overview. Our system takes a three-step approach. 1) A human demonstrates a task in a variety of contexts. In the opening-bottle-cap experiment, the demonstrations are done with different bottles and caps. The object-level exerted forces and torque, and the the object's movements are used for training. 2) Clustering is run over the data from the human control strategies. Each cluster is then modeled as one module. 3) The multiple modules are integrated to compute motor commands to control a robot performing the same task in similar contexts

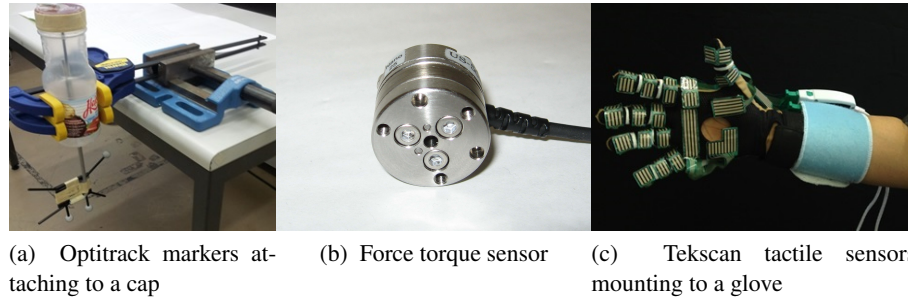


Figure 4-2: Sensors used in the human demonstration of opening a bottle cap task.

effectors. While a manipulation task usually involves multi-finger movement, a human can only operate one finger with each hand and hence two fingers simultaneously at most. Hence kinesthetic teaching is not feasible for demonstrating multi-finger tasks.

Tele-operation teaching

To control multi-finger hands, some researchers use tele-operation (Bernardino et al., 2013; Kondo et al., 2008; Fischer et al., 1998). This usually relies on data gloves or other motion-capture systems, which sense the human hand and arm motions. The human motion is mapped to the robot's to generate motions in the robot in real time, allowing the robot to record its own interactions with the environment. In fine manipulation tasks, the robot platforms are usually restricted to anthropomorphic hands for better mapping. Neither kinesthetic teaching nor tele-operation method provides direct force feedback to the human demonstrator during manipulation. With only visual feedback, it is difficult for the human to conduct manipulation naturally.

Human direct demonstration

Another approach involves the human demonstrating manipulation tasks with their own bodies, rather than directing the robot (Asfour et al., 2008). With direct interaction with the object, the human demonstrator is able to perform the task most naturally and with a more delicate control strategy. However, the task information captured from these human demonstrations must then be transferred to robots. This involves the problem of creating a mapping between the motions of a human and those of a robot, a problem known as the correspondence problem (Nehaniv and Dautenhahn, 2002). Various methods for mapping between human and robot have been proposed (Hueser et al., 2006; Asfour et al., 2008; Do et al., 2011). These may be augmented with correction by humans (Calinon and Billard, 2007; Sauser et al., 2011; Romano et al., 2011) and by self-correction via learning (Huang et al., 2013a). In general, the effective transfer of human skills to robots skills remains a challenge.

Our proposed method derives from this last class of demonstrations. We allow the subject to perform a manipulation task directly on an object and experience natural feedback. Our contribution is to encode the strategy in a way that can then be easily transferred to any robot platform. In our task demonstration, a human wears tactile sensors mounted on a dataglove, and directly interacts with objects. In this way, human demonstrators have direct cutaneous and kinaesthetic feedback, which is desirable for good manipulation demonstration. To make the information embedded in the demonstration easily transferable to robots, the demonstration is recorded and expressed from an object-centric viewpoint. All data are processed before learning to make sure the build model is accurate. Single processing is discussed in Section 4.2.2.

Object centric representation

The object-centric viewpoint (Okamura et al., 2000; Jain and Kemp, 2013; Li et al., 2014b) centers the representation of the manipulation task on the manipulated object, rather than on the robot. This suggests that the goal of a manipulation task is to produce a desired object movement rather than a robot end-effector movement. This makes sense also in the learning from human demonstration approach: humans may use different postures to accomplish a manipulation task and hence their motion or posture might be different but the effect on the object is the same. What the robot needs to imitate is the effect on the object but not the human posture. Hence our approach takes this principle and learns a control strategy for producing a desired object behavior. The demonstrated strategy expressed from the object perspective can then be transferred to a robot platform by converting the exerted force to robot joint torque. With the object centric viewpoint the manipulation problem is simplified: we transfer from a problem of controlling multi-finger (multi-end-effector) and its interaction with the environment to controlling an object behavior.

Based on the object-centric principle, we collect the object’s trajectory and the force driving it. We collected this data by a vision-based motion-capture system, force-torque sensor and wearable haptic devices. Figure. 4-2 shows a few of the sensors we used in the opening-bottle-caps task. The representation of the data will be further explained in Section 4.2.2

Demonstrations in different task contexts

In the demonstrations, the demonstrator performs a task a number of times to generate enough data to reliably capture its key features. The demonstrator also performs the task under a variety of conditions, e.g. a range of friction conditions, in order to explore how humans adapt to different task contexts. These different configurations must be chosen to cover a wide range. For example, in a opening-bottle-cap task, the demonstration of opening the tightest bottle within the capability of the learner is included. These wide range demonstrations are then used to learn a multiple module model.

4.2.2 Learning a Multiple-Module Model

Here we detail our modeling method, explaining how we model the human manipulation strategy. This requires determining the number of modules to represent a task strategy, learning the internal models for driving each module, and determining how to integrate the output of the modules.

The excellent ability of humans to manipulate different objects in different contexts and to quickly adapt to changes of context suggest that our central nervous system (CNS) maintains multiple internal models of outside environments, rather than a single internal model that adapts to new environment Neilson et al. (1985). Inspired by this, we take a modular approach to model the human adaptive control strategy. More specifically, we take the paradigm of MOSAIC Haruno et al. (2001) that we introduce in Section 2.3.1.

The system of MOSAIC is constituted by multiple parallel modules. Each module has three components: a forward model, an inverse model and a responsibility factor (RF). The forward model is responsible for estimating the task context in real time, and the inverse model is used to generate appropriate motor commands for the context. These two models are connected by the RF. The task context estimated by the forward model is compared with the actual current task context. The RF of each module is computed according to the similarity between the predicted context and the actual context: the more accurate the forward model predicts, the higher the RF is (detailed in Section 4.2.3). The RF's of all modules are computed and then normalized. The inverse models are weighed by their normalized RF. The final motor command is the linear combination of the commands generated by each inverse models. With this mechanism, the modules best predicting the current task context take most responsibility in the final motor command. Figure 4-5 sketches the work flow of this system.

We take this paradigm, and model our internal models using GMM. Training GMM with the Expectation Maximization algorithm (EM), we estimate the optimal values of the model parameters. Compared to the early work Wolpert and Kawato (1998) which use Neural Networks and have to manually tune the variance of each forward model, GMM has the advantage of automatically computing the all the model parameters. Later work Haruno et al. (2001) fixes the hand tuning problem by modelling with a Hidden Markov Model (HMM) and optimizing the model with EM. With this method the forward models are assumed to be linear. In our approach, GMM allows a non-linear system to be modelled. Fig. 4-5 illustrates the workflow of our approach. Compared to the switching modular method Narendra and Balakrishnan (1997), i.e. only one module will be activated and used to generate motor command, the linear combination of the modules requires a smaller number of modules to approximate the system dynamics.

In some tasks the forward model and inverse model are united into a single model Petkos et al. (2006). For that particular task the action (a_t) taking the current task state (s_t) to the de-

sired task state (s_{t+1}) is always unique. However, in many cases this mapping is not unique and hence the inverse model has to include extra variables in order to resolve the non-uniqueness. In our approach we build the forward and inverse models separately.

Despite the many applications and discussions of the modular approach, how to systematically modularize the control strategy presented during the human demonstration, i.e. how to determine the number of modules and build an appropriate model for each module, still remains an open problem. We tackle this problem with a data driven approach. We cluster the demonstration data with a hierarchical approach and model each cluster as a pair of forward and inverse models. This solution can be applied to modularize many manipulation tasks. A similar clustering method has been applied to group and build tree structures of human motion pattern primitives Kulić et al. (2008). To cluster the motion primitives, a high value and a low value of the cut off parameter are tested to evaluate the trade off effect between facilitating quick tree formation and introducing misclassification. In our approach, the cut off parameter is determined by the variance of the data and hence avoids this step. This provide us with a proper grouping of the data which can then generate proper motor commands for control. To the best of our knowledge, our work is the first realization of the modular approach in learning an object manipulation task with a real robot.

Object centric manipulation strategy

As mentioned in Section 4.2.1, one of the challenges in imitation learning is the mapping problem, i.e. how to map the teacher’s motions to the robot’s motions so that they produce the same effects. This mapping becomes more difficult for object manipulation tasks, the goal of which is to deliver the object from the current state to a desired state. During this process the movement of the manipulator is bounded not only by its own kinematic constraints but also bounded by the movement of the object. The object centric approach we use here get around this problem by directly learning the manipulated object behavior.

The object-centric approach means that our model encodes a force and torque profile rather than the end effector movement trajectory. The imitation-learning objective here is not to find a policy for the end effector movement but to find a policy that maps force and torque to object movements. This policy allows the robot to efficiently acquire new behaviors to accomplish the task. Giving the robots’ kinematics and the desired exerted force and torque on the object, the robot joint torques can be deduced by their Jacobian matrix (Okamura et al., 2000). To this end, we focus on the force-torque-displacement tuple: $\{F, \tau, s\}$ demonstrated in the task, where F is the exerted force in all directions including the grip force, τ is the exerted torque in all directions and s is the object displacement. In later sections, we refer $\{F, \tau\}$ as the motor command (action) with notation $\{a\}$. In each demonstration, a time series of the tuple is recorded.

Decide number of modules

Due to physical interactions with an object, a manipulation task frequently encounters abrupt changes of the system dynamics, for example transfer between statuses with no contact and with contact, between statuses driven by static friction and by dynamic friction. Different strategies should be used to handle different dynamics. This motivates our multiple module representation. Our approach is to extract strategies from multiple demonstrations and build one module for each of the strategies.

Different tasks may need a different number of modules. This number may not be easy to find. In previous studies Haruno et al. (2001); Sugimoto et al. (2012), the number of modules is defined as the number of different target objects or different phases in the task, which can be clearly distinct, such as with contact and without contact. However this is not always the case, many tasks do not have clear distinctions between different phases. In a task involving more phases, humans may regard different phases as the same task context and handle them with the same control strategies. A recent study suggests that modularizing a control strategy by the number of objects can cause redundancy of modules Stphane Lalle and Rousset. (2009).

Here we propose a data-driven approach to properly define the number of modules for a given task. In the human demonstrations, the same task is demonstrated with a few different task setups to explore how human adapt to them. The number of different strategies, i.e. modules, is found by analyzing the patterns of the force-torque-displacement tuple. Here the force and torque are the exerted force and torque on the object and the displacement is the object displacement. We differentiate the patterns by clustering across the force-torque-displacement tuple. Data in the same cluster is considered to be governed by the same strategy. Hence the number of clusters determines the number of modules.

The goal of clustering is to separate a set of data into a few groups according to their similarities, such that the data in the same group are more similar to each other than those in different groups. This technique has very important applications in computer vision and language processing Warren Liao (2005). Numerous clustering algorithms have been proposed for different purposes.

Before clustering, we need to measure the similarities, i.e. the distances, between the data points we want to cluster. The similarity metric is user defined according to the purpose of clustering. One of the mostly used metrics is the Euclidean distance, which is used to measure the distance between two points. To measure the distance between each pair of time series, here we use the Dynamic Time Warping technique (DTW) instead (Berndt and Clifford, 1994). Dynamic time warping is suitable for measuring the similarity between two time series, which may have different speeds or durations. It warps the data in the time dimension and finds the optimal match between the time series. The similarity is computed as the average distance between the corresponding points in two series.

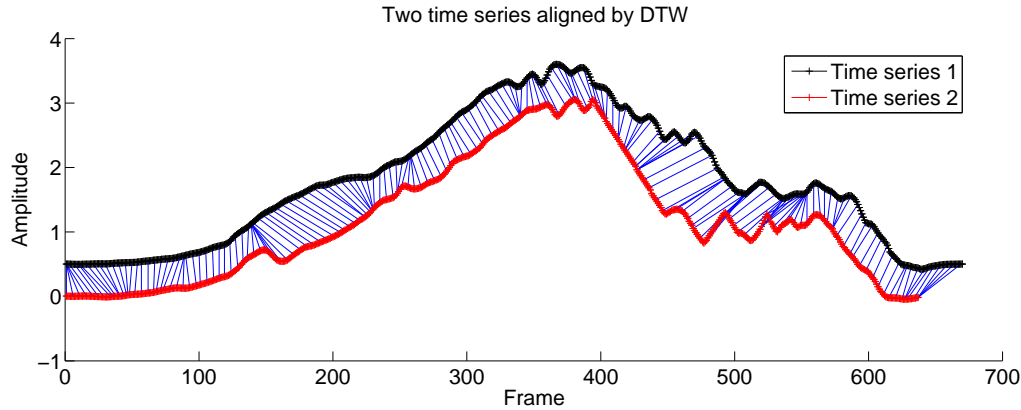


Figure 4-3: Two time series aligned by DTW. Red and black lines are the raw time series. The blue lines connect the matching points between them. DTW warp the two time series non-linearly so that the time independence similarity can be measured. The time series 1 is moved up by 0.5 for display reasons.

Dynamic time warping

Dynamic time warping is a technique for measuring the similarity between two time series, which may have different speeds or durations. It has an important application in speech recognition. For example, two people may utter the word “hello” at different speeds. Using DTW, one is able to tell that they are speaking the same word. This is achieved by warping the signal in the time dimension. The two time series’ are “aligned” by finding their optimal match. The similarity is computed as the average distance between the corresponding points of the two time series. By this method, the similarity computed by DTW is independent of the variance in the time dimension. Figure 4-3 shows an example of the alignment of two time series by DTW.

Here we make an assumption that our manipulation task is time independent, i.e. in the time scale, whenever we apply the same force we will achieve the same state. This assumption is feasible for a large range of tasks.

Grouping data

Two of the most common clustering methods are k-means clustering and hierarchical clustering. K-means is a centroid based grouping method. Given the number of clusters k , it finds a way to group the data such that the sum of the distance from each point to its belonging group center is minimized. Hierarchical clustering is a connectivity based method. There are two types of hierarchical clustering methods: agglomerative and divisive. Here we focus on the agglomerative method as it is more widely used. The hierarchical clustering method groups similar data iteratively. At the beginning each data point is a single cluster. In each iteration, two most similar clusters are merged to one. This step repeats until a stop criteria is satisfied

or all data is merged to one cluster. Usually the merges are done in a greedy manner and hence no optimization is needed. Figure 4-4 illustrates the principle of hierarchical clustering. This clustering algorithm does not need to know the number of clusters in advance.

In our case, the number of clusters is an unknown variable. Therefore we use the hierarchical (agglomerative) clustering method Willett (1988) to group our data. The similarity (distance) between each pair of time series is computed by DTW. This produces a distance matrix. Each element in the matrix is the distance between two time series a and b , where a and b are the row and column index of the element. At the beginning of clustering, each time series is a single cluster. The distance between each cluster is read from the distance matrix. After one iteration, clusters are merged and most new clusters contain more than one time series. The distance between the new clusters is computed by the average distance between a member of one cluster to a member of the other cluster (average linkage).

Our hierarchical clustering method has one more constraint: the threshold of distance. Two clusters can be merged into one only when their distance is smaller than the threshold. This threshold is set by the variance of the data from the same setup. As mentioned above (Section 4.2.1), a task is demonstrated a few times under the same setup. These demonstrations are presumed to be handled with the same strategy and hence belong to the same cluster. The variance of these demonstrations gives a reference of the variance of a cluster. The largest variance, across the variance of all setups, is used as the threshold for the clustering. Our clustering method is described as follow:

1. At the beginning, each single time series is considered to be one cluster.
2. Compute the distances between each pair of clusters.
3. Starting from the first cluster, find its nearest cluster. We define the distance between two clusters to be the average distance across all the time series pairs in each cluster. If the distance to the nearest cluster is smaller than the threshold, merge these two clusters. Otherwise leave these two separated.
4. Move to the next cluster. Repeat the last step for the rest of the clusters.
5. A new set of clusters will have been formed by the last few steps. Move to the next level of the hierarchy and repeat the step 2 to 4 until no new clusters can be formed, i.e. no pairs of clusters have distance smaller than the threshold.

Pseudocode of the complete algorithm is shown in Algorithm 1.

When the clusters cannot be merged further, we define the number of modules for this task: it is the number of the remaining clusters. Each cluster is used as a module. The pattern of the data in a cluster represents a strategy for handling a specific task context.

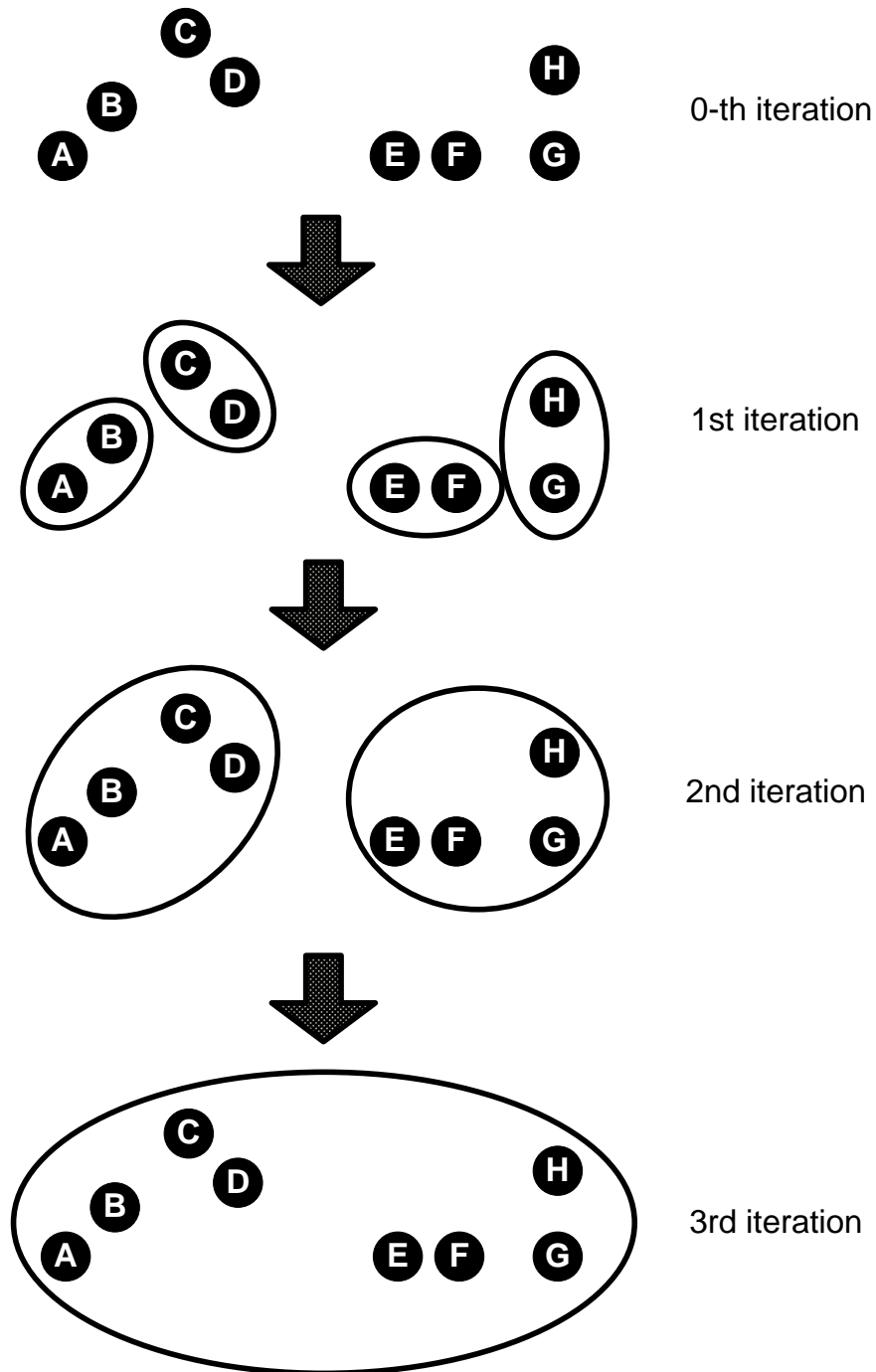


Figure 4-4: A sketch of the hierarchical agglomerative clustering method. The nearest two clusters are grouped into one at each iteration until a single cluster is formed.

Algorithm 1 Agglomerative Hierarchical Clustering

```
1: Init(): Make each time series a cluster; set the threshold
2: mergeable = true
3: function MERGE(all clusters, distance matrix)
4:   while mergeable is true do
5:     mergeable = false
6:     for each cluster do
7:       ClusterA = current cluster
8:       ClusterB = nearest neighbor of ClusterA
9:       if distance(ClusterA, ClusterB) < clustering threshold then
10:        Merge ClusterB into ClusterA
11:        mergeable = true
12:       end if
13:     end for
14:   end while
15: end function
```

Learning Internal Models for Each Module

After identifying the number of modules and the data assigned to each, we build models for each module from its associated data. In this section, we explain the way we encode human manipulation strategy using machine learning to build the modules.

We aim to build a model that closely emulates the human motor strategy in order to make the best use of the human data. Evidences of neuroscience suggest that human develop internal model for motor control, so as to estimate the outcome of a motor command. The use of internal model speed up the human correction and reaction in motor control. One hypothesis of the internal model is MOSAIC, which is a multiple modular model composed by a couple of pairs of forward model and inverse model. We build our control strategy based on this hypothesis.

MOSAIC

MOSAIC (MODular Selection And Identification for Control) (Haruno et al., 2001) is a paradigm of multiple-module control, where each module is composed of a forward model and an inverse model. The forward models are responsible for estimating the task context in real time, and the inverse models are used to generate appropriate motor commands for the current context. The inverse models are weighted by the accuracy of the estimations of their corresponding forward models. The final motor command is the linear combination of the commands factored by their weights.

We take the paradigm of MOSAIC but implement the modular model in our own manner. In earlier work, Wolpert and Kawato (1998) used Artificial Neural Network (ANN) to encode

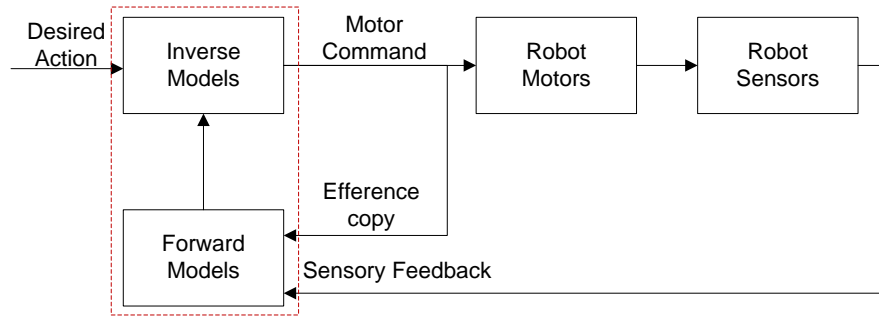
the internal models, i.e. the forward models and the inverse models. The variance of a forward model, which decides how much the multiple modules collaborate, has to be manually tuned. MOSAIC addresses this hand-tuning problem by modeling the transition between modules using a Hidden Markov Model (HMM) and optimizing the variance with the Expectation Maximization (EM) algorithm (Haruno et al., 2001). In this method the forward models are approximated by linear systems. In order to solve the hand tuning problem of the variance but without restricting the complexity of the internal models, we encode our internal models with Gaussian Mixture Models (GMM) (Cohn et al., 1996).

Gaussian Mixture Model

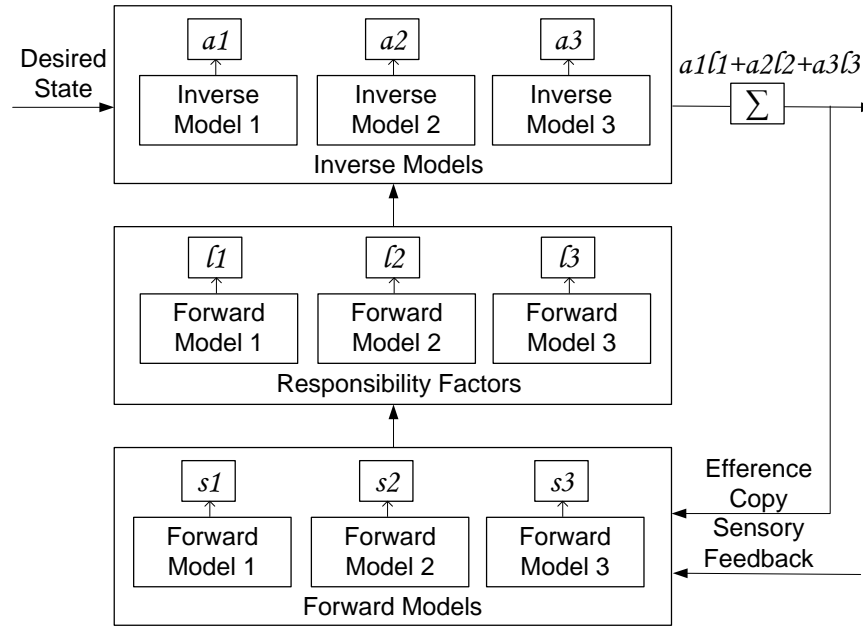
We model the correlation of the force and the displacement with GMM. The task dynamics is hence encoded as a joint distribution of the object status displacement s and the action a taken by the human, $p(s, a, |\Omega)$. In our experiment, s is the one-dimensional angular displacement of the cap, and a is the one-dimensional exerted torque and grip force. Modeling a distribution by GMM allows us to capture the nonlinearity in the data, and also to compute the likelihood of a query data point in the model. This provides a good estimation of the reliability of the module in the current task context, which is crucial in choosing the correct modules for control (discussed in Section 4.2.3). Further, as a generative model GMM is able to generate new data from the model, that it allows us to generate motor commands. This is done by the *Gaussian Mixture Regression* (GMR). The general mathematical expression of GMM is explained in the previous chapter section 3.2.2.

Internal Models As mentioned above, the internal models we are using here are the forward model and the inverse model. A forward model is held to anticipate the outcome of the motor command, while an inverse model is held to generate motor commands to take the current system state to the next state. The discrepancy between the anticipation of the forward model and the actual feedback is used to correct the motor command generated from the inverse model (Section 4.2.3). Figure 4-5 shows the basic control flow of a forward-inverse model pair.

We encode the forward model Ω_F by the joint distributions of the current system state (object displacement), previous system state and the previous motor command, i.e. $p(s_t, s_{t-1}, a_{t-1} | \Omega_F)$, and similarly encode the inverse model Ω_I by the joint distributions of the current system state, the desired next system state, previous motor command and the current motor command, i.e. $p(s_t, s_{t+1}^*, a_{t-1}, a_t | \Omega_I)$. The previous motor command a_{t-1} is necessary for the inverse model. In some tasks, the system status can remains unchanged for a certain period until the exerted force reaches a threshold to change it. This will cause degeneracy in the inverse model; hence we include the previous motor command in the model to tackle it.



(a)



(b)

Figure 4-5: Control flow diagram of forward-inverse model in motor control. (a) System overview. Pairs of forward and inverse models work together to generate motor commands. The detailed mechanism inside the red box is shown underneath. (b) An example of a 3-module model. The forward models predict the current task context ($s1$, $s2$, $s3$) and estimate the accuracy of their prediction ($\lambda1$, $\lambda2$, $\lambda3$). These accuracy estimates are called “Responsibility Factors” as they also determine how much responsibility each inverse model should take in the final command. The inverse models generate commands ($a1$, $a2$, $a3$) and the final command is the summation of these, each weighted by its individual responsibility factor ($a1\lambda1+a2\lambda2+a3\lambda3$).

4.2.3 Multiple modular adaptive control and integration

Once the number of modules is found and a pair of forward and inverse models has been learnt for each, the modules can be used to compute motor commands for task execution. In our system of action selection, this process of computing the command also computes a weight which allows integration of the modules by simple summation. We consider the human motor system acted upon by motor command a_t at time t with current system status s_t . A function f maps a_t and s_t to the system status at time $t + 1$:

$$s_{t+1} = f(s_t, a_t) \quad (4.1)$$

The goal of the controller is to generate a motor command a_t that brings the current system status from s_t to a desired state s_{t+1}^* :

$$a_t = g(s_{t+1}^*, s_t) \quad (4.2)$$

Equation 4.1 represents the forward model and Equation 4.2 represents the inverse model. In the modular approach, it takes two steps to compute the motor command a_t :

1. Anticipate the sensory output and compute the responsibility factor λ_t .
2. Compute motor command by each inverse model and compute the final motor command a_t .

Weight modules by responsibility factor

In a modular approach, choosing the proper modules to control the system at every time increment is a crucial step. For this we rely on a system of *responsibility factors*, which act as the weights of the inverse models. The responsibility factor is a measurement of the reliability of using one module to represent the current system context.

With the $k - th$ forward model we can anticipate the current state \hat{s}_t^k by using *GMR* (explained in the previous chapter section 3.2.2):

$$\hat{s}_t^k = E(s_t | s_{t-1}, a_{t-1}, \Omega_F^k) \quad (4.3)$$

By comparing the anticipated current state \hat{s}_t^k with the actual current state s_t detected by the sensors, we can evaluate how well the $k - th$ module represents the current system. The actual current state, previous state and the previous motor command form a data point $\eta_t = \{s_t, s_{t-1}, a_{t-1}\}$. As the forward models are built as GMM, it is easy to compute the likelihood of one data point belongs to a particular model (the $k - th$ forward model): $p(\eta_t | \Omega_F^k)$. The discrepancy between \hat{s}_t^k and s_t is embedded in this likelihood and hence in practice we only

compute the $p(\eta_t|\Omega_F^k)$ and skip \hat{s}_t^k . The responsibility factor of the k -th inverse model is the likelihood of the data point η_t belongs to the k -th module, normalized by the total sum:

$$\lambda_t^k = \frac{p(\eta_t|\Omega_F^k)}{\sum_{j=1}^J p(\eta_t|\Omega_F^j)} \quad (4.4)$$

where J is the number of modules ¹. At every time step, we compute the responsibility factor for each module. The final motor command at that time step is the linear combination of the commands generated from each inverse model multiplied by its respective responsibility factor.

Generate motor command by Inverse Model

The motor command a_t^k for the k -th inverse model is computed by GMR with the steps explained in Section 3.2.2. At each time step, the responsibility factors λ_t^k weight its corresponding inverse model: the higher the responsibility is, the more responsibility the inverse model takes in the control. The final motor command generated by this multiple model system is:

$$a_t = \sum_{k=1}^K \lambda_t^k a_t^k = \sum_{k=1}^K \lambda_t^k E(a_t | s_{t+1}^*, s_t, a_{t-1}, \Omega_I^k) \quad (4.5)$$

where K is the number of modules.

These three steps are all computed with a close form solution. This ensures that this system can react quickly to the changes in the environment by adjusting the responsibility factor.

4.3 Experiments on an opening bottle cap task

In the previous section we described the details of our multiple module approach to manipulation task learning in a generic way. In this section, we explain the experimental details for our application in the bottle-opening task. We demonstrate that the multiple module approach is able to acquire human adaptive control policy and enable the robot to master this manipulation task.

The proposed multiple module approach is implemented on a real robot system — the 7 DOF Light Weight KUKA robot arm² and the 4 DOF Barrett Hand³ for a particular manipulation task: opening bottle caps. The target of this task is to unscrew a tightened cap until it can be lifted from the bottle. This task is chosen as it is a common task in human daily life, and at the same time a complex task from the control point of view. The friction between the

¹In the case that the dominator is very close to zero, the whole control process will be terminated as it indicates that the model is used on a different task.

²http://www.kuka-labs.com/en/medical_robotics/lightweight_robotics

³<http://www.barrett.com/robot/products-hand.htm>

bottle and the cap plays an important role in the task: it largely determines the exerted torque required to open the cap. However, the friction, and the way it changes as the cap unscrews, varies between different bottles.

Estimating the friction coefficient (FCO) solely according to the material is difficult, as it is affected by many factors such as the load force, movement velocity, contact surface situation, composition of the material, temperature and etc. (Gustafsson, 2013). A deterministic control strategy based on the value of FCO is not practical in this task. A small estimation error in the FCO may produce either too small torque, which leads to task failure, or too large torque, which may cause hardware damage. Therefore an adaptive control strategy is desired for this task. We use our multiple module approach to model the adaptive strategy.

4.3.1 Human demonstration and experimental setup

Opening a bottle cap is a common task for human but not an easy one for robot. Before the task begins, the human does not possess any information about the tightness of the cap. This information can only be estimated once the task is started. During the task, a human will constantly update the motor commands, i.e. how much torque to apply to the cap and with how much force to grip the cap, according to the sensory feedback. This plan can only be made in real time as the contact surface condition changes along the task process. Humans have to cope with these uncertainties and adapt to the changes. Figure 4-6 shows three different patterns of human control strategies for three different contexts. This task requires an adaptive strategy that controls the turning torque, gripping force and the displacement of the cap. Learning from human demonstration allows us to gain such a control strategy without fully analyzing the dynamics of the whole system..

In each demonstration, data from first time a finger touches the cap to when the cap is finally open and lifted was recorded. Opening a bottle cap is a cyclic task. Each cycle includes three stages: reaching, turning and releasing. In our experiments, four to six cycles need to be completed to open the bottles. During the reaching and releasing stages, neither torque nor gripping force is applied to the cap and the cap remains still. During the turning stages, humans continuously apply torque to the cap and it starts moving once the friction is overcome.

Demonstration in different task contexts

The experiment starts with human demonstration. In order to explore different task contexts, we demonstrated the task with different setups, which are the combination of four different plastic bottles (*b1 – b4*) and four different plastic caps (*c1 – c4*) (Figure. 4-7). According to the surfaces condition of the bottles and the caps, the difficulty of opening the bottles varies. *b1 – b4* are labeled by increasing difficulty. The bottle *b1* is the easiest one, which originally

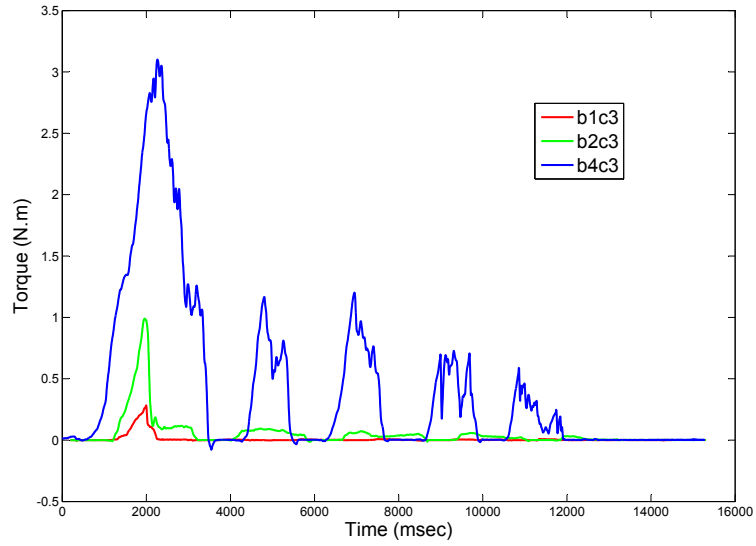


Figure 4-6: Exerted torque for opening three different bottles.

contained body lotion. We lubricated bottle *b1* with its body lotion to make it even easier. The bottle *b4* is the most difficult one; it originally contains honey which is very sticky. We left honey on the surfaces of *b4* to make it more difficult. The difficulty is estimated qualitatively. It is judged according to the friction coefficient between the contact surfaces. Generally speaking, the friction coefficient between lubricated surfaces is smaller than between dry surfaces, while between smooth surfaces is smaller than between sticky surfaces ⁴. The *c1* – *c4* are labeled by the increasing diameters of the caps.

We chose to vary the setups in surface condition and cap size as these are the main points of variation between the different bottles affecting the control strategy. The intention is to see how these two variables affect human behaviour. To this end, we combine the bottles and the caps by mounting the caps *c1* – *c4* onto the ‘actual’ (manufactured) caps of the bottles (Figure. 4-8). To investigate the effects of different caps and different bottles separately, we conducted two groups of demonstrations: a fixed bottle with four different caps (*b3c1*, *b3c2*, *b3c3*, *b3c4*) and a fixed cap with four different bottles (*b1c3*, *b2c3*, *b3c3*, *b4c3*). Demonstrations on the first group allow us to explore human grasping strategies with different cap sizes. Demonstrations on the second group allow us to explore human control strategies in adapting to different bottle conditions. In total, we have seven different setups for the human demonstration (Table 4.1).

⁴Precise value of friction coefficient between plastics varies by type of the plastic. According to an Internet resource (Tribology-abc.com, 2014), the dry dynamic friction coefficient between plastic-plastic surface is 0.2-0.4 and the lubricated dynamic friction coefficient is 0.04-0.1.

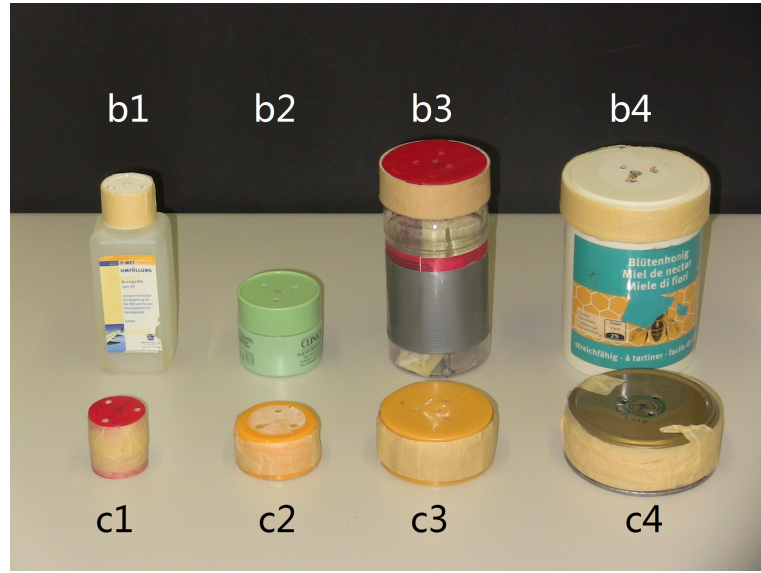
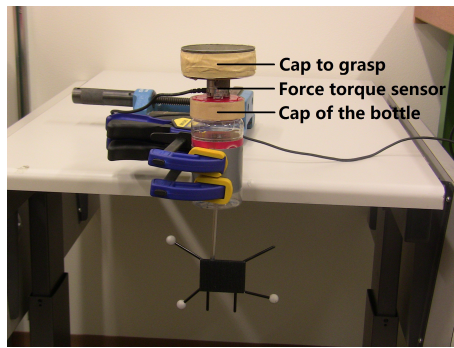
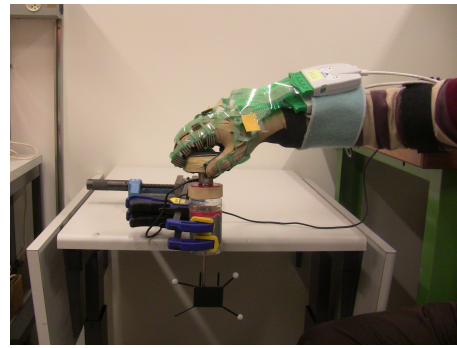


Figure 4-7: Bottles and caps for human demonstration. From left to right: b1 c1, b2 c2, b3 c3, b4 c4











(a)



(b)

Figure 4-8: Experimental setup for the task of opening a bottle cap. (a) Setup b3c4: bottle 3 combined with cap 4 (cap to grab). A force-torque sensor is mounted between the “cap of the bottle” and the “cap to grab”, so that the exert force and torque can be measured. A set of Optitrack markers are connected with the cap to record the displacement of it. The bottle is fixed on a table. (b) Human demonstrating opening a bottle cap. To avoid extra torque, only one hand is used during the demonstration. Human grip the cap from the top and apply torque to the system.

Table 4.1: Different setups of bottles and caps for demonstration. Bottle 1 to 4 are in increasing order of the difficulty to open. Cap 1 to 4 is in increasing order of the cap sizes, whose diameters are shown.

	 Cap 1 25mm	 Cap 2 42mm	 Cap 3 56mm	 Cap 4 80mm
 Bottle 1			b1c3	
 Bottle 2			b2c3	
 Bottle 3	b3c1	b3c2	b3c3	b3c4
 Bottle 4			b4c3	

Sensors

In each setup the demonstrator demonstrates the task of opening bottle cap three times. Before each demonstration, the bottle is tighten with the cap with the same scale of tightness. In total we recorded 21 sets of demonstrations. In this section, we the sensor recording of these demonstrations.

As explained in section 4.2.2, we focus on the tuple $\{\tau, F, s\}$ of the task. Three different set of sensors are used in the experiment to capture them:

1. Force torque sensor⁵ for exerted torque (τ);
2. OptiTrack⁶ for cap displacement (s);
3. Tekscan⁷ for exerted force (F).

Data from these three sensors stream from three different channels. Due to hardware limitations, the raw data steam from the different channels does not come at the same time, and cannot be recorded at a regular frequency. To synchronize the data, we produce a synchronization signal at the beginning of each demonstration: the demonstrator taps on the cap three times. The movement of the hand and impulses on the cap produce simultaneous pulses in all three channels. After recording, the data from the different channels is synchronized by aligning the synchronization signal.

In this task, the turning torque is the essential variable. This is measured and recorded by an ATI force torque sensor. It is mounted between the bottle and the cap (Figure. 4-8). During the task, the demonstrator grasps the cap on the top of the force-torque sensor and applies torque to open the bottle mounted below the sensor. As the bottle is fixed to the table, the movement of the cap is restricted to the rotation along the bottle's axis. Under the approximation of zero angular momentum, the reading of the sensor shows the force and torque applied to the cap. Besides the torque, force applied to the z-axis direction is also recorded for the purpose of synchronization (Section 4.3.2).

We track the displacement of the cap by a motion tracking system OptiTrack. The OptiTrack system tracks movement by the infra-red reflecting markers attached to the object. In order to avoid obstacle during the demonstration, we attach markers to a stick, which is fixed to the cap from one end and the other end coming out from the bottom of the bottle (Fig. 4-8). We also recorded the human hand movement, by tracking the markers attached to the human hand. The movement of human hand is used later for synchronization (Section 4.3.2).

⁵<https://www.ati-ia.com/>

⁶<http://www.naturalpoint.com/optitrack/>

⁷<http://www.tekscan.com/>

During the task, the human also applies grip force on the cap in order to grasp it firmly for turning. This force cannot be sensed by the force torque sensor. Therefore, we used a pressure sensor (Tekscan Grip System) for measuring the grip force. The Tekscan Grip System is a flexible tactile pressure sensor that can be built into a glove. It has 18 patches of sensors to cover the human's hand's front surface. Before using the sensors, we calibrated the raw reading to pressure reading by following the produce's user guild and using the calibration software. All patches are calibrated to give readings in the unit of $N \cdot m$. For manipulation, humans use not only the front surface, but also the side surface of our fingers. In order to measure the force applied by those surfaces, we mount two sets of Tekscan Grip System sensors onto a glove to cover also the side surfaces (Figure. 4.3.2). The method of mounting the sensors to the glove is detailed in (De Souza et al., 2014). With different sizes of the caps or in different stages of the task, the way a human grasps the cap may vary. For example, a human may use two fingers to grip the smallest cap $c1$, and four fingers to grip the biggest cap $c4$. The patches receiving contact in each grasp are recorded. In the computation of the total grip force, only the patches used are taken into account.

4.3.2 Data analysis

In this section we explain how we manage the raw data and extra training data. The raw data from the three sensors streams is in three separate channels. Each stream has a different format and hence is handled differently.

Exerted torque As the movement of the cap is restricted to rotation around the z-axis, we are concerned only with the torque applied in this direction. Another dimension of concern is the force applied in the z direction. The three taps on the cap before each demonstration will create three pulses in the z direction and hence is used for synchronization.

Object displacement From the OptiTrack, the cap's displacement is originally expressed in the position vector and the rotation matrix. The angular displacement of the cap is computed by the rotation matrix of the cap, and the hand movement by the position vector of the hand. The accumulated angular displacement is used to learn the model and the hand movement is used to synchronize the data.

Grip force As mentioned in previous section, we used two sets of Tekscan to cover the front and the side of the human hand. This enables the demonstrator to use any grasp they like for the task — the human was not restricted to using just two or three fingers as is the case in most other grasping experiments. For each type of grasp, the reading from the patches contacting with the cap are summed and multiplied by their surface area to compute the total grip force.

Data from these three channels is synchronized by aligning the synchronization pulses. The time of the last detected pulse is set as the zero-reference point. After synchronization we re-sample all the temporal sequences to 100 Hz. Thus each single data point is synchronized. Finally, we filter the noise by a low pass filter. Figure 4-9 shows an example of the data from three different channels.

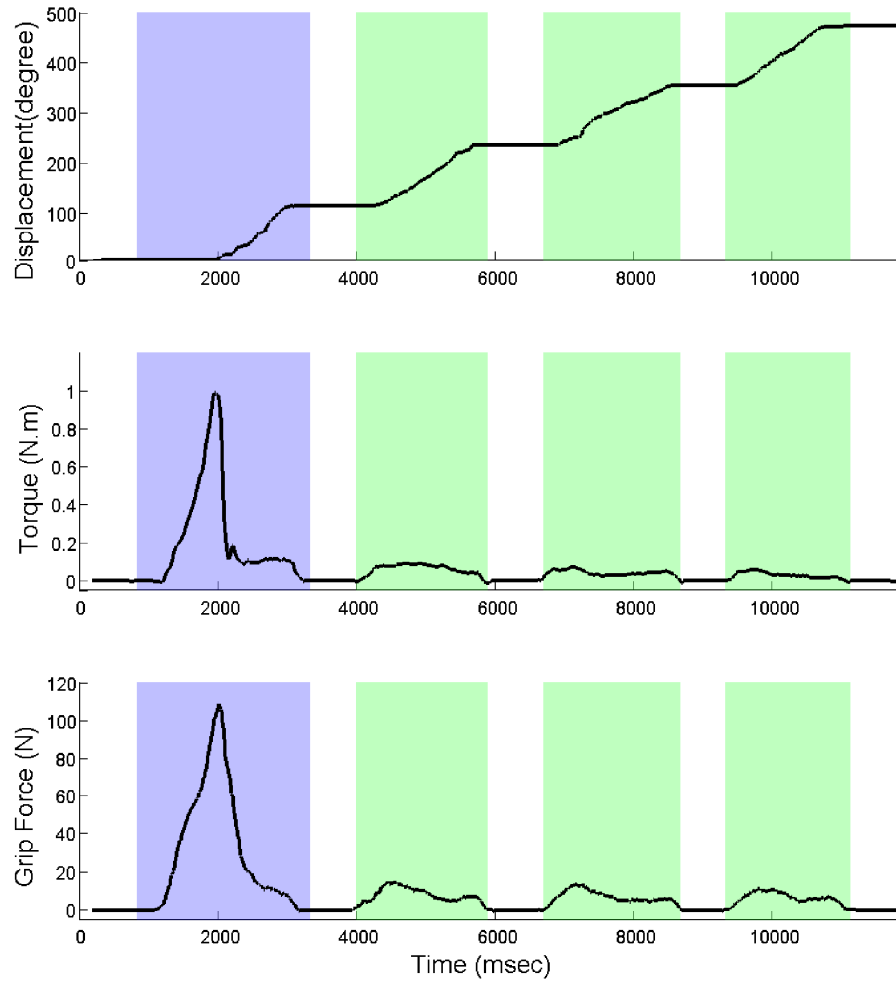


Figure 4-9: Aligned data of all three channels. Highlighted parts mark the turning process: blue blocks denote the first cycle, i.e. the phase I, and green blocks denote the later cycles, i.e. the phase II. Phase I is significantly different from the phase II.

In this task we focus on the turning stage of each cycle. More specifically, we focus on the data starting from the moment that the fingers contact the cap and end at the moment that the turning is finished and the cap is released. The reaching and releasing cycles do not involve

contact with the environment and hence are not of concern here. In order to collect data from only the turning cycles, we trim the data by the contact signal: only parts of the sequence with non-zero contact force will be kept.⁸ The trimmed sequences are labeled by their associated equipment setup and the order in which they occur, e.g. the first cycle of the bottle 1 with cap 3 is labeled by *b1c3_1*.

As can be seen from Fig. 4-9, there are dramatic difference between the cycle one and the rest of the cycles: the exert force and torque are much higher in the first cycle than in the other cycles. This is caused by the difference between the static friction and the kinetic friction. At the beginning of the task we have to first break the contact between the bottle and the cap. The friction we need to break at this stage is decided by the static FCO. Once the cap starts to move, the FCO between bottle and cap transits to kinetic FCO, which is usually smaller than the static FCO for the same surface condition. As a result, the torque and hence the grip force required to turn the cap decrease in the later cycles. This phenomenon implies that at least two modules are needed for this task. In the later section we will discuss these two phases separately and refer the cycle one as “phase I” and the later cycles as “phase II”.

In different demonstrations, the number of cycles used to open the cap is different, varying from four to six. The pattern of the later cycles are similar as the demonstrator just repeats the same strategy for rotating the cap. For training, we take the first four cycles from each of the demonstrations. As mentioned above, human demonstrate the task in seven different setups, each for three times. This results in 84 time series in total for the learning.

4.3.3 Learning Modules

In this section, we explain how we encode the training data into a few different modules. As mentioned in Section 4.2.2, the first step is to cluster the data and find out the number of modules required in this task (Section 4.3.3). After that, a forward model and an inverse model is built for each module (Section 4.3.3) and we use these modules to generate motor commands.

Data clustering

To cluster the 84 time series $Q\{s, \tau, F\}$ obtained from human demonstration, we first compute the distance between each pair of them by the DTW technique. As this task is time independent, “warping” of the data in the dimension of time does not effect the control policy encoded in the time series. The distances between each pair of the time series is shown in the heatmap (Fig. 4-11). As can be seen from the heatmap, the trials with the same setup and in the same cycle are very similar to each other. Hence we regard these trials as representing the same

⁸In this task the segmentation is done manually. The data can also be segmented by other algorithms but here we do not focus on task segmentation.

control strategy and use their variance as the criterion of the clustering. From this heatmap we can also see that within the same cycle, the trials with the same bottle but with different caps, e.g. *b3c1*, *b3c3* and *b3c4*, are similar to each other. In the first cycle, the trials with the same cap but with different bottles, e.g. *b1c3*, *b2c3*, *b3c3* and *b4c3*, are significantly different from each other. In the later cycles, this differences decrease gradually. This result shows that in the opening bottle cap task, the surface condition between the bottle and the cap plays an important role in the control strategy, while the role of cap size is relatively minor. Figure 4-10 shows three trials of opening bottle b2 with different sizes of caps. It can be seen that their patterns are similar.

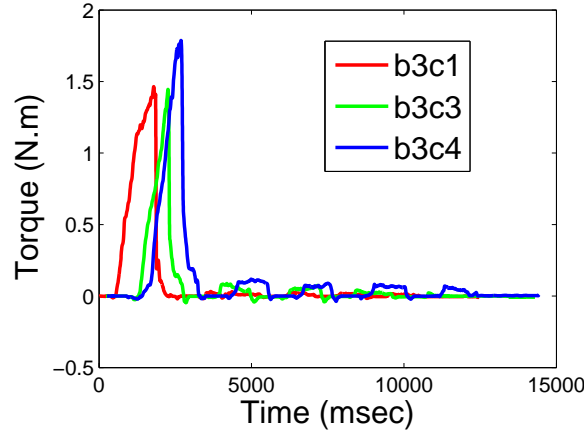


Figure 4-10: Exert torque for opening bottle b3 with three different cap sizes.

As mentioned before, the demonstration of each setup is repeated three times and the data from the same setup and same cycle are presumed to belong to the same cluster. To set a threshold for clustering, we check the distances between the time series come from the same setup and the same phase. The largest distance found is 0.04 (normalized) from the *b3c2* phase 4. We add a 10% margin on this (resulting in 0.044) and use it as the threshold of clustering. The time series distances less than the threshold are grouped into the same cluster. We use the hierarchical agglomerative clustering (Section 4.2.2) to merge the data into different clusters. After 5 times of merging, the clusters are not merge-able and 3 clusters remain.

These three clusters contain the data from:

1. phase I of *b4c3* (most difficult bottle), 3 time series;
2. phase I of *b3c1*, *b3c2*, *b3c3*, *b3c4*, *b2c3* and phase II of *b4c3*, 24 time series;
3. phase I of *b1c3* (easiest bottle) and phase II of the other setups, 57 time series.

The result of clustering is shown in Table 4.2. This result suggests that humans use three

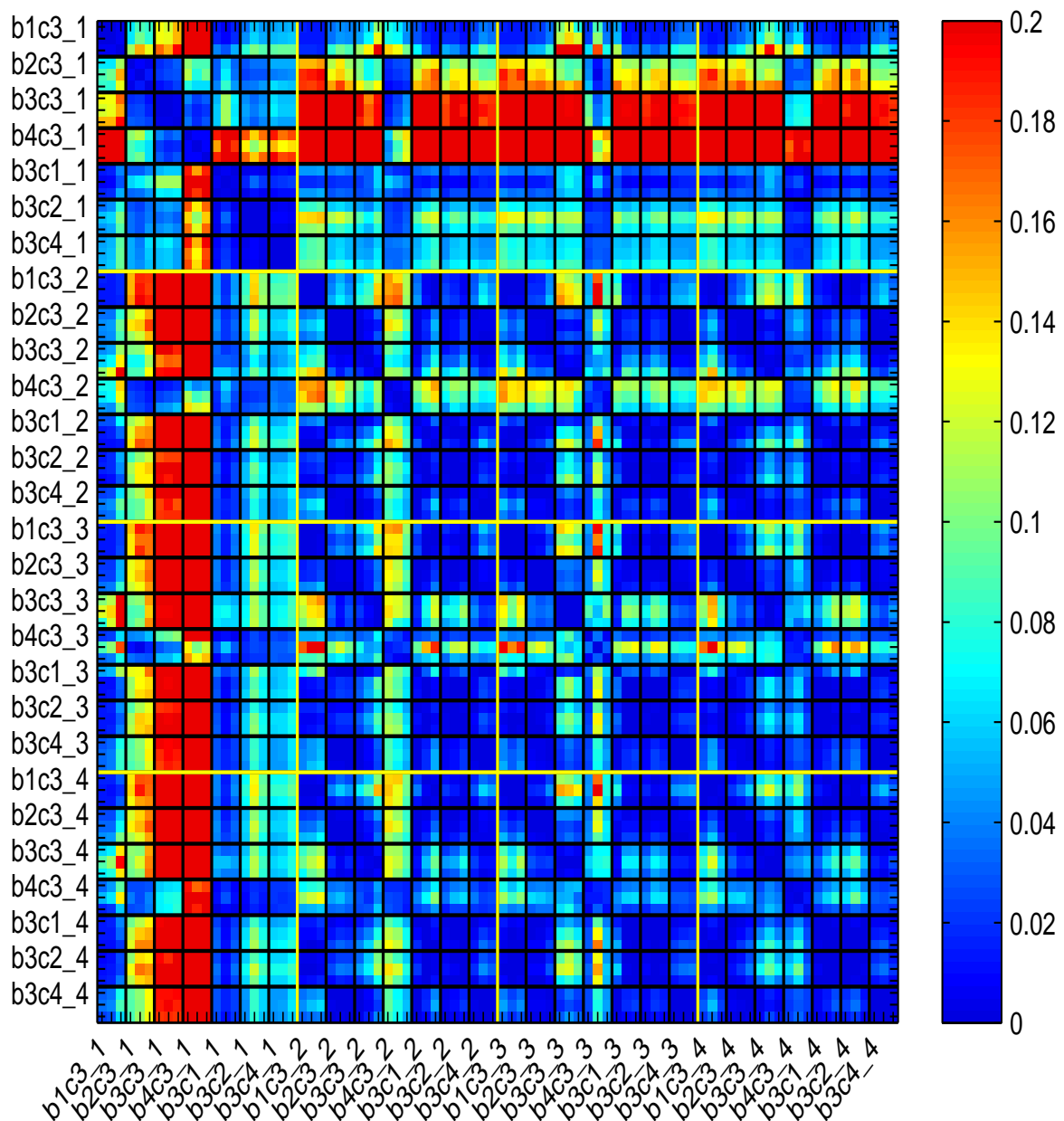










Figure 4-11: A heatmap representation of the distance matrix of 84 time series (7 setups \times 4 cycles \times 3 trials). The labels are in the format of “setup_cycle”. For example, “b1c2_1” represents the first cycle of the b1c2 setup. The yellow lines divide the x and y axis by the 4 cycles and hence form 16 big blocks. In each big block, the black lines divide the x and y axis by the 7 setups and hence form 49 small blocks.

Table 4.2: Clustering results

					
		Cap 1	Cap 2	Cap 3	Cap 4
	Phase I	(b1c3) Cluster 3			
Bottle 1	Phase II	Cluster 3			
	Phase I	(b2c3) Cluster 2			
Bottle 2	Phase II	Cluster 3			
	Phase I	(b3c1) Cluster 2	(b3c2) Cluster 2	(b3c3) Cluster 2	(b3c4) Cluster 2
Bottle 2	Phase II	Cluster 3	Cluster 3	Cluster 3	Cluster 3
	Phase I	(b4c3) Cluster 1			
Boottle 4	Phase II	Cluster 2			

different strategies for opening bottles: one for handling the phase I of the most difficult bottle with adhesive materials on the bottle and cap surfaces; one for handling the phase I of most bottles and the phase II of the most difficult bottle; and one for handling the phase I of the lubricated bottle and the phase II of the other bottles. The size of the cap turns out to be playing a less important role in the control strategies. According to this result, we encode these three clusters separately.

Learning modules

We encode the data in each of the modules using GMM. As explained in Section 4.2.2, a forward model and an inverse model are built for each module. The forward model is encoded by the joint distribution $p\{s(t), s(t-1), a(t-1) \mid \Omega_F\}$, while the inverse model is encoded by $p\{s(t), s(t+1), a(t), a(t-1) \mid \Omega_I\}$. For each model, the number of Gaussians is determined by

the BIC. We use 25 Gaussians for cluster 1, 40 for cluster 2 and 15 for cluster 3. Their BIC tests are shown in Fig 4-12.

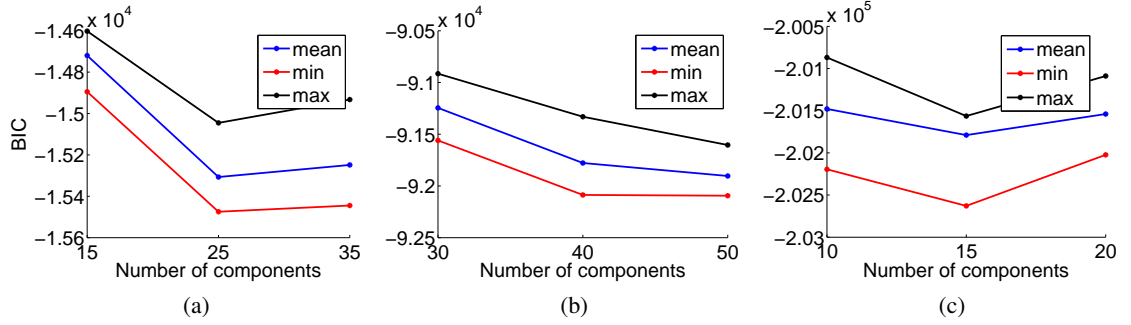


Figure 4-12: BIC test result for clusters. (a) Cluster 1, (b) Cluster 2, (c) Cluster 3.

4.3.4 Generating motor commands for manipulation

Our approach is independent of the robot system and can potentially be applied to any robot. We chose to implement this work with a Barrett hand mounted on a KUKA lightweight robot as they are available in our lab. We implemented the multiple module system on this platform to enable the robot to open bottle caps.

In this experiment, we control the wrist joint (last joint of KUKA) for producing torque to turn the bottle cap. A force torque sensor is fixed under the bottle to provide torque feedback. Each finger of the Barrett hand is mounted with a *Syntouch*⁹ tactile sensor, which is calibrated to provide contact force information, for the grip force feedback. The cap displacement is measured by the wrist joint displacement, assuming that there is no slip between the fingers and the cap.

The target bottle is fixed on the top of a table with its cap tightened. The robot is placed above it at a distance that allows a proper grasp on the cap. The Barrett hand then close the fingers until the bottle cap is touched. This position is recorded as the initial position, where the cap displacement is marked as zero. In the experiment we focus on the turning cycle. The releasing and reaching cycles are programmed by opening the fingers and restoring to the initial position.

We first test the model with the trained bottles and then test with two new bottles. With each bottle, the turning-releasing-restoring cycles are repeated four times. Data streams from the sensors are filtered to 100Hz. Once the turning cycle starts, the forward models take the torque and displacement at the last time step as input, and compute the expected displacement

⁹<http://www.syntouchllc.com/>

Algorithm 2 Control Algorithm of object manipulation

```
1: for r = 1:4 do
2:   REACHING(): Robot moves to initial position
3:   function TURNING()
4:     Read previous sensor information  $\{s_{t-1}, \tau_{t-1}, F_{t-1}\}$ 
5:     for k=1:3 do
6:        $\hat{s}^k = \text{FORWARD}(s_{t-1}, T_{t-1}, \Omega_I^k)$ 
7:     end for
8:     for k=1:3 do
9:        $\lambda k = \text{ResponsibilityFactor}(\hat{s}^k, s_t)$ 
10:    end for
11:    Read current sensor information  $\{s_t\}$ 
12:    for k=1:3 do
13:       $\{a^k\} = \text{INVERSE}(s_{t+1}, s_t, a_{t-1})$ 
14:    end for
15:     $\{a_t\} = \sum_{k=1,2,3} \lambda k \{a^k\}$ 
16:    Add compensational torque to  $\tau_t$ 
17:    Execute motor command  $\{a_t\}$ 
18:    RELEASING(): Release the cap;
19:  end function
20: end for
21: while LIFTCAP() is false do
22:   REACHING();
23:   TURNING();
24:   RELEASING();
25: end while
```

of the current time step. These expected displacements are compared with the actual displacement measured at the sensor to evaluate the reliability, expressed as a normalized responsibility factor, of each module. The inverse models take the current displacement, desired next displacement and the previous force and torque as input to compute the proper action (force and torque) to take on the cap. Each of the three outputs is multiplied with its responsibility factor, and the final output is the sum of the factorized three outputs (Algorithm 2).

In implementation on a real robot, we found that without putting any restriction of the responsibility factor, it can change rapidly. This is caused by the environmental noise in the sensory input and results in instability of the control system. We apply a low pass filter on the responsibility factor to reduce the fluctuation. This filtering implies that the real dynamics does not switch with high frequency, which is consistent with the character of our task.

Before applying the final output on the robot, a compensational torque is added to it in order to compensate the lag causing by the distortion of the robot hand during turning. The control algorithm described above is shown in algorithm 2.

4.3.5 Experiment results

We validated the algorithm to control cap opening in our robot. We first tested the ability of the system to open 2 of the bottles seen during training (b1 and b4). We then tested the generalization capacity of the system by opening two bottles (b5 and b6) not seen during training. Bottle b1 and b4 are the easiest and most difficult bottles to open in the training set. Bottle b5 is a large bottle, which is hard for a human to grab and open. Bottle b6 is a glass bottle with a plastic cap. The surface interaction between these two materials is not demonstrated. As the Barrett hand is significantly larger than a human hand, *b1, b4, b6* are mounted with *c5* (the cap of *b5* with diameter 110mm) on the top to ensure a firm grasp. In total 4 different setups are used in the experiment: *b1c5, b4c5, b5c5* and *b6c5*. As discussed above, the size of the cap has minor effect on the control strategy. Therefore we expect the setups *b1c5* and *b4c5* will result in a similar behaviour as those of *b1c3* and *b4c3* in the training. The experimental results and demonstration snapshots are shown in figures 4-13- 4-16¹⁰. Figure 4-17 is a similar plot to figure 4-6, that aligns the exerted torque of the 4 experiments.

In each experiment we record the cap displacement, exerted torque, and the responsibility factors of all three modules. Bottle b1 is the easiest bottle to open in the training set, the control policies of both phase *I* and phase *II* are grouped into cluster 3. As a result, in the b1 experiment the cluster 3 takes most responsibility (Fig. 4-13).

Bottle b4 is the most difficult bottle to open in the training set and its phase *I* requires more than 3 Nm (Fig. 4-6). Due to the smooth contact surfaces between the Barrett hand and the cap, it is difficult to apply 3 Nm torque to the cap without slipping. To avoid damaging the robot, we test the b4 phase *II* only: the cap is loosely screwed on the bottle. Without knowing this, in the experiment the robot is able to properly estimate the current task context. As can be seen from the figure 4-14, different from b1, the dominant cluster is the cluster 2 which corresponds to the b4 phase II. This performance would be hard to achieve by a deterministic system based on expected values for friction coefficients.

Bottle b5 is a novel one but is made of similar material (plastic) to the trained bottles. A very similar torque profile to b2 and b3 is generated for b5: phase *I* is sharp, while phase *II* is flattened and significantly smaller than phase *I* (b2: Fig. 4-6, b3: Fig. 4-10, b5: Fig. 4-15). This is because b5 has a dry contact surface as does b2 and b3, whilst b1 is lubricated and b4 is attached with sticky material, i.e. honey.

Bottle b6 is also a novel one but with novel surface materials (plastic and glass). A common way of measuring the FCO of a material is measuring it against metal: the static FCO between glass and metal is 0.5-0.7, while between two polythene and steel is around 0.2. This implies that the plastic and glass are indeed very different in FCO. There is not a universal measurement

¹⁰Demonstration videos are available at <http://www.cs.bath.ac.uk/bh325/opencap.rar>

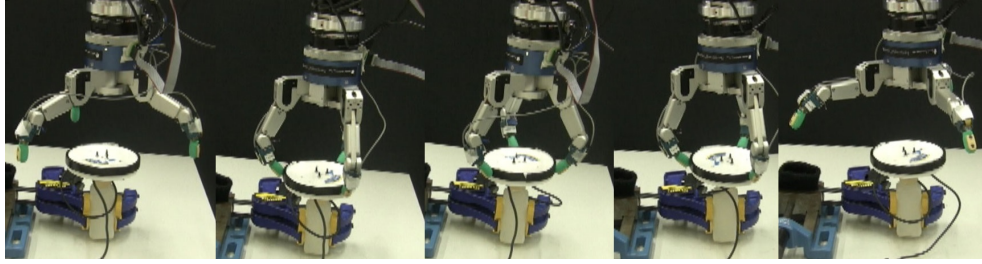
of the FOC between plastic and glass. Its torque profile is different from what we observed in training the set. Despite this, b6 is opened with the torque profile generated by the three learned modules.

With the above four different setups, the modular model adapts accordingly and successfully generates torque commands to open the bottles. Successful cap opening is achieved when the cap is unscrewed far enough that it can be lifted up. Though no prior information is provided about the bottles, the task contexts are properly estimated and “contextized” motor commands are generated to unscrew the caps. These experiments show that our multiple modular approach is indeed effective in manipulation tasks.

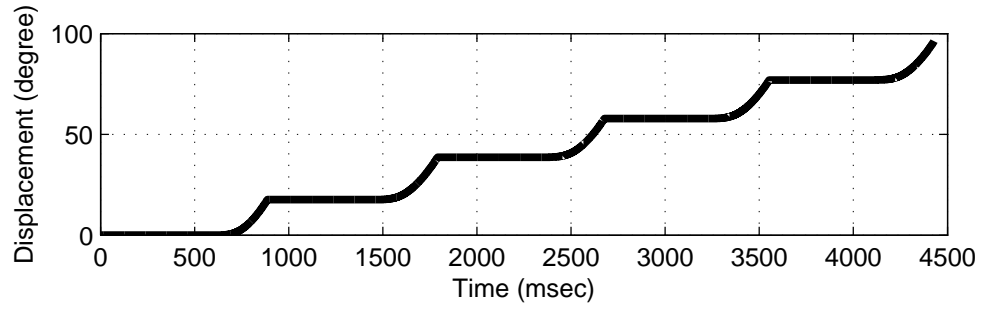
4.4 Conclusion

In this chapter we present a modular approach for learning manipulation tasks from human demonstration. We first collect human demonstrations by using multiple sensors: position sensor, force torque sensor and tactile sensor. After processing these data, we discover the number of modules needed in a task by hierarchical clustering. From each cluster we use forward and inverse model pairs to model the motor control mechanism. The forward models predict the effect of the previous motor command, while the inverse models compute a motor command to bring the current state to a desired state. This statistical approach enables us to estimate the reliability of the inferences of each module under the current task context. The final motor command is the sum of the weighted commands generated by each module. By exploiting an object-centric viewpoint, the learnt human internal models can be easily transferred to a robot. Our experiments verify that by this modular approach, the robot can automatically recognize the current task context and compute appropriate motor commands to accomplish a manipulation task, here opening bottle caps.

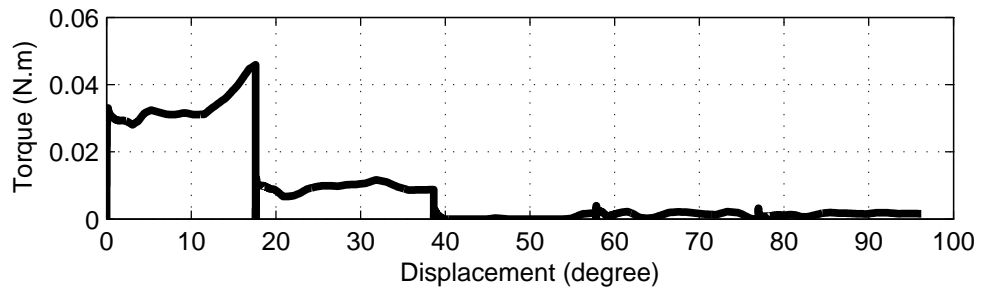
This study involves using lots of techniques, its basic principle, however, is simple: modularize human manipulation skill and use the skill modules to adapt to different task contexts. Our approach is applicable to manipulation tasks that require adaptive control strategies. It has a number of benefits compared to existing, pervasive methods for adaptive control such as classic model identification adaptive control and reinforcement learning (Narendra et al., 1995; Khalil and Dombre, 2004; Buchli et al., 2011). As mentioned before, programming robot to do a contact task is difficult due to the complex contact conditions. In this study, because we imitate human behaviors, we do not need to derive the system dynamics nor the cost function of the tasks, which involve deep insight into the task and can be painstaking. The difficulty of modeling an adaptive strategy is further reduced by a modular approach: dividing the large state space into several subspaces, where the local strategies can be approximated more accurately. With this approach, we divide a complex human strategy into a few modules, and



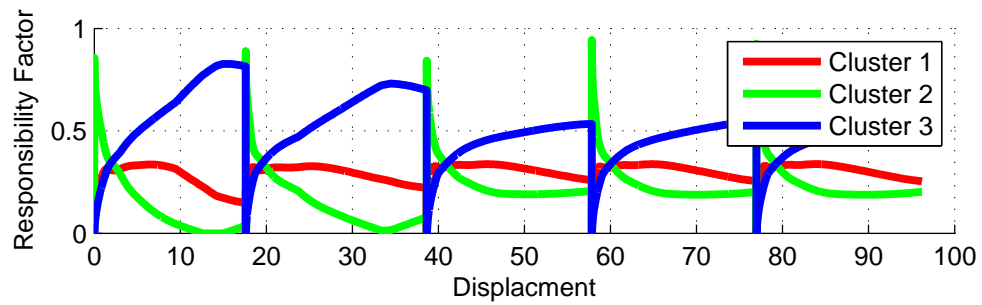
(a) Snapshots from the robot opening bottle *b1*



(b) Cap displacement during the robot's opening

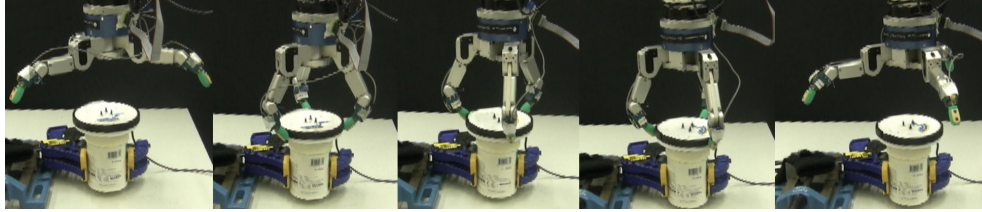


(c) Torque exerted by the robot against cap displacement

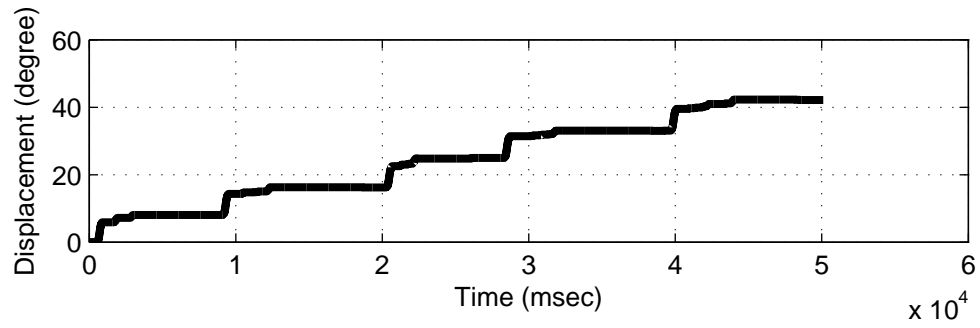


(d) Responsibility factor against cap displacement, for each module

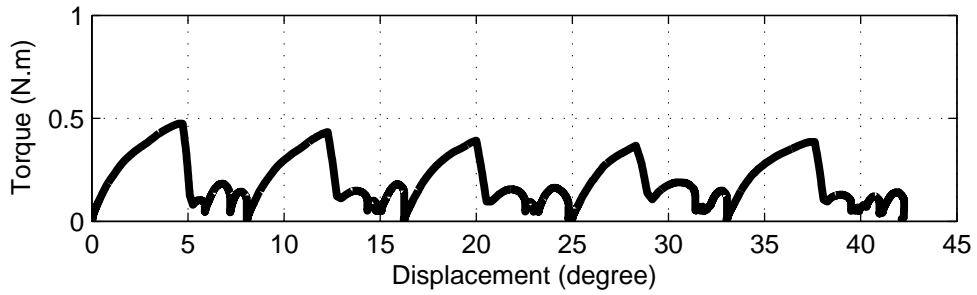
Figure 4-13: The robot opens bottle *b1*.



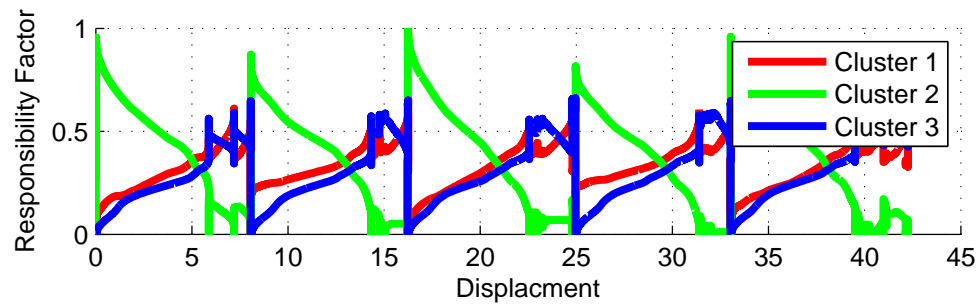
(a) Snapshots from the robot opening bottle *b4*



(b) Cap displacement during the robot's opening

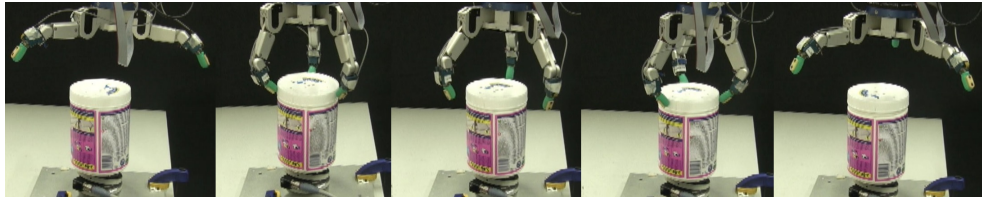


(c) Torque exerted by the robot against cap displacement

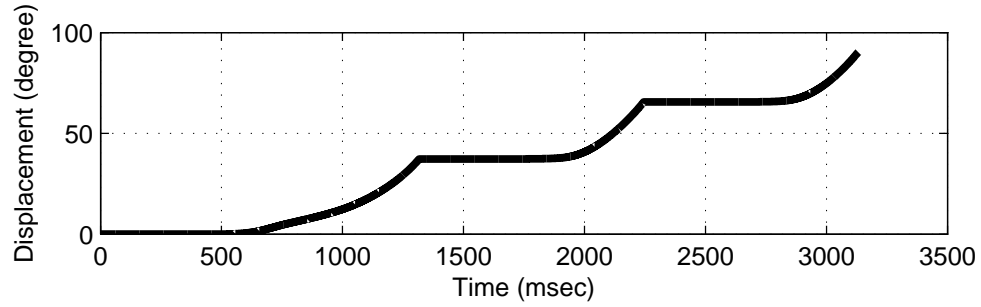


(d) Responsibility factor against cap displacement, for each module

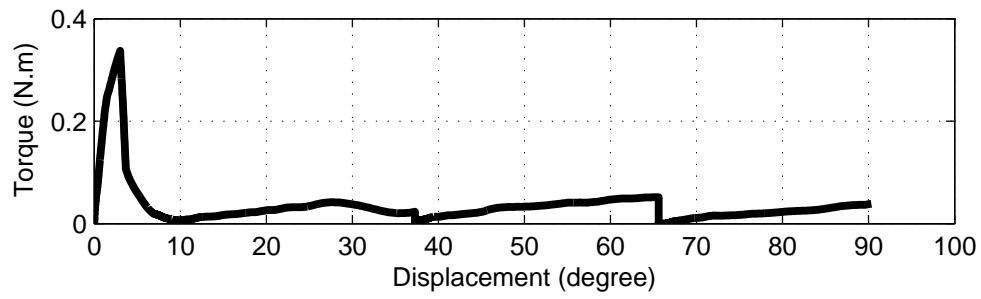
Figure 4-14: The robot opens bottle *b4*



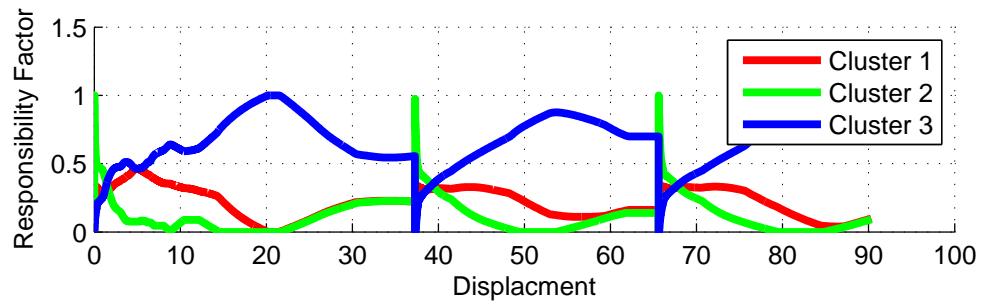
(a) Snapshots for robot opening bottle *b5* demonstration



(b) Cap displacement during the robot's opening

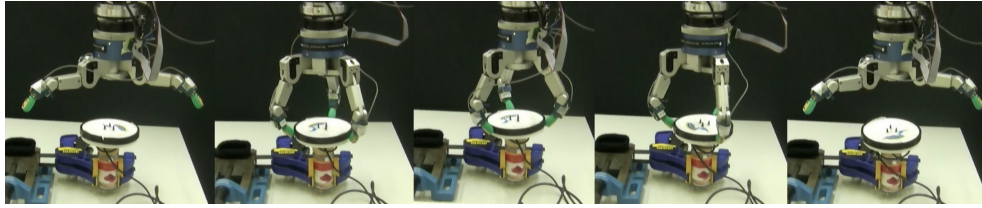


(c) Torque exerted by the robot against cap displacement

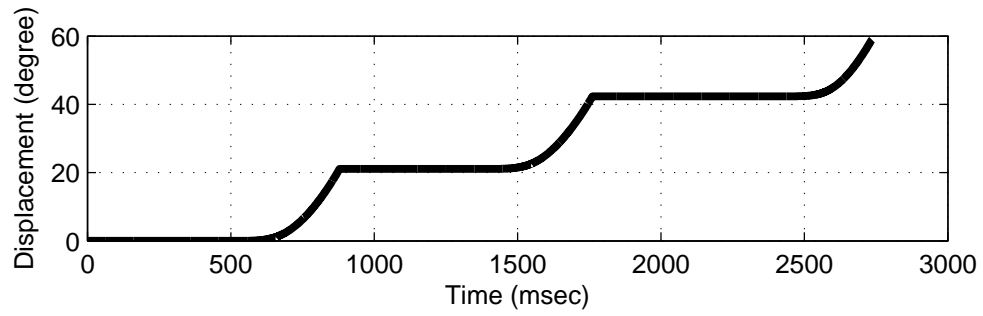


(d) Responsibility factor against cap displacement, for each module

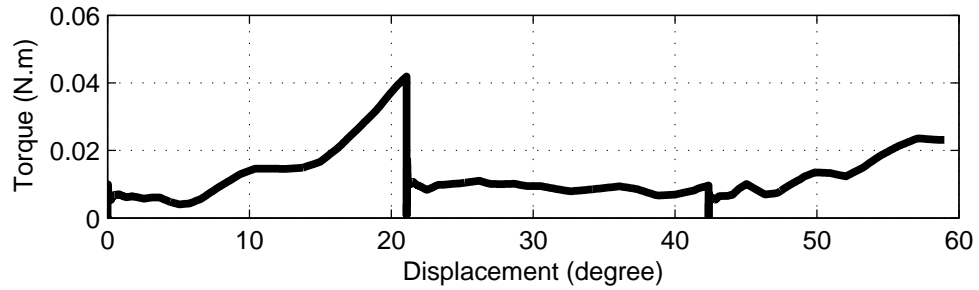
Figure 4-15: The robot opens bottle *b5*



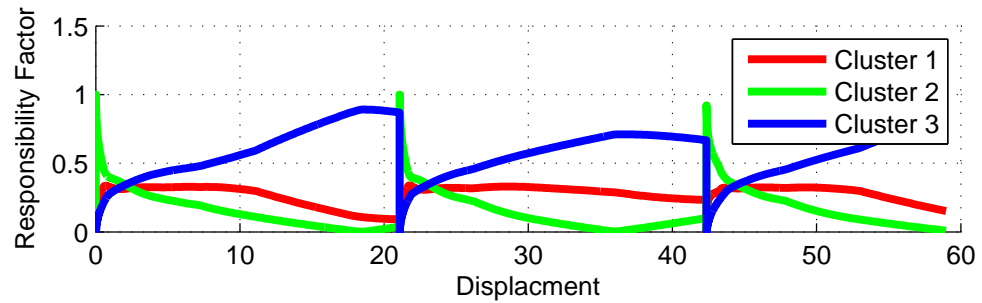
(a) Snapshots for robot opening bottle *b6* demonstration



(b) Cap displacement during the robot's opening



(c) Torque exerted by the robot against cap displacement



(d) Responsibility factor against cap displacement, for each module

Figure 4-16: The robot opens bottle *b6*

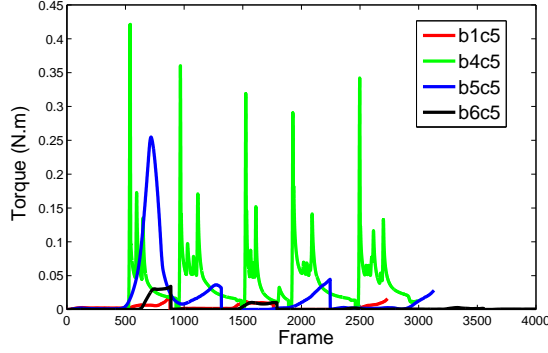


Figure 4-17: Robot exerted torque for opening four bottles: b1 b4 b5 b6. Time is warped and shifted for displace purpose

combine them to generate contextualized motor commands.

Our object-centric approach is a practical approach for teaching a robot manipulation tasks that require proprioception. This allows human demonstration of the task with physical contact with the object, which means the demonstrator can have direct feedback from their own senses and perform the task naturally. We bypass the problem of direct mapping of human movement and degrees of freedom to a robot's by expressing the strategy from an object-centric viewpoint. Human manipulation skills expressed in an object-centric viewpoint can be equally transfer to any robots as this expression is independent to the robot configurations. This can also largely benefit learning manipulation tasks such as impedance control task, as measuring human muscle impedance is hard while measuring the impedance of an object is more feasible. This approach focuses on imitating object movement rather than human movement. For generating natural looking manipulation strategies, however, the object-centric approach does not guarantee good results.

We compute the final motor command by summing the weighted output of each module. This makes an assumption that the state space is continuous. For tasks with discontinuous space, switching between different modules would be more applicable (Narendra et al., 1995; Nakanishi et al., 2013).

In summary, tasks involving multiple phases or different contexts are hard to implement by a single model. A modular architecture is a practical approach for both learning and controlling these tasks. As manipulation usually involves multi-phase friction and multi-body interaction, learning manipulation tasks with a modular approach can simplify the modeling problem to a significant extent. We have presented here a framework for training a modular model on observed human demonstrations, discovering the strategies used by the humans through a system of cluster analysis, and encoding the results in generative models capable of driving robots. We have demonstrated that we can use this framework to transfer strategies used by a human

to a robot, using the task of bottle-cap opening. The demonstration showed not only ‘simple’ transference from human to robot, but the capacity for generalizing to similar but previously-unobserved contexts, and to adapt sequences of actions in response to the current context. Different from the work presented in the last chapter, of which the modules are predefined by a few distinguishable shapes, the work presented in this chapter aim to solve the problem of extracting multiple strategies from human demonstration. This data driven approach is suitable for modularizing control strategies that the modules are not obviously distinguishable by intuition. This work presents the benefit of using a modular approach to simplify the problem of modeling a changing context task.

CHAPTER 5

LEARNING MOTION PRIMITIVES FOR MANIPULATION TASKS

5.1 Introduction

The focus of this chapter is learning reaching motion for manipulation. In previous chapters, we discuss learning multi-finger grasping and adaptive control strategy. These are done at the “end effector level” and rely on the robot limb to deliver the end effector to a proper position. In this chapter, we study how to program a robot to reach a target object with a trajectory satisfying the task constraints. This is achieved by, again, the program by demonstration technique where human demonstrate the primitive reaching motions. The robot then execute the motions and find out the boundary of the motions with its embodiment. In addition to learning, we label the motions with human language so that the robot will be able to “understand” the motion and react to human commands referring to the labels.

Motion primitive

To accomplish a more complex task, a sequence of motions is needed. As discussed in the introduction chapter, the high dimensional search space makes this sequence of motion difficult to generate. To reduce the search space, the concept of motion primitives in neuroscience (Bizzi et al., 2008) has been introduced to planning. The basic principle is to discretize a manipulation task into a set of motion primitives, with each serving an elementary manipulation function. After modelling each primitive, the whole task then can be achieved by coordinating them properly.

Modelling motion primitives remains an open problem. Much literature discusses how to design motion primitives that accomplish specific tasks (Michelman and Allen, 1994; Felip et al., 2012; Ijspeert et al., 2013). In those works motion primitives are modelled as a set of

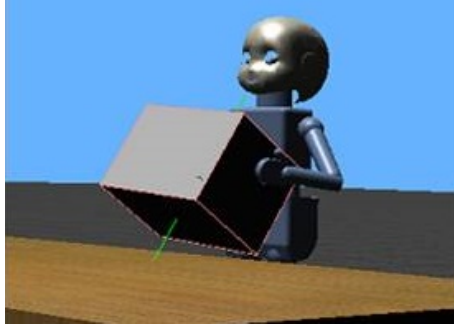


Figure 5-1: iCub grasping a box with both arms

differential equations or control rules. New motions are generated by tuning the parameters in the models. Deriving these equations and control policies is not an easy task, neither is fine tuning the parameters to generate new motions. These activities require a deep understanding of the task and the dynamic model.

These difficulties can be alleviated by using the learning by demonstration approach and modelling the motion in state space. In this chapter we propose an easy to use system for learning manipulation motion primitives from human demonstration. To achieve this goal, we exploit the application of the mimesis model (Inamura et al., 2004) in learning motion primitives for object manipulation.

Mirror neurons and Mimesis Model

The mimesis model is a mathematical realization of the function of the mirror neurons. Mirror neurons are a kind of neuron found in primates and birds, which fires both when the animals observe and execute a motion. In the human brain, mirror neurons has been identified in the area of the premotor cortex, the supplementary motor area, the primary somatosensory cortex and the inferior parietal cortex. These areas contribute to human control of motion and sensory reception. It is generally believed that mirror neurons are associated with an animal's ability to learn by imitation and to understand the action of others (Rizzolatti and Craighero, 2004). Motivated by this idea, many researchers try to understand the function of mirror neurons and hence implement it on robots to equip them with human level imitation and learning ability. We are also inspired by this idea and hence try to mimic the mechanism of mirror neurons to learn manipulation motion primitives.

The mimesis model is developed to realize the functions of the mirror neurons: observe motion, recognize motion and generate motion. This mimesis model has been shown to be effective in motion recognition, generation and robot coaching (Inamura and Shibata, 2008; Okuno and Inamura, 2011). It is built based on the Hidden Markov Model (HMM). In the mimesis model, all demonstrated motion patterns are first encoded by a HMM. These HMMs

are then projected to a topological space called “proto-symbol space”. In this space, each HMM is projected as a point called a “proto-symbol”, and is labelled by the character of its representing motion, such as “grasp low box” or “grasp high box”. The similarity between two motions (HMMs) is represented as the Euclidean distance between their proto-symbol.

Recognition of an unknown motion is achieved by projecting the unknown motion to the proto-symbol space. This gives us a new proto-symbol. If the new proto-symbol is very close to a known proto-symbol, then it is very likely the unknown motion is the motion represented by the closest proto-symbol. On the other hand, new motion generation is achieved by exploring new proto-symbols, i.e. interpolating between the known proto-symbols. The new motions generated will be similar to, but different from, the motions encoded by the surrounding proto-symbols.

As we label each proto-symbol, the mimesis model provides a base of understanding of human and robot behaviour. This even allows the robot user to adjust robot motion using natural language. For example, starting from the “grasp low box” motion, we can instruct the robot to raise its arms higher to grasp a box on the top of a cabinet using the command “not high enough, go higher to grasp”. This command will generate a motion closer to the motion labelled by “grasp high box”.

Most of previous work of the mimesis model focuses on learning whole body movements. Our work extends the mimesis model to learn motions of manipulation that involve interaction with objects. The work of Kunori et al. (Kunori et al., 2009) using hidden Markov models to encode motion primitives for object manipulation has a similar concept to our work. While they focused on extracting key features and reshaping movements for good performance, we focus on combining known manipulation motion primitives to generate new motions that can achieve the desired effects. Although interpolation of known motions is not new in motion synthesis (Hoshino, 2004; Glardon et al., 2004), most of the existing work focuses on free body motion. The application to object manipulation is rarely discussed.

The goal of this work is to develop an easy to use system for the robot to learn manipulation motion primitives and generate new motions to adapt to unseen scenarios. The system is implemented for a bi-manual grasping task. Different to the static fingertip grasping synthesis 3, in this task we focus on the grasp reaching motion.

5.2 Learning by mimesis model

We adopt the mimesis model to learn motion primitives of manipulation from human demonstrations. In this approach, the demonstrated motions are firstly encoded by the Hidden Markov Model (HMM) (Rabiner, 1989). A topological space, i.e. proto symbol space, is then constructed to represent the similarities between the HMMs. In this space, each HMM is abstracted

to a labelled point: the proto symbol. New motions are generated as new proto symbols. The correlation between the location of the new proto symbols and their physical effects is learnt by regression. This correlation allows us to directly query a new motion from a high level task requirement.

In short, the general approach has 4 steps as listed underneath:

1. **Human demonstration of motion primitives:** A human teacher demonstrates manipulation motion primitives (Section 5.2.1).
2. **Motion symbolization:** Abstract the motion primitives by HMM and create the proto-symbol space (Section 5.2.2).
3. **New motion generation:** Generate motion using proto-symbols (Section 5.2.3).
4. **Learning motion effects:** Robot reproduces the motion and learns the correlation between the location of the proto-symbols and the effect of the generated motions (Section 5.2.4).

Figure 5-2 shows an overview of this approach, with comparison with the one discussed in the last two sections for familiar objects.

5.2.1 Human demonstration of motion primitives

The motion primitives of manipulation are first demonstrated by a human. In this study, the motion primitives are chosen by human and directly demonstrated. The same primitives were demonstrated a few times so that the HMM is able to encode the general features of the movement. Each primitive has its own purpose and distinct pattern. To enable the robot to work in different task contexts, different primitives need to be demonstrated. For example, to design a motion primitive for fetching boxes in different sizes (size is the task context), we need to demonstrate at least two primitives: grasping a small box and grasping a big box (Figure. 5-3). Grasping a box with the size between the big one and the small one is achieved by interpolation between these primitives. For more complex motion, more than two primitives may be required to achieve the desired motions.

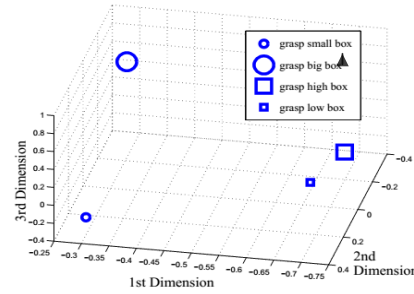
In this approach, the demonstrated motions do not only provide the dynamics of the motion primitives, but also define the feasibilities of the motion primitives. In the example given above of grasping different sizes of boxes, one should demonstrate the motion primitive for grasping the smallest feasible box and the other for grasping the biggest feasible box. Here the “feasibility” is defined according to the limitation of the robot joints. As the new motions are interpolations of the demonstrations, joint limits or singularities can be avoided in the new motions by well chosen demonstrations.

1. Human demonstration of motion primitives



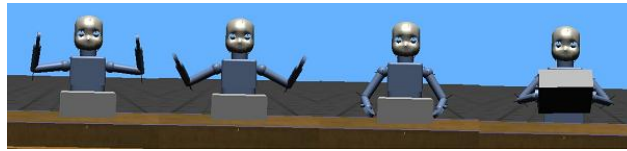
8 d.o.f joint trajectories

2. Motion Symbolization



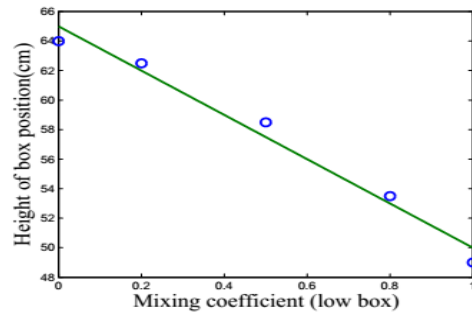
Proto symbols

3. Generate Motions



α : locations of proto symbols
c: effect of motions

4. Learning Motions Outcomes



$f(\alpha, c)$ α : locations of proto symbols
c: effect of motions

Figure 5-2: System overview for learning motion primitives by Mimesis Model

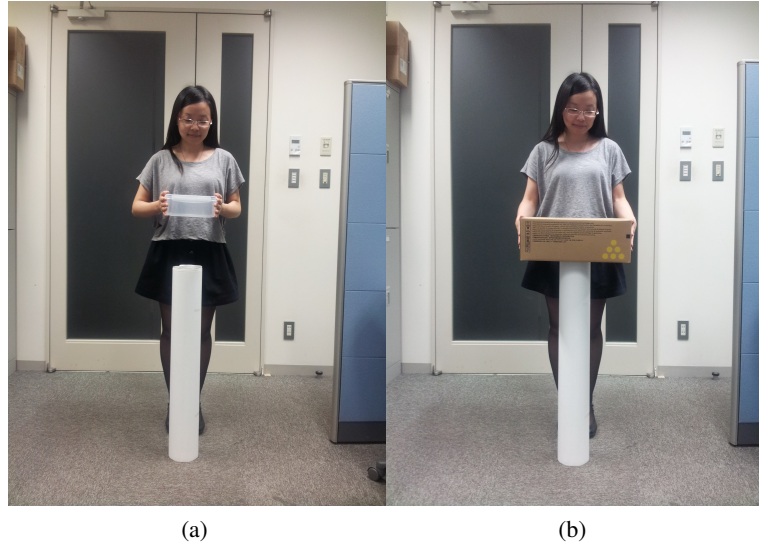


Figure 5-3: Human bimanual grasps. (a) Human grasping a small box. (b) Human grasping a big box.

5.2.2 Motion symbolization

In order to store and label the observed motions, we construct the “proto-symbol space”. This is done in two steps: first encode the motion patterns as HMM’s, and second project them to be a set of “proto-symbols” in the proto-symbol space, where the similarity between different motion patterns are represented by the Euclidean distance.

Hidden Markov Model

A Hidden Markov Model is a stochastic mathematical model for sequential data. It describes a data sequence as a Markov process, with which the data is described by transitions between a set of states. In a Markov process, the future state of the process depends solely on its current state. It can be thought of as a ‘memory-less’ process: it only need to ‘remember’ the current state but not the whole process’ history, in order to predict the future. This is a strong assumption. Temporal patterns with this characteristic, e.g. speech, handwriting and sequences of body movements, can be approximated by a Markov model. In a simple Markov process, the transitions between states are directly visible. Conversely, the states of hidden Markov Model is not directly visible, i.e. hidden.

An HMM has two layers: the hidden states and the outputs. The outputs are directly visible but their pattern is controlled by the hidden states. The way the hidden states transit to each other and the way they emit to the outputs determine the output pattern. Though they are not directly visible, the hidden states can be inferred by the observable outputs. A well known

application of HMM is speech recognition. Speech recognition systems use HMM to analyze the signal of speech in order to discover the meaning. Here the sound of the speech is the observable output and the meaning of the speech is the hidden state.

A HMM can be fully described by a triple $(\pi, \mathbf{A}, \mathbf{B})$:

1. π : the vector of the initial probabilities of each state.
2. $\mathbf{A} = a_{ij}$: the state transition matrix. This is the probability that one state (q_i) transits to another (q_j): $Pr(q_i|q_j)$.
3. $\mathbf{B} = b_{ij}$: the output probability (confusion matrix). This is the probability that one state (q_j) produces an output (o_i): $Pr(o_i|q_j)$. If the outputs are discrete, i.e. have a countable number of states, this can be simply represented by a matrix. If the outputs are continuous, the output probability is usually described by a GMM.

Figure 5-4 illustrates the mechanism of a HMM encoding a motion pattern. This is a left-to-right Continuous Hidden Markov Model (CHMM). In a general HMM, the hidden states can transition to any other states. In a left-to-right HMM the transition has more constraints. The states are placed in a “left to right” order, each state can only transition to the state at its right or transition to back to itself, the possibility of it transiting to any other states is zero. A left-to-right HMM restricts the complexity of the data pattern it can model and is adequate for modelling motion primitives.

To encode the motion primitives by HMM, we define the pattern by: $\lambda = \{\mathbf{Q}, \pi, \mathbf{A}, \mathbf{B}\}$, where $\mathbf{Q} = \{q_1, \dots, q_N\}$ is a finite set of states, π is the the initial distribution, $\mathbf{A} = \{a_{ij}\}$ is the state transition probability matrix denoting the probability that node q_i transits to q_j and $\mathbf{B} = \{b_i\}$ is the continuous output probabilities denoting the probability distribution that the output vector $o[t]$ is given by q_i . The π is the same as for each CHMM as we use a left-to-right CHMM model. Therefore, the parameter set $\mathcal{P} = \{a_{ij}, b_i\}$ characterizes the behaviour of the motion primitive. We call \mathcal{P} a proto-symbol.

The CHMM is learned using the Baum-Welch algorithm (Rabiner, 1989)¹. For simplicity, we use a single Gaussian model for the output of each node in the CHMM. This allows us to synthesise new motion simply by interpolating the means and covariances of the Gaussians (Section 5.2.3).

The proto-symbol space is constructed to represent the similarity between CHMMs. This requires us to compute the similarity between each pair of CHMMs. In this work, we use the Bhattacharyya distance (Kailath, 1967) as our similarity metric, as it is a symmetric metric with respect to two probability variables. The Bhattacharyya distance $BD(p, q)$ between two Gaussian distributions $p(x; \mu_p, \Sigma_p)$ and $q(x; \mu_q, \Sigma_q)$ is defined as follows:

¹We use the Hidden Markov Model Toolkit (HTK) to learn the HMM

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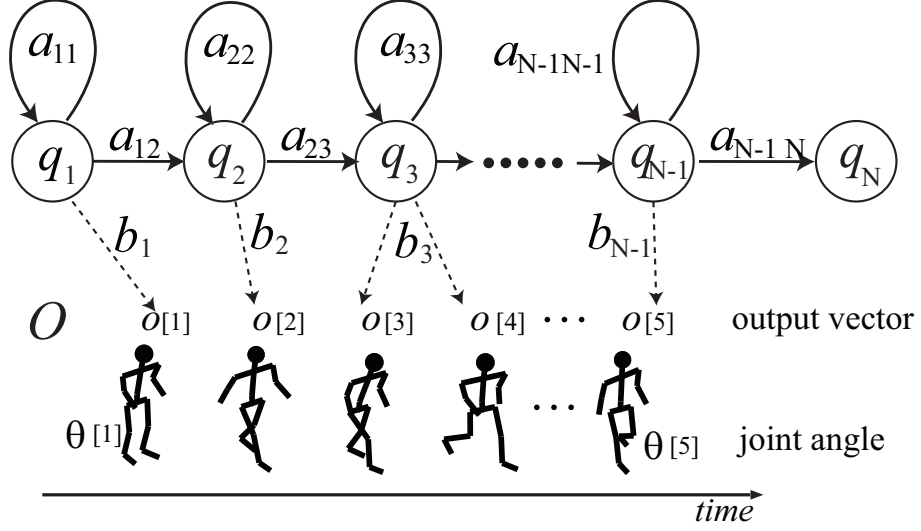


Figure 5-4: An illustration of encoding a motion by Continuous Hidden Markov Model².

$$\begin{aligned}
 BD(p, q) &= -\log \int_{-\infty}^{\infty} \sqrt{p(x)q(x)} dx \\
 &= \frac{1}{8} \mu_{pq}^T \left(\frac{\Sigma_p + \Sigma_q}{2} \right)^{-1} \mu_{pq} + \frac{1}{2} \log \frac{|\frac{\Sigma_p + \Sigma_q}{2}|}{|\Sigma_p|^{\frac{1}{2}} |\Sigma_q|^{\frac{1}{2}}}
 \end{aligned} \tag{5.1}$$

where

$$\mu_{pq} = \mu_p - \mu_q \tag{5.2}$$

The Bhattacharyya distance $DB(\lambda_1, \lambda_2)$ between two HMMs is computed by summing the distances between the Gaussian distributions, i.e. the output probability distributions for the nodes:

$$\begin{aligned}
 DB(\lambda_1, \lambda_2) &= \\
 &\sum_i \sqrt{BD(\mathcal{N}_{1i}(\mu_{1i}, \Sigma_{1i}), \mathcal{N}_{2i}(\mu_{2i}, \Sigma_{2i}))}
 \end{aligned} \tag{5.3}$$

where $\mathcal{N}_{ji}(\mu_{ji}, \Sigma_{ji})$ is the output probability at the i -th node q_i of the HMM λ_i .

The proto-symbol space is constructed by the multi-dimensional scaling technique (MDS) (Schiffman et al., 1981). This technique computes the locations of the CHMMs in the proto-symbol space by minimizing the criterion:

$$S^2 = \sum_{i,j} (DB_{ij} - d_{ij}) \tag{5.4}$$

where DB_{ij} is the Bhattacharyya distance between the i th and j th CHMMs and d_{ij} is their Euclidean distance between their proto-symbols.

5.2.3 Motion generation

To generate new motions, new locations in the proto-symbol space are explored. This is done by interpolation between different proto-symbols. In the left-to-right model, the expected duration s_i of the state q_i can be computed as

$$s_i = \sum_{n=1}^{\infty} n(1 - a_{ii})a_{ii}^{n-1} = \frac{1}{1 - a_{ii}}, \quad (5.5)$$

where a_{ii} is the probability of self-transition at the state q_i .

A new proto-symbol $\hat{\mathcal{P}}$ is expressed by the linear combination of m proto-symbols ($\mathcal{P}_1, \dots, \mathcal{P}_m$). The weights of different proto-symbols are expressed by the mix coefficient c_j . The expected duration \hat{s}_i for the new motion in the state q_i is computed as

$$\hat{s}_i = \sum_j^m c_j s_i^{(j)} \quad (5.6)$$

with this we can compute the new state transition probability \hat{a}_{ii} as

$$\hat{a}_{ii} = \frac{\hat{s}_i - 1}{\hat{s}_i} \quad (5.7)$$

Note that according to the Eq. 5.6, $s_i \geq 1$ and hence the following constraint must be satisfied

$$\sum_j^m \frac{c_j}{1 - a_{ii}^{(j)}} \geq 1 \quad (5.8)$$

To compute the new output probability b_i , since there is only one Gaussian in each state, we simply sum the means and variances of the Gaussians of the same state as

$$\hat{b}_i(O) = \mathcal{N}(O; \hat{\boldsymbol{\mu}}_i, \hat{\boldsymbol{\sigma}}_i^2) = \sum_j^m c_j b_i^{(j)}(O) \quad (5.9)$$

where

$$\hat{\boldsymbol{\mu}}_i = \sum_j^m c_j \boldsymbol{\mu}_i^{(j)} \quad (5.10)$$

$$\hat{\boldsymbol{\sigma}}_i^2 = \sum_j^m c_j^2 \boldsymbol{\sigma}_i^{(j)2} \quad (5.11)$$

$\boldsymbol{\mu}_i^{(j)}$ and $\boldsymbol{\sigma}_i^{(j)}$ are the mean and variance of the Gaussian representing the i -th state.

In theory this method can also be used to extrapolate the proto-symbols with negative mix-

ing coefficients, which allows us to explore outside the feasible region defined by the demonstrations. This can generate motions that are beyond our experience however the feasibility cannot be guaranteed, i.e. this may gives joint angles over the robot's limit.

A new motion sequence is generated from the new proto-symbols by using an averaging method (Inamura et al., 2004). The steps of generation are as follows :

1. : Starting from a node q_1 , let the motion element sequence be $O = \phi$.
2. : Use the transition probability $\{a_{ij}\}$ to generate the states q_j .
3. : Use the output probabilities $\{b_i\}$ to decide the output label o_k .
4. : Add the output label o_k to the motion elements sequence O .
5. : Stop when the generation process reaches the end node q_N .

Due to the stochastic nature of this method, motions generated by the same HMM are not identical at each time. Nevertheless, they have the same dynamics as they are generated from the same parameters **A** and **B**. We repeat the above steps and average the generated motions to produce the final motion. As the duration of each generated motion is different, prior to averaging we match the time in each motion by:

$$\bar{\theta}(t) = \theta \left(T \frac{t}{T_{adv}} \right) \quad (5.12)$$

where T is the time duration of each motion, and T_{adv} is the average time duration of all motions. This step normalize all motions in the scale of time.

5.2.4 Learning motion effects

In contrast to free body motions, the motion of object manipulation needs to achieve certain outcomes, such as grasping a given size of box. However the physical effects of the demonstrated and generated motions are unknown, as the robot has a different embodiment to the human demonstrator. For example, the motion for a human to grasp a 30cm length box may only allow the robot to grasp a 15cm length box. Therefore, a learning process is needed to quantify the correlation between the location of the new proto-symbol and its physical effect.

To do this, we first interpolate the proto-symbol space with a few different mixing coefficients. We then generate the corresponding motions and perform them with a robot. The platform we used is the iCub in the Webots simulator. As the iCub has the same joint configuration of arm as the one provided by Kinect, we directly apply the generated motions to the iCub. The outcome of the motion, for example the size of the box the robot can grasp with the motion, are recorded with their corresponding mixing coefficients.

The correlation between the sizes and the mixing coefficients is then found by regression analysis. Figure 5-7 shows an example of the result of the regression. With this result, we are able to infer the mixing coefficient for generating a proper motion. By using the method detailed in section 5.2.3, the motion with a desired effect can be generated. Our experiments verify that this method can generate new grasping motions and the result will be discussed in the next section in detail.

5.3 Experiment of learning motion primitives

This section presents the implementation of the system in learning bi-manual grasping motion primitives. Bi-manual grasping is regularly used in daily life. One of the most commonly used strategies is putting two hands at the opposite sides of a bulky object to apply antipodal grasps (Figure 5-6). These motion primitives, including an approaching motion and a lifting motion, can be used to grasp many different objects. In our experiment, we focus on learning this strategy and verify that it can be generalized to grasp objects in unseen scenarios.

The strategy is demonstrated in two different scenarios: grasping boxes with different sizes and grasping boxes placed on different heights. As explained in section 5.2.1, the demonstrations are chosen to define the boundary situations of the grasping motions. In this experiment, four different motion primitives are demonstrated: grasping the biggest feasible box, grasping the smallest feasible box, grasping the lowest feasible box and grasping the highest feasible box. Objects with size or height outside the feasible area might be able to be grasped by the same strategy, but the motion may be very close to infeasible joint angles or is not natural for human behaviour. In our case, the bi-manual grasp of a box longer than the distance between the left and right elbow is very difficult for the iCub; bi-manual grasp of a very small size box is possible but a human would normally use a single hand grasp.

All the demonstrated motion sequences are recorded by Kinect, a skeleton tracking device widely used both in the gaming industry and in academic research (Ren and O'Neill, 2012). It is a marker-less stereo camera which can automatically detect and track human joint configuration. The output data from Kinect is converted to joint angle space.

In this experiment, the grasping motions only involve the arms. The objects are placed in the working space of the human demonstrator so that the human does not need to change their location to grasp the objects. Due to the technical limitation of Kinect, it cannot record the wrist joint and hence wrist is omitted in our current experiment. In total, 8 degrees of freedom are recorded in the human motion: left shoulder (3D), right shoulder (3D), left elbow (1D) and right elbow (1D). When the hands make contact with the objects, the wrist joints will change due to the force applied by the arm. This adds extract uncertainties to the grasping motion, as well as a certain amount of compliance. As a result the box may rotate a certain angle after

lifting (Figure 5-11).

Each grasping motion is demonstrated five times. In all demonstrations, the starting postures are the starting posture used by Kinect: the Ψ pose that with two arms raising over the head, both palms facing inside.

The raw data is noisy due to the limitation of the motion capture device. To suppress the noise of the motion signal, we used second order low pass filters to smooth the motion outputs and remove high frequency noise caused by vibration of the machinery. Each motion is low-pass filtered by 1Hz, 5Hz and 10Hz and all the filtered results are supplied as the training data for the Mimesis Model. To find out the outcomes of the motions, we implement the motions in a robot simulator Webots with the iCub.

In the symbolization step (Section 5.2.2), the four motion primitives are encoded by four CHMMs. To completely distinguish between four points we need at least a three dimensional space. Hence we construct a three dimensional proto-symbol space by using the MDS with these CHMMs (Figure 5-5). To generate new grasping motions, we interpolate (Section 5.2.3) the proto-symbol space with different mixing coefficients. New motions are then generated at each of the interpolation points as detailed in the Section 5.2.3. These generated motions are then performed by the Webots iCub to examine their effects.

All motions are modelled in ten states, determined by five-fold cross validation, and each state is represented by a single Gaussian to maintain simplicity.

5.3.1 Grasping different sizes boxes

In this scenario we demonstrate the strategies of grasping different sizes of boxes. The boxes are placed on a cylindrical stand at a height of 84cm. The human demonstrator stands 20cm in front of the cylindrical stand (Figure 5-6).

Figure 5-6 shows the motion sequences. As can be seen from the figure, for grasping the small box, the hands move directly to it, while for grasping the big box, the arms first open to create a certain distance between hands and then close to reduce the distance until contact with the box. This is to avoid unwanted collision with the box during reaching.

New motions are then generated by mixing the demonstrations. To learn the effect of the motions, all demonstrated and generated motions are performed by the robot. The sizes of the boxes are initially estimated by forward kinematics, and then verified by the robot executing the motion to grasp a box. The motion that can hold a box and lift it vertically without any slipping is considered to be a successful grasp. Table 5.1 shows that the mixing coefficients of the motions and the corresponding size of boxes of successful grasps. Note that mixing coefficients always sum to 1. When we make the mixing coefficient to be 1 for one motion and 0 for the other, the generated motion simply corresponds to the motion with mixing coefficient 1. Linear regression is then applied to find out the correlation between the mixing coefficients

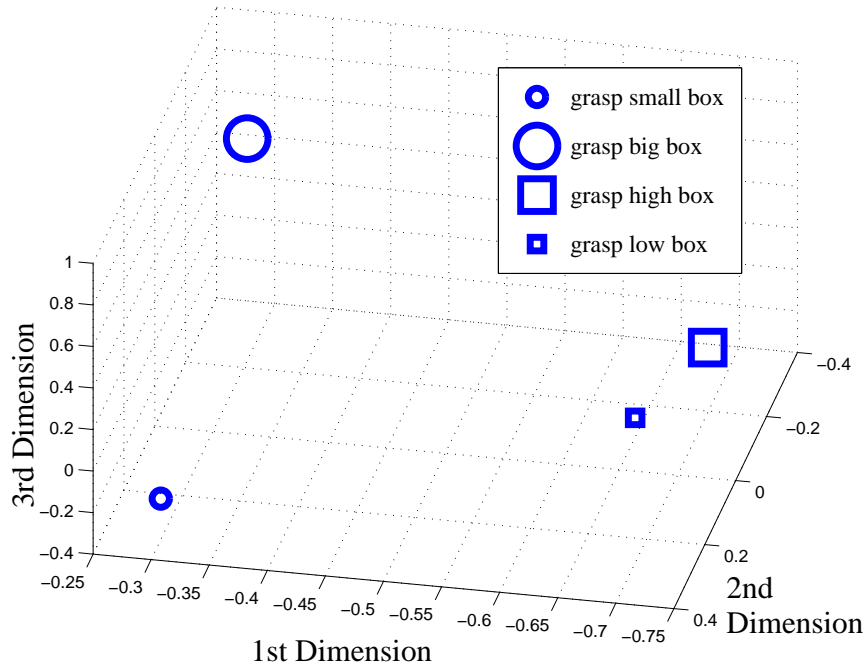


Figure 5-5: Proto-symbol space constructed by four motion primitives

and the box sizes.

Figure 5-7 shows the linear regression result of the mixing coefficients and the size of successful grasped boxes. With the regression result, given a size of box, the mixing coefficient of generating a corresponding grasping motion can be deduced. To test this method, we applied this method to grasp four un-demonstrated boxes with different sizes. All of them can be successfully lifted by the synthesis grasping motions. Table 5.2 lists the given boxes size and the computed mixing coefficient and Figure 5-11 shows the corresponding motions.

5.3.2 Grasping boxes from different positions

In this scenario the goal is to grasp boxes from different heights. Two motions are demonstrated to grasp a high and a low box. In the demonstrations the high box is placed at the height of 150cm and the low box is placed at 70cm. In this case, the two demonstrations are not only different in the arm trajectories but also different in the time duration (Figure 5-9). The motion of grasping the high box takes less time than grasping the low box as the initial hand position is closer to the box position. At the same time the lifting parts of the motions are different: for the high box the lifting distance is smaller than the low box because of the joint limits of the arms.

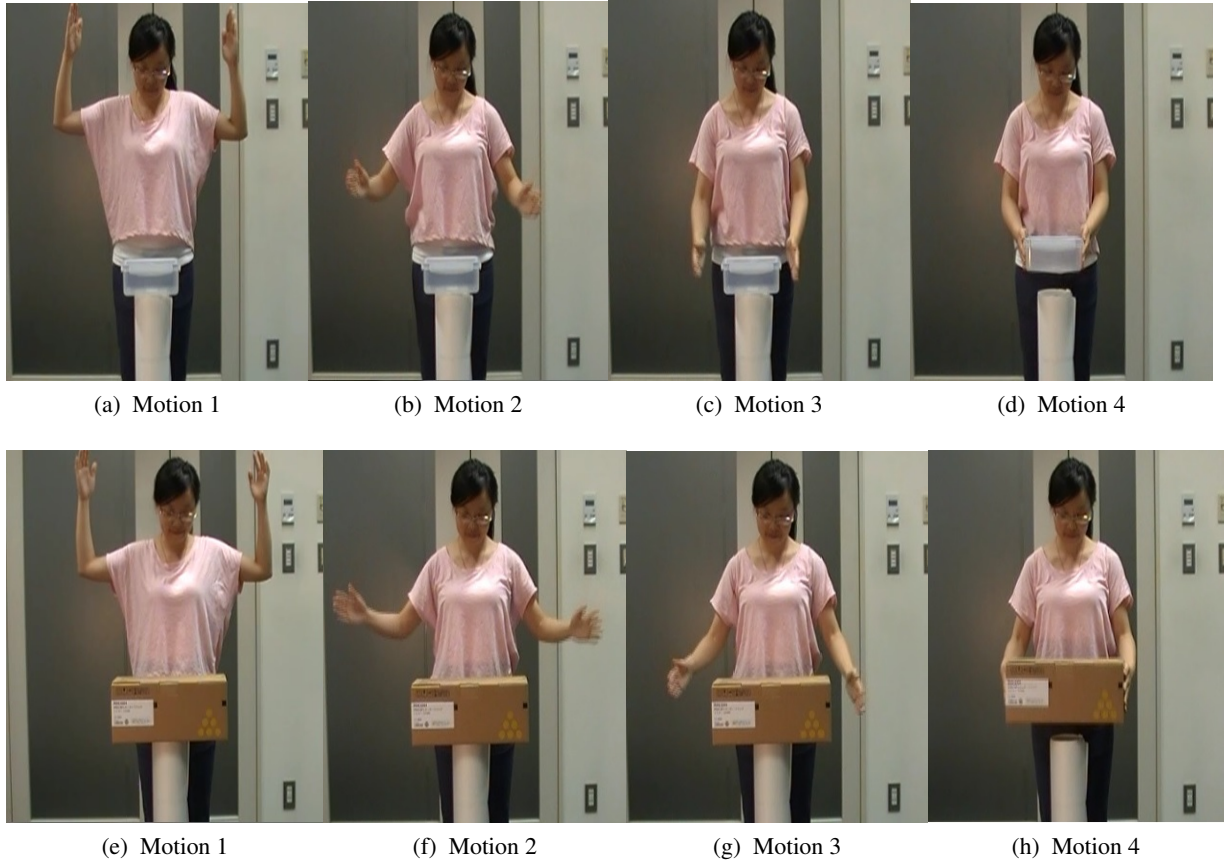


Figure 5-6: (a)-(d): Human demonstrating bi-manual grasp of a small box (size $20cm(\text{length}) \times 15cm(\text{width}) \times 10cm(\text{height})$). (e)-(h): Human demonstrating bi-manual grasp of a big box (size $40cm(\text{length}) \times 20cm(\text{width}) \times 15cm(\text{height})$)

Table 5.1: Mixing coefficient of the interpolation points and the box size of successful grasps (training)

Mixing Coefficient of the Interpolation Points	Box size of successful grasps (<i>cm</i>)
0(small box) 1(big box)	43
0.2(small box) 0.8(big box)	39
0.5(small box) 0.5(big box)	35
0.8(small box) 0.2(big box)	28
1(small box) 0(big box)	25

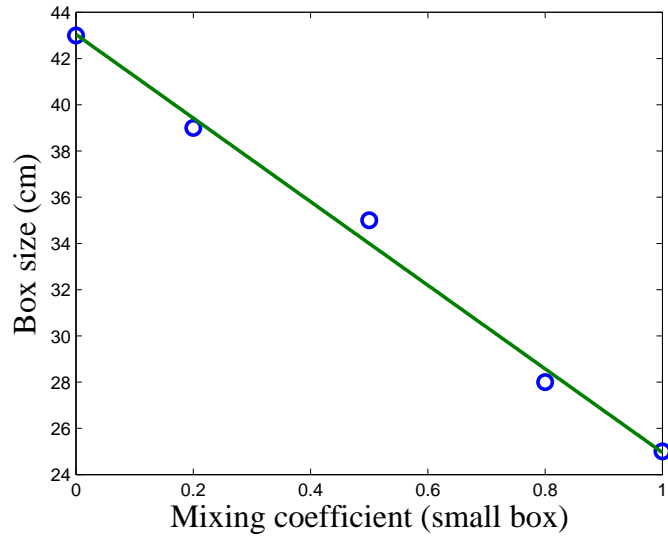
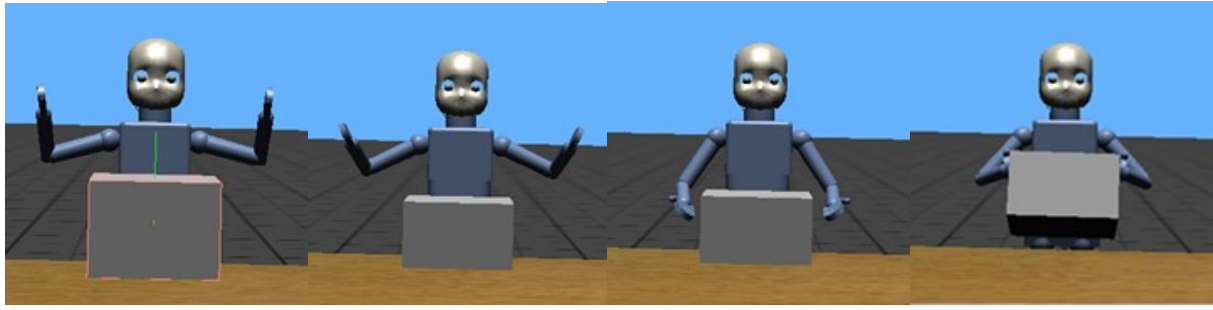


Figure 5-7: Linear regression of the interpolation points

Table 5.2: Given Box Sizes (*cm*) and the Predicted Mixing Coefficient (testing)

Given Box Size	Predicted Mixing Coefficient
27	0.89(small box) 0.11(big box)
30	0.72(small box) 0.27(big box)
36	0.44(small box) 0.56(big box)
40	0.16(small box) 0.74(big box)

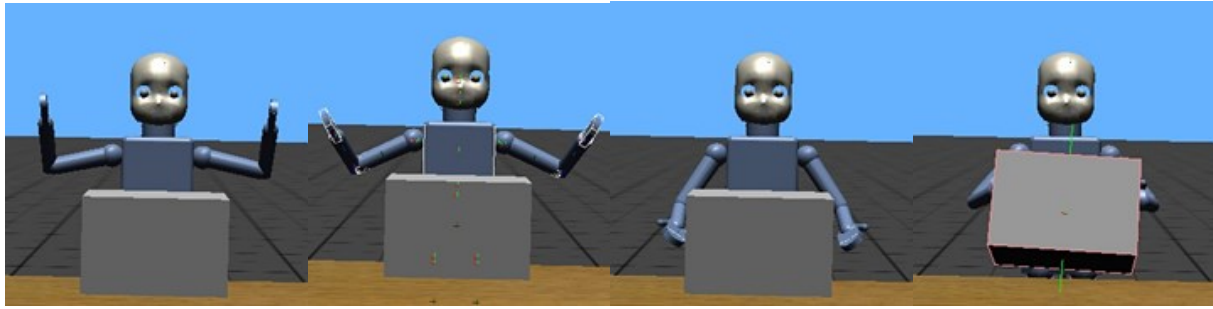


(a) Motion 1

(b) Motion 2

(c) Motion 3

(d) Motion 4

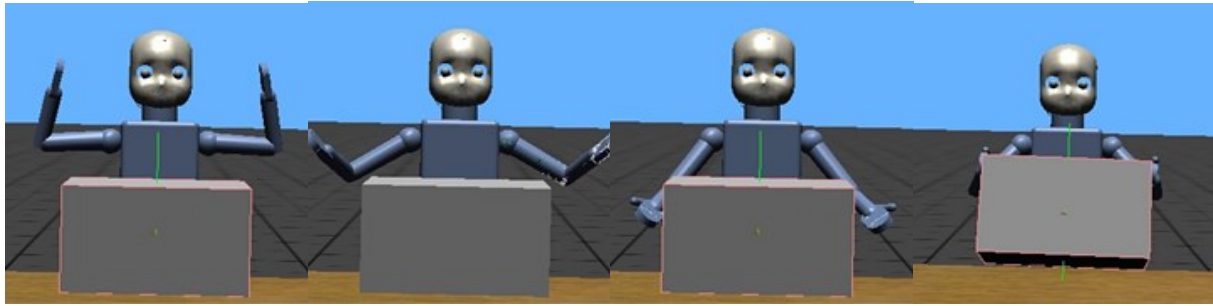


(e) Motion 1

(f) Motion 2

(g) Motion 3

(h) Motion 4

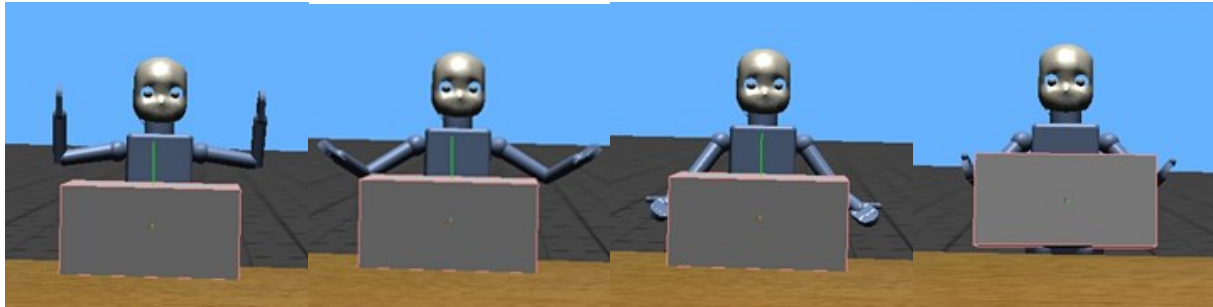


(i) Motion 1

(j) Motion 2

(k) Motion 3

(l) Motion 4



(m) Motion 1

(n) Motion 2

(o) Motion 3

(p) Motion 4

Figure 5-8: Robot grasping different boxes with the generated motions. (a)-(d) Box size 27cm. (e)-(h) Box size 30cm. (i)-(l) Box size 35cm. (m)-(p) Box size 40cm.

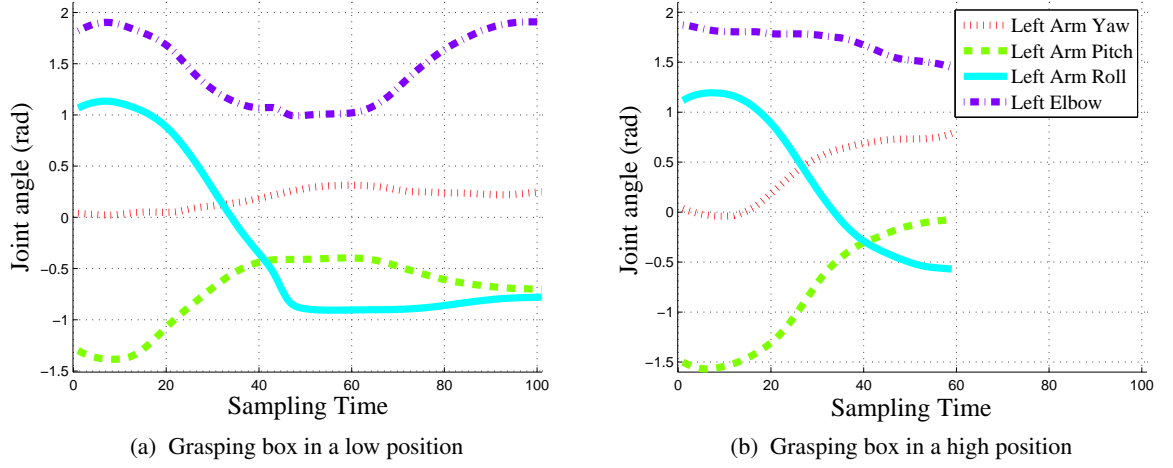


Figure 5-9: (a) Left arm motion of a human demonstration of grasping a low box. (b) Left arm motion of a human demonstration of grasping a high box.

Table 5.3: Mixing coefficient of the interpolation points and the box heights (center of mass from the ground) of successful grasps (training).

Mixing Coefficient	Box height(cm)
0(high box) 1(low box)	49
0.2(high box) 0.8(low box)	53
0.5(high box) 0.5(low box)	58
0.8(high box) 0.2(low box)	62
1(high box) 0(low box)	64

Following the same process as described above, we interpolate between the motions for grasping the low box and the high box (Table 5.3). We apply linear regression and hence find out the correlation between the mixing coefficients and the heights of the box (Figure 5-10).

With the learned correlation, we query the mixing coefficients for four different un-demonstrated heights (Table 5.4). The generated motions are tested with the Webots iCub, which successfully lifted all the boxes.

5.4 Conclusion

The system we present in this chapter uses the mimesis model to learn motion primitives for reaching motion. It provides an easy to use interface for both motion recognition and generation. Motion primitives are the elementary motions that accomplish basic functions. Recent

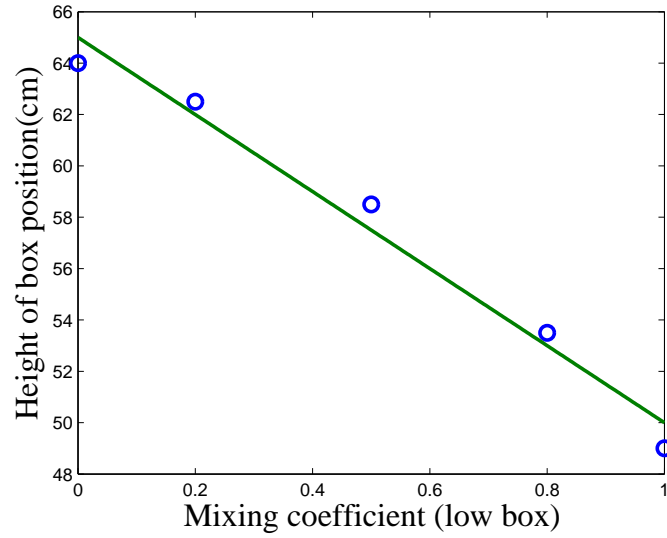
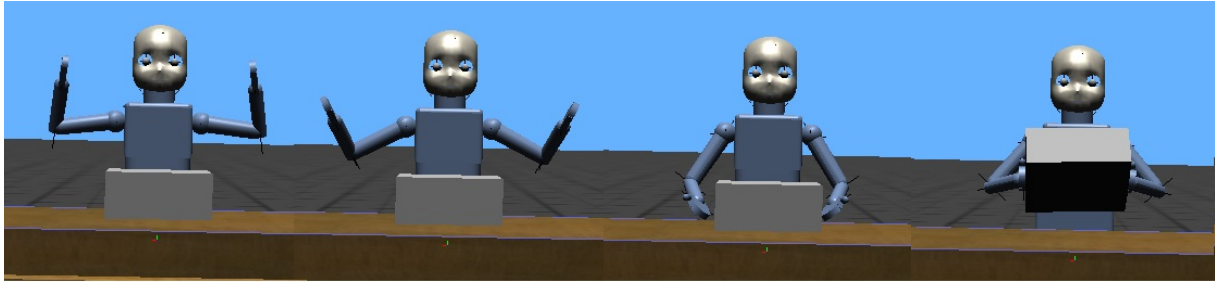


Figure 5-10: Linear regression of the interpolation points

Table 5.4: Given Box Height (*cm*) and the Predicted Mixing Coefficient (testing)

Given Box Height	Predicted Mixing Coefficient
50	0.02(high box) 0.98(low box)
55	0.34(high box) 0.66(low box)
60	0.66(high box) 0.34(low box)
63	0.86(high box) 0.14(low box)

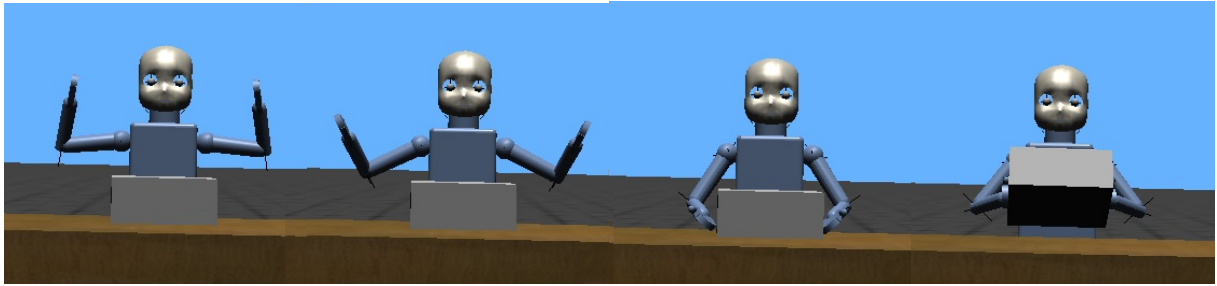


(a) Motion 1

(b) Motion 2

(c) Motion 3

(d) Motion 4

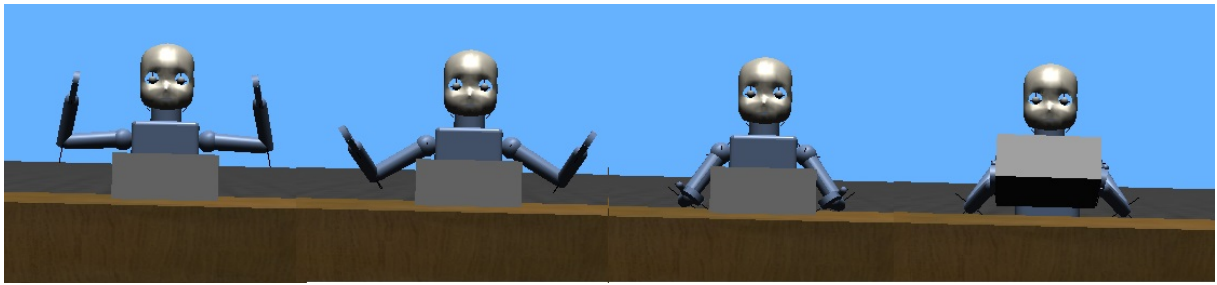


(e) Motion 1

(f) Motion 2

(g) Motion 3

(h) Motion 4

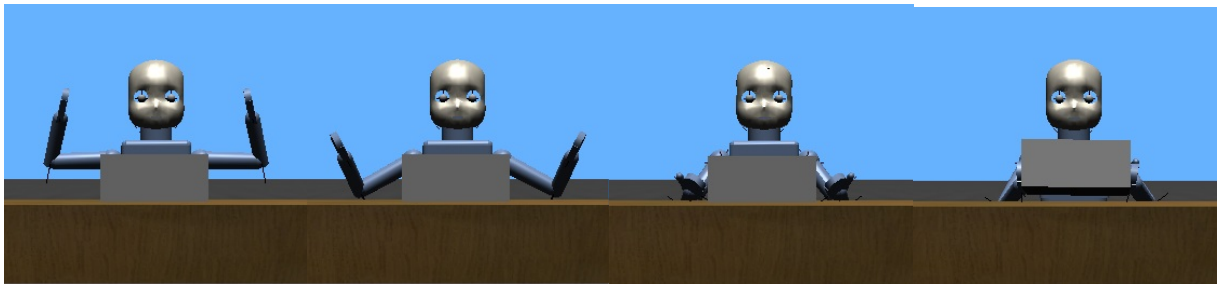


(i) Motion 1

(j) Motion 2

(k) Motion 3

(l) Motion 4



(m) Motion 1

(n) Motion 2

(o) Motion 3

(p) Motion 4

Figure 5-11: Robot grasping boxes from different heights with the generated motions. (a)-(d) Box at height $50cm$. (e)-(h) Box at height $55cm$. (i)-(l) Box at height $60cm$. (m)-(p) Box at height $63cm$.

brain research Bizzi et al. (2008) provides more evidence to support the hypothesis that, in order to reduce the degree of freedom, the vertebrate motor system generates motions by combining a small number of motor primitives. Our experiment shows that by combining two motion primitives (8 d.o.f) we can indeed generate different motion patterns. This framework simplifies the modelling of motion primitives.

From the functional point of view, the motion primitives form the vocabulary of motions. This naturally allows us to label motion primitives using words. In our system, each motion primitive is symbolized in the proto-symbol space and labelled by its effects, i.e. “grasp high box”, “grasp low box” etc. This provides a linguistic interface for the human to instruct robot motion, by giving language instructions like “go lower to grasp the box”. By matching the words in the human instruction and the labels of the motion primitives, the robot will be able to adjust the mixing coefficient and generate new motions to execute the command.

We implemented the system in the Webots simulator with the iCub robot. The interpolation of the proto-symbols produces new motion primitives. The correlation between the new motions and their effects are learnt using first order linear regression. In our future work of learning more complex motion primitives, higher order or non-linear regression may need to be employed.

The experiment presented here provides a good starting point for our future study in learning more motion primitives for object manipulation. It shows that it is possible to directly control the outcome of the motion pattern, without fine tuning different variables in the model. This has the advantage, from the users point of view, that planning the motion primitives can be achieved more intuitively.

In this chapter, we show the benefit of using a modular approach to generate new modules that can be defined by language. Here we exploit the modularity of language itself, which facilitates the designing and modulation of the modules. The combination of the modularity in motion planning and language builds a base for understanding between human and robot.

Together with the previous two chapters, we present three modular approaches with applications in robot grasping and manipulation. We show that modular approaches can simplify programming robot to do contact tasks. In the next chapter, we will further discuss the advantages of modular approaches, explain the limitations of our methods and point out a few possible directions of future studies.

CHAPTER 6

DISCUSSION AND FUTURE WORK

We present in this chapter discussions about our proposed modular approach in learning grasping and manipulation, as well as future work. In Section 6.1 we discuss the design principle of our modular approaches and the advantage of using the approach in tackling grasping and manipulation problem. Section 6.2 compares our approaches to other approaches in the relative areas. Section 6.3 discuss the limitations and failures of the current system. Section 6.4 suggest the research directions of future work following this thesis.

6.1 Advance of modular approaches

In this dissertation we discuss the application of modular approaches in robot grasping and manipulation. The basic principle is simple: the solution of a complicated task can be modeled better by a combination of a set of sub-solutions, each of which independently in charge of a subtask of the task. The sub-solutions are extracted from demonstrations and encoded with statistical models. This modular-learning hybrid approach is particularly useful for robot grasping and manipulation. Tasks involving in this category have frequently changing context and their system dynamics is hard to model analytically. In our method, while the imitation learning approach enables us to directly model the solutions without deeply analysing the system dynamics, the modular approach simplifies the modeling process by dividing the big solution space to a set of smaller local regions. For frequently changing context, modular approaches have the advantage of being fast adaptive. Further, user-defined tasks are desired for service robots such as domestic robots. Our method provide an user-friendly framework to program robot, even for difficult adaptive control tasks. Different from many other studies on sequential motor primitives, of which one primitive is used at one time, our modulars are combined to provide the solution for the task. At each time step, one or more modules can be selected to provide the solution. The combinations of different modules allow more possibilities of solu-

tions. Another benefit of modular approaches is that it allows augmenting: new solutions can be intergraded into the whole solution without difficulty.

We propose three different methods to modularize the robot grasping and manipulation tasks:

1. modularize the grasp planning problem by the object shape primitives;
2. modularize the manipulation by the human adaptive control strategy;
3. modularize the reaching motion by human commands to the robot.

By “modularize” we mean the way to decompose a task, model the modules and combine the modules to form new behavior. These three methods serve different types of problems: the first two methods aim to adapt to the static and dynamic task context separately, the last method aims to build up an understanding base for robot and human.

In Chapter 3, we propose a modular approach to learn grasp planning strategy. We learn the grasp distribution for familiar objects and shape primitives. The learning by demonstration method here make use avoid the complicated grasp synthesis problem. Instead we directly generate grasps from the grasp distribution. A modular approach is used here to decompose an unseen scenario to known scenarios: decompose a novel object shape to a set of pre-trained shape primitives. With this method, the solution distribution (grasp distribution) of new scenario (novel object shape) can be modeled without re-training, from which the solution (grasps) can be generate quickly.

In the grasp planning task, the task context is the shape of the object. The planned grasping hand posture needs to adapt to the shape of the object. The shape of an object is accessible by vision and does not change over time (we only consider solid objects here). This is to say, the task context in grasp planning is static. Hence in this task, the modules can be built off-line purely based on the different object shapes. For each module the possible grasps, i.e. the possible strategies and solutions, are encoded as a statistical model. When different modules combine their solution distributions sum up accordingly, with the conflicting regions excluded from the final distribution. Similar tasks can be tackled in a similar modular strategy, such as object recognition.

In Chapter 4, we propose a method to extract multiple manipulation control strategies from human demonstration. The task we learn here is opening bottle cap. Though seems easy to human, this task is in fact difficult to robot as it requires adaptation to the frictions between the bottles and the caps. The learning from demonstration method save us from designing optimal control strategy for the task and from quantitatively analysing the system dynamics. The modular approach reduces a complicated adaptive control problem to a set of easier context specific control problems.

In the manipulation task, the task context is the contact condition between object surfaces. The manipulation strategy needs to adapt to the condition, e.g. static friction or dynamic friction. On one hand, this condition can change across the task process and hence needs to be adapted online. On the other hand, the contact condition is not directly observable, it needs to be accessed by applying force to the object. Therefore, the modular approach for grasp planning is not suitable to manipulation task. We propose a method to exploit human adaptive control strategy, analyse its pattern and extract multiple modules.

During the task execution, the modules are combined according to how well they represent the current task context. We use the opening-bottle-cap task as an example here to demonstrate the approach. Similar tasks that are suitable for this method include turning valve, pulling or pushing drawers. This method tames the difficult problem of adaptive control and provides an easy way to program task specific adaptive control strategy for robot.

In human robot interaction, the understanding between those two parts is crucial. Language is a main tool for human to communicate and hence is ideal to be used to communicate with robots. Language itself is modular: each word is a functional unit and the combination of them can produce complex meaning. In Chapter 5, we propose to connect the modularity in language and the modularity in the motion planning problem, i.e. the motion primitive. This is to say, using human language as bases to design motion primitives, and then use these motion primitives for motion recognition and generation (mixing learnt motion primitives). As these motion primitives are designed and labeled by human language, a natural programming method of them is learnt by human demonstrations. For learning here we use the Mimesis Model.

Our mixing method makes the modulation of the motion primitives easy. During the task execution, human can correct robot motion by giving compensating commands. The robot uses these commands as a guide to mix motion primitives. The benefit of this approach is two-fold: it enables the robot to understand human commands and helps planning the motions.

6.2 Comparison to other works

Here we discuss how our approach relates to other approaches trying to tackle the similar problems. In grasp planning, few literatures report their computation time of a grasp but for those do, the reported time varies from a few to more than 20 *sec* (Harada et al., 2008; Daoud et al., 2011; Khoury et al., 2012). With our method, computing a grasp for a known object is much shorter (less than 10 *msec*). Benefit from the modular approach, when we extend this method to novel objects, the computation time is remained in the millisecond scale (less than 25 *msec*). Our computation time will increase when the target object becomes more complex, i.e. combined with more shape primitives. As we use a close form solution to compute new grasps, the computation time of each primitive is similar, i.e. the variance of the computation

time is small. This is to say, the total computation time is proportional to the number of shape primitives of the target object. This outperform the other iterative optimization methods as our computation time is expectable and hence will allow the robot to relocate its computation power. This is not feasible for the other methods, as they are iterative based methods and it is hard to predict exactly their computation time. Table 3.4 shows more details of this comparison.

In object manipulation, some other studies also try to solve the opening bottle cap task but they focus on other purposes. Michelman and Allen (1994) use an opening bottle cap task as an case study to show how to decompose a complex manipulation task into task primitives and sequencing them to accomplish the task. Steffen et al. (2008) also study this task but they focus on generating natural human like hand motion rather than controlling the force and torque. Later they extend this work to learn human bimanual motion (Steffen et al., 2010). Both of these works are implemented in a simulated environment. The method we propose in Chapter 4 is, as far as we know, the first multiple model control method for object manipulation implemented on a real robot.

Quite a few studies have discussed modeling the reaching motion primitives (Kroemer et al., 2011; Stulp et al., 2011, 2012). These studies focus on automatically generating a reaching motion that is robust to the target object shape and position uncertainty. Human interaction is not considered in these studies. Different from these methods, our method presented in Chapter 5 models motion primitives based on human commands. This allows human interact with robot by the most natural way: language. In our system, we rely on the human to give appropriate commands and to correct the robot motion. This approach is most suitable for human robot collaborative tasks. Besides the benefit on the human robot interaction, our method also have advantage in building robot intelligence. Associating human commands with motion primitives will enable us to build motion vocabulary for robots, and gradually improve robot’s cognition.

6.3 Limitations of current system

During our studies, we notice a few failures and the limitations of our proposing system. We describe them in this section.

In the grasp planning study, the successful rate of our method to generate stable grasps depends on the complexity of the object shape and can go down to 80%. The failure grasps mostly appear in those cases where the robot tries to grasp the edges of the object (familiar objects) or the non-convex part of the object (novel objects approximated by a set of shape primitives). When sampling stable grasps for a known object, the grasps touching the edge of the object has low density and hence are difficult to generate. If the sampling process does not generate enough data around those difficult regions, during the encoding of GMM, those

difficult grasps can be represented by an illy shaped Gaussian. As a result, the generalization around those difficult regions is poor. Extra information such as tactile sensing can help to increase the successful rate. In the case of combining a set of grasp distributions to form a new distribution for a compound object shape, we find that most of the non-successful grasps are caused by the collisions between the fingers and the non-grasping part: one or more fingers touch the other primitives that are not chosen to be grasped and hence can not reach the grasping primitive. This problem can be solved by further trimming the grasp distribution according to the finger trajectories. This will be left in our future work.

Due to the nature of the modular approach that each module work indecently, the grasps we plan for compound shape object shapes always have contacts on only one primitive – cross primitives grasps can not be generated by this approach. However, for a compound shape object, the number of stable grasps base on single primitives is usually big enough to satisfy the requirement of different tasks. The cross primitives grasps may not be essential for most tasks. Further, this approach is hand-specific – the grasp distribution of a given robot hand can not be generalized to other robot hands. This requires us to do the training for each robot hand.

In the manipulation study, the coverage of human demonstration is crucial. In our opening-bottle-cap task, we demonstrate the task with seven different setups, covering the tightest bottle to the loosest bottle, surface conditions of sticky, dry and lubricated. These comprehensive setups well cover the contexts in this task. If the task contexts are not well covered, the generated motor command can cause failure.

Similarly in modeling manipulation motion primitives, demonstrations need to be carefully chosen. Besides these, the motion primitives themselves needs to be also chosen carefully. In our experiment, we mix two primitives to generate new motion. This makes an assumption that the space between these two primitives are linear, which requires the motion primitives to be sufficiently simple. How to design these primitives based on human language remains a open question.

6.4 Directions of future work

There are many promising directions for further studies extending the work presented here. The first is to apply our modular approach to other contact tasks and learn a more general human control strategy in handling the instability caused by friction. Data collected from other contact tasks can be analysed together, so as to extract a set of “cross-task” control strategies. These control strategies should have better reusability, more general and more robust.

In our study of grasp planning, we model an object by a set of shape primitives and presume that the grasp distribution have already been learnt for these primitives. We have not defined a complete set of shape primitives to cover all the possible shapes of daily used objects. A

further study on optimising the selection of shape primitives to represent daily used objects will bring the approach one step forward. We only use the shape information of the object. As discussed above, tactile feedback can provide useful information during grasp execution. One interesting study would be to include the tactile information in the grasp distribution to encode the hand posture-tactile signal-object shape relationship. This relationship will allow us to quickly access how well a grasp is executed after the robot fingers contact with the object, and hence grasp correction can be executed if needed. However, including tactile information leads to a very high-dimension problem. Again, modular approach can be used here to reduce the complexity.

In our study of manipulation, we have focussed on the control strategy of unscrewing the bottle cap. We hardly analyzed the effect of changing the cap size and or the positioning of the fingers on the cap, which is revealed in the tactile signature. For the task here, these were not important and did not cluster separately, but for other contexts these could be important. We expect this analysis to advance the study of the task specific grasping strategy (El-Khoury et al., 2013; Dang and Allen, 2014a) from the force prospective.

To extend our approach to learn tasks involving multiple steps, one could also integrate this framework with task segmentation techniques, to break down the task into atomic steps and recognize the steps needed, still using an modular approach. However, we could expect this to complicate the point of module integration and require better-informed action selection.

In our experiment of encoding motion primitives with the mimesis model, we encode four motion primitives: grasp the big box, grasp the small box, grasp the high box and grasp the low box. We mix the first two primitives to get motions for grasping different size of boxes and mix the last two primitives to generate motions for grasping boxes in different positions. These mixing are in one dimension (object size, object height). We did not investigate the performance of mixing in higher dimension. Mixing multiple motion primitives will allow the robot to generate more complex behaviours and hence is an interesting further research direction.

CHAPTER 7

CONCLUSION

Throughout this dissertation, we explore the use of modular approaches in three subareas in robot grasping and manipulation: grasp planning, manipulation, and reaching motion planning. In our studies, we formulate the grasping and manipulation as learning problems and use modular approaches to tame the difficulty caused by high dimension and non-linearity.

In Chapter 1, we give an overview of the applications of modular approaches in AI, control and robotics, and explain the motivation of using modular approaches in grasping and manipulation. We then further discuss the studies in the relative areas in Chapter 2. We particularly look into the state of art of modular approaches in robot grasping and manipulation.

In Chapter 3, we present our work in real time grasp planning. Two scenarios are considered: grasping known objects and grasping novel objects. For the first scenario, we generate training grasps for a given robot hand and a given object, and learn a GMM to encode the stable grasp distribution. After the grasps of the object is “learnt”, new grasps can be quickly computed using the model. For the second scenario, we adopt a modular approach based on the concept of shape primitives. The novel objects are regarded as a combination of “learnt” shape primitives, and its grasp distribution is formed by combining the corresponding primitives’ grasp distributions. Grasps for the novel object are then computed from the distribution. We implement this method on two different robot hands and show that the successful rate of finding good grasps is over 80 %, even for objects with complex shapes. Further, the computation time is no more than 20 *msec*. This method enables the robot to react quickly in robot-human interaction and adapt to fast perturbations in a dynamic environment, as well as learning grasp novel objects. When perturbations occur, e.g. the object pose changes during reaching, robot can compute a new grasp in a short time according to the new object pose. We show that modular approach can speed up solving high-dimensional planning problems.

In Chapter 4, we present a multiple model adaptive control strategy for a manipulation task and use it in a opening bottle task. After recording a human demonstrating the task in

different contexts, we perform modular decomposition of the control strategy, using phases of the recorded actions to guide segmentation. Each module represents a part of the strategy, encoded as a pair of forward and inverse models. All modules contribute to the final control policy; their recommendations are integrated via a system of weighting based on their own estimated error in the current task context. We show that our approach can modularize an adaptive control strategy to generate appropriate motor commands for the robot to accomplish the opening bottle cap task.

In Chapter 5, we present a method to encode motion primitives for reaching motion using mimesis model. The mimesis model enables a robot to recognize and generate motion primitives, as well as symbolize and store them. This method will allow the robot to modulate their behaviours according to the commands. In the experiments of bimanual lifting boxes task, we show that new motion primitives can be generated by combining existing motion primitives with appropriate weighting to successfully lift boxes with different sizes and positions. This method simplifies the modeling and modulation of motion primitives. It also contributes to human robot interaction by associating the modularity of motion primitives and of human language to form an understanding base between human and robot. With a library of symbolized motion primitives, it will be able for the robot to recognize human motion, understand and follow human commands.

In Chapter 6, we discuss the advantages, as well as the limitation of modular approaches. We also suggest a few possible future works following the studies presented in this dissertation.

This dissertation contributes to grasping and manipulation by proposing a few modular approaches to deal with the high dimension and nonlinear problems. The generality of the modular approaches is shown by their use in grasp planning, object manipulation and reaching motion planning. We modularize the grasp planning task because of the large variety of the possible object shapes causing a vast solution space. The object manipulation task is modularized to provide adaptive solution for changing task context. For motion planning, the motivation of modularization comes from the desire of robot human communication. It shows that when simple and quick solutions are not available for a problem, modular approaches are good alternatives. In a complex system, modular approaches can provide practical and economic solutions to problems. Therefore we conclude that modular approaches are an effective methodology in building intelligence for service robots. The methods presented in this dissertation for modularizing tasks are useful for programming service robots with adaptive skills.

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